



## Basic engine specifications

Rating .....	P1
Rated power-kW .....	205
Rated speed-rpm .....	2100
Overload power-kW .....	225
Overload speed-rpm .....	2167
Rated power tolerance-% .....	5
Idle speed-rpm .....	650
High idle speed-rpm .....	2310
Nº of Cylinders / Valves .....	6/24
Cylinders arrangement .....	In-line
Thermodynamic cycle .....	4 stroke
Bore x Stroke-mm(in) .....	108x136 (1.25x5.35)
Compression ratio .....	18:1
Displacement-L(in <sup>3</sup> ) .....	7.47 (455.82)
Fuel system .....	Common rail
Injection system .....	Direct injection
Aspiration .....	Turbocharged and aftercooled
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(standard) .....	SAE 1/14#/159
Flywheel housing/Flywheel/N° of teeth on flywheel ring gear(optional) .....	/
Firing order .....	1-5-3-6-2-4
Rotation(from flywheel end) .....	Counterclockwise
Overall dimensions (L×W×H) -mm(in) .....	1398x865x980 (55.0x34.1x38.6)
Dry weight-kg(lb) .....	900±50 (1984±110)
Wet weight-kg(lb) .....	960±50 (2116±110)
Max. output power of front end-kW(ps) .....	21 (28.6)
Max. output torque of front end- N.m(ft-lbs) .....	/ (1)
Inertia of flywheel- kg.m <sup>2</sup> (lb.ft <sup>2</sup> ) .....	1.00 (23.73)
Inertia of crankshaft- kg.m <sup>2</sup> (lb.ft <sup>2</sup> ) .....	1.50 (35.60)
Max. bending moment @ flywheel housing- N.m(ft-lbs) .....	11700 (8633.43)
Location of GC-mm[in] .....	(573,-26,134) [ (22.6,1.02,5.28) ]
Emission compliance .....	IMO Tier II

## Security parameters

Alarm speed-rpm .....	2415
Shut down speed-rpm .....	2520
Alarm oil pressure-MPa .....	0.1
Shut down oil pressure-MPa .....	0.08
Alarm oil temperature-°C(°F) .....	105(221)
Alarm coolant temperature-°C(°F) .....	97(206.6)

## Noise

Diesel engine noise(Acoustic power level)- dB(A) .....	110.5
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## Rating definitions

### Continuous power (P1)

The engine can run at full load continuously. The average load factor is 70% to 100%. Annual working time is more than 4000h.

### Heavy duty power (P2)

The engine can run at full load for 8h every 12h. The average load factor is 40% to 80%. Annual working time is 2000h to 4000h.

### Pleasure vessels in commercial operation (P3)

The engine can run at full load for 4h every 12h. The average load factor is 50% to 70%. Annual working time is 500h to 2000h.

### Government vessels (P4)

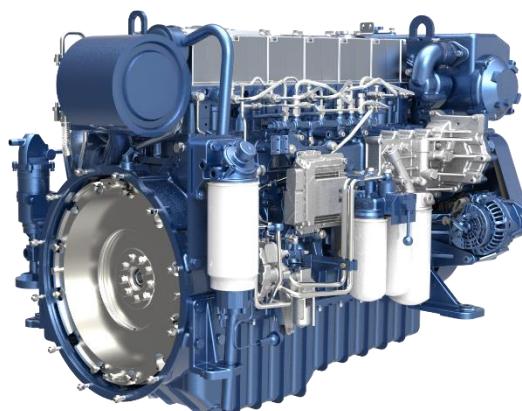
The engine can run at full load for 2h every 8h. The average load factor is 70% to 90%. Annual working time is less than 500h.

### Light duty power (P5)

The engine can run at full load for 0.5h every 5h. The average load factor is 60%. Annual working time is less than 300h.

## General remarks

- The origin of coordinates is at the center of the flywheel housing back end surface. X axis directs from flywheel to front, Z axis directs vertical up, Y axis direction is defined by right-hand rule.
- All ratings are based on operating conditions under ISO 8665, ISO 3046-1.
- Curves represent net engine performance in accordance with ISO 3046/1 with standard accessories such as fuel injection pump, water pump and L.O. pump under the condition of 25°C/77°F ambient temperature, 100kPa[29.612 in Hg] barometric pressure, 30% relative humidity and 25°C/77°F raw water temperature at inlet.
- Reference document: D000210204.



This picture is for reference only and does not represent the actual product status.



