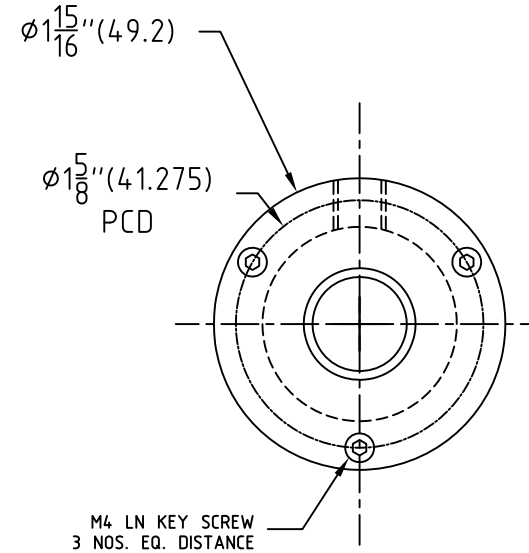
