# WEICH<mark>al</mark>

### **Basic engine specifications**

Rating	
Rated power-kW ·····	
Rated speed-rpm ·····	
Overload power-kW ·····	
Overload speed-rpm ·····	
Rated power tolerance-%	
Idle speed-rpm	
High idle speed-rpm	
Nº of Cylinders / Valves ·····	
Cylinders arrangement ·····	In-line
Thermodynamic cycle ·····	······4 stroke
Bore × Stroke-mm(in)·····	······ 108×136 (1.25×5.35)
Compression ratio	
Displacement-L(in <sup>3</sup> ) ·····	
Fuel system	······ Common rail
Injection system ·····	······ Direct injection
Aspiration ·····	······Turbochared and aftercooled
Flywheel housing/Flywheel/N° of teeth on fly	wheel ring gear(standard) ······
	SAE 1/14#/159
Flywheel housing/Flywheel/N° of teeth on fly	wheel ring gear(optional)/
Firing order ·····	
Rotation(from flywheel end)······	······Counterclockwise
Overall dimensions (L×W×H) -mm(in)	···· 1398×865×980 (55.0×34.1×38.6)
Dry weight-kg(lb) ·····	
Wet weight-kg(lb) ·····	
Max. output power of front end-kW(ps) ······	
Max. output torque of front end- N.m(ft-lbs)	
Inertia of flywheel- kg.m2(lb.ft2)	
Inertia of crankshaft- kg.m2(lb.ft2)	
Max. bending moment @ flywheel housing- N	N.m(ft-lbs) 11700 (8633.43)
Location of GC-mm[in]	
Emission compliance	
·	

## **Security parameters**

2700
0.1
105(221)

### Noise

Diesel engine noise(Acoustic power level)- dB(A) ..... 111.6

## **Rating definitions**

### Continuous power (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is more than 4000h.

### Heavy duty power (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is 2000h to 4000h.

#### Pleasure vessels in commercial operation (P3)

The engine can run at full load for 4h every 12h. The average load factor is 50% to 70%. Annual working time is 500h to 2000h.

### Government vessels (P4)

The engine can run at full load for 2h every 8h. The average load factor is 70% to 90%. Annual working time is less than 500h.

### Light duty power (P5)

The engine can run at full load for 0.5h every 5h. The average load factor is 60%. Annual working time is less than 300h.

## **General remarks**

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.
- Reference document: D000280169.



This picture is for reference only and does not represent the actual product

# WEICHM

# Air intake system

Intake air flow-m³/min(cfm) ······ 17.74 (0.50)
Max. allowable intake air restriction(include pipe and air filter)- $\mbox{kPa}(\mbox{in}\mbox{H}_2\mbox{O})\cdots\cdots\cdots$
3 (12)
Intake air temperature up to-°C(°F)······60 (140)
Heat rejection to atmosphere-kW(BTU/min)

# **Cooling system**

Coolant capacity of the engine-L(gal) 36	(7.92)
Max. sea water strainer mesh hole diameter- mm(in)	(0.08)
Sea water pump power-kW(ps) ·····	···/ (/)
Expansion tank pressure cap- kPa(in H <sub>2</sub> O)50	) (7.2)
Heat dissipating to heat exchanger- kW(BTU/min) 165 (93	383.2)
Coolant flow-m <sup>3</sup> /h(gal/h)······17	(3.74)
Recommended outlet water temperature-°C(°F)75~95 (167-	~203)

## Exhaust system

Exhaust flow-m³/min(cfm)·····	31.14 (0.87)
Max. exhaust back pressure-kPa(in H <sub>2</sub> O) ······	7.5 (30.1)
Max. exhaust temperature before turbocharger-°C(°F) ······	·····/ (/)
Max. exhaust temperature after turbocharger-°C(°F)······	550 (1022)
Max. bending moment of turbocharger flange- N.m(ft-lbs)	
Exhaust smoke-FSN ·····	≦1.0

# Lubricating system

Max. install angle(fore-aft)5
Max. install angle(athwart ship) 15
Max. operating angle(fore-aft)7.5
Max. operating angle(athwart ship)22.5
Sump type ······ Wet
Oil capacity Low/High-L(gal)20/24 (4.4/5.3)
Oil fuel consumption ratio based on engine fuel consumption data-% $\leq 0.1$
Oil flow- L/min(gal/min) ·····/ (/)

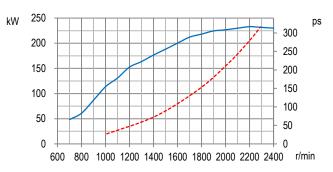
# Fuel system

Fuel flow supply line- L/h(gal/h) ·····	240 (52.80)
Fuel flow return line- L/h(gal/h)·····	130 (28.6)
Max. Allowable fuel supply restriction -kPa(in H <sub>2</sub> O)	65 (261.0)
Fuel supply restriction on engine-kPa(in H <sub>2</sub> O) ······	10 (40.2)
Allowable fuel restriction of shipyard supplied components-kPa(in H	20)
	55 (220.8)
Max. fuel return restriction-kPa(in H <sub>2</sub> O)	20 (80.3)
Max. self-priming height of fuel delivery pump-m(ft)	3 (9.8)
Max. fuel inlet temperature-°C(°F) ······	70 (158)

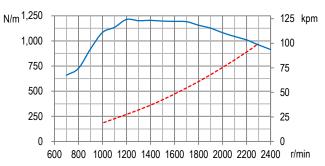
### **Electric system**

Electrical system voltage(2-pole)-V	
Starter power-kW(ps) ·····	6 (8.2)
Recommended battery capacity(5°C and above)- A.h.	······180×2
Recommended battery capacity(-5°C and above) - A.h	/
Alternator working current-A ·····	120

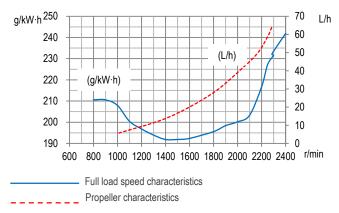
### Power



# Torque



# **Fuel consumption**



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