## Air intake system

Intake air flow-m <sup>3</sup> /min(cfm) .....	16.46 (0.46)
Max. allowable intake air restriction(include pipe and air filter)- kPa(in H <sub>2</sub> O) .....	3 (12)
Intake air temperature up to-°C(°F).....	60 (140)
Heat rejection to atmosphere-kW(BTU/min) .....	26 (1478.6)

## Cooling system

Coolant capacity of the engine-L(gal) .....	36 (7.92)
Max. sea water strainer mesh hole diameter- mm(in) .....	2 (0.08)
Sea water pump power-kW(ps) .....	/ (/)
Expansion tank pressure cap- kPa(in H <sub>2</sub> O) .....	50 (7.2)
Heat dissipating to heat exchanger- kW(BTU/min) .....	129 (7336.0)
Coolant flow-m <sup>3</sup> /h(gal/h).....	17 (3.74)
Recommended outlet water temperature-°C(°F).....	75~95 (167~203)

## Exhaust system

Exhaust flow-m <sup>3</sup> /min(cfm).....	28.90 (0.81)
Max. exhaust back pressure-kPa(in H <sub>2</sub> O) .....	7.5 (30.1)
Max. exhaust temperature before turbocharger-°C(°F) .....	/ (/)
Max. exhaust temperature after turbocharger-°C(°F) .....	550 (1022)
Max. bending moment of turbocharger flange- N.m(ft-lbs) .....	10 (7.4)
Exhaust smoke-FSN .....	≤1.0

## Lubricating system

Max. install angle(forward-aft) .....	5
Max. install angle(athwart ship) .....	15
Max. operating angle(forward-aft) .....	7.5
Max. operating angle(athwart ship) .....	22.5
Sump type .....	Wet
Oil capacity Low/High-L(gal) .....	20/24 (4.4/5.3)
Oil fuel consumption ratio based on engine fuel consumption data-% .....	≤0.1
Oil flow- L/min(gal/min) .....	/ (/)

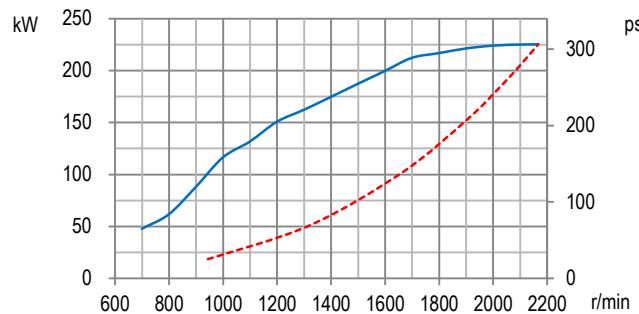
## Fuel system

Fuel flow supply line- L/h(gal/h) .....	240 (52.80)
Fuel flow return line- L/h(gal/h) .....	130 (28.6)
Max. Allowable fuel supply restriction -kPa(in H <sub>2</sub> O).....	65 (261.0)
Fuel supply restriction on engine-kPa(in H <sub>2</sub> O) .....	10 (40.2)
Allowable fuel restriction of shipyard supplied components-kPa(in H <sub>2</sub> O) .....	55 (220.8)
Max. fuel return restriction-kPa(in H <sub>2</sub> O) .....	20 (80.3)
Max. self-priming height of fuel delivery pump-m(ft).....	3 (9.8)
Max. fuel inlet temperature-°C(°F) .....	70 (158)

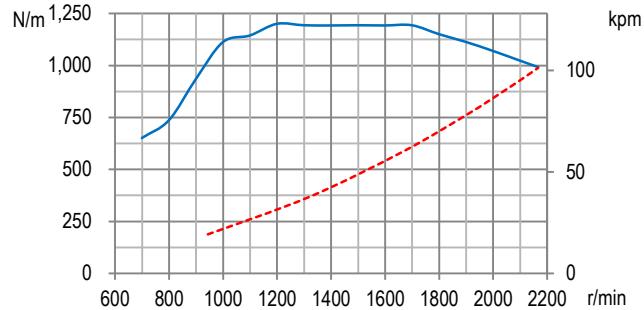
## Electric system

Electrical system voltage(2-pole)-V .....	24
Starter power-kW(ps) .....	6 (8.2)
Recommended battery capacity(5°C and above)- A.h .....	180×2
Recommended battery capacity(-5°C and above) - A.h .....	/
Alternator working current-A .....	120

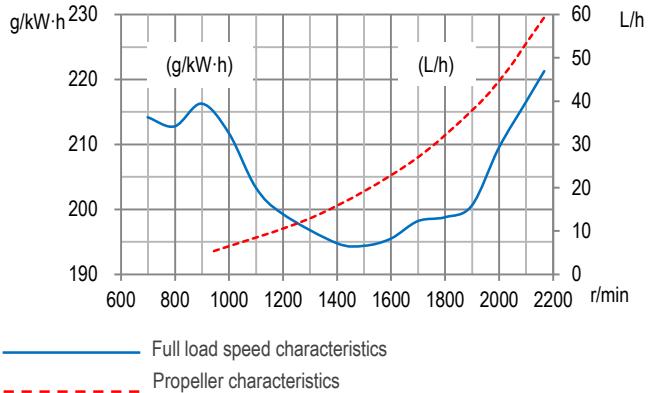
## Power



## Torque



## Fuel consumption



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