# WP3.2C41-15E321 Marine propulsion

## WEICH

### **Basic engine specifications**

Rating ·····P1
Rated power-kW ····································
Rated speed-rpm 1500
Overload power-kW ····································
Overload speed-rpm ·····1548
Rated power tolerance-%3
Low idle speed -rpm
High idle speed-rpm 1650
Nº of Cylinders / Valves ······ 4/8
Cylinders arrangement ····· In-line
Thermodynamic cycle4 stroke
Bore × Stroke-mm(in)
Compression ratio 18:1
Displacement-L(in <sup>3</sup> )
Fuel system Common rail
Injection system Direct injection
Aspiration ······ Natural Aspiration
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(standard)
SAE 3/11.5"/120
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(optional)/
Firing order 1-3-4-2
Rotation(from flywheel end) ······Counterclockwise
Overall dimensions(L×W×H)-mm(in)
Dry weight-kg(lb)
Wet weight-kg(lb)
Max. output power of front end-kW(Ps)
Emission compliance ······· IMO Tier II
Lifting cylinder height- m(ft) ······ 0.8 (2.62)

## **Rating definitions**

### Continuous Duty (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is recommended but not limited to 5000h~8000h.

### Heavy Duty (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 5000h.

#### Intermittent Duty (P3)

The engine can run at full load for 4h every 12h. The average load factor is 40% to 80%. Annual working time is recommended but not limited to 3000h.

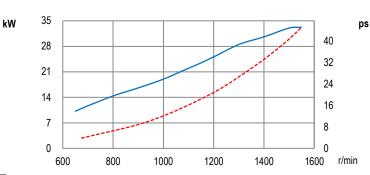
### Light Duty (P4)

The engine can run at full load for 2h every 8h. The average load factor is about 60%. Annual working time is recommended but not limited to 1000h.

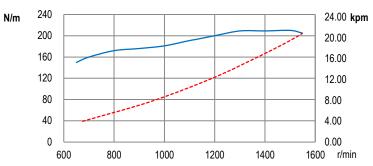
### High Performance Duty (P5)

The engine can run at full load for 0.5h every 5h. The average load factor is about 60%. Annual working time is recommended but not limited to 500h.

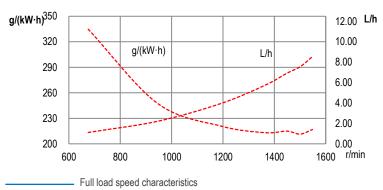




### Torque



### **Fuel consumption**



---- Propeller characteristics



## WEICH<mark>al</mark>

## Air intake system

Intake air flow-m <sup>3</sup> /min(cfm) ······ 1.8 (65.7)
Max. allowable intake air restriction- kPa(in $H_2O$ ) $\cdots 6$ (24.1)
Intake air temperature up to-°C(°F)······/ (/)
Heat rejection to atmosphere-kW(BTU/min)

### **Cooling system**

Coolant capacity of the engine-L(gal) ·····	7(1.54)
Max. sea water strainer mesh hole diameter- mm(in)	
Sea water pump flow-m3/h(gal/h) ·····	6.9 (1518)
Head of sea water pump -m(in) ·····	5.6(18.37)
Max. self-priming height of sea water pump- m(ft)	1.5(4.92)
Expansion tank pressure cap- kPa(psi) ·····	130(18.9)
Heat dissipating to heat exchanger- kW(BTU/min)	20.2(1148.8)
Coolant flow-m³/h(gal/h)·····	9.6(2112)
Temperature range of engine outlet -°C(°F) ······	85~95(185~203)
Temperature range of thermostat-°C(°F)······	72~84(163~190)

### Exhaust system

Exhaust flow-m <sup>3</sup> /min(cfm)
Max. exhaust back pressure-kPa(in H <sub>2</sub> O) ····································
Max. exhaust temperature before turbocharger-°C(°F) ······// (/)
Max. exhaust temperature after turbocharger-°C(°F)424(795.2)
Max. bending moment of turbocharger flange- N.m(ft-lbs) ·····/////
Exhaust smoke-FSN ······ ≤2.0

## Lubricating system

Max. install angle(fore-aft)	
Max. install angle(athwart ship)15°	
Max. operating angle(fore-aft)7.5°	
Max. operating angle(athwart ship) 22.5°	
Sump type ····· Wet	
Oil capacity Low/High-L(gal)	
Oil consumption −g/kW·h ·····≤0.1	
Oil flow- L/min(gal/min) ·····/ (/)	
Oil pressure of idle speed- kPa(in H₂O)·····≥90(≥361.35)	
Oil pressure of rated speed- kPa(in H <sub>2</sub> O)······200~500(803~2008)	

## **Fuel system**

Fuel flow supply line- L/h(gal/h) 6.9 (1.5)
Fuel flow return line- L/h(gal/h)·····/ (/)
Max. Allowable fuel supply restriction -kPa(in $H_2O){\cdots}{\cdots}{}65\ (261.0)$
Fuel supply restriction on engine-kPa(in H <sub>2</sub> O) ······/ (/)
Allowable fuel restriction of shipyard supplied components-kPa(in $H_2O) \cdots \cdots / (/)$
Max. fuel return restriction-kPa(in H <sub>2</sub> O)
Max. self-priming height of fuel delivery pump-m(ft) ······/ (/)
Max. fuel inlet temperature-°C(°F) ······70 (170.8)
Max. fuel inlet pressure- $kPa(in\ H_2O)\cdots\cdots\cdots 10(40.2)$

### Starting system

Electrical system voltage(2-pole)-V	12
Electric starter power-kW(Ps)	8.8 (5.17)
Recommended battery capacity- A.h	
Alternator working current-A ·····	50

### **Security parameters**

Alarm speed-rpm	1725
Shut down speed-rpm ·····	
Alarm oil pressure-MPa ·····	0.12
Shut down oil pressure-MPa ·····	0.08
Alarm oil temperature-°C(°F) ······	120(259)
Alarm coolant temperature-°C(°F) ······	

### Noise

### **General remarks**

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.

@2022 Weichai

All rights reserved.

Materials and specifications are subject to change without notice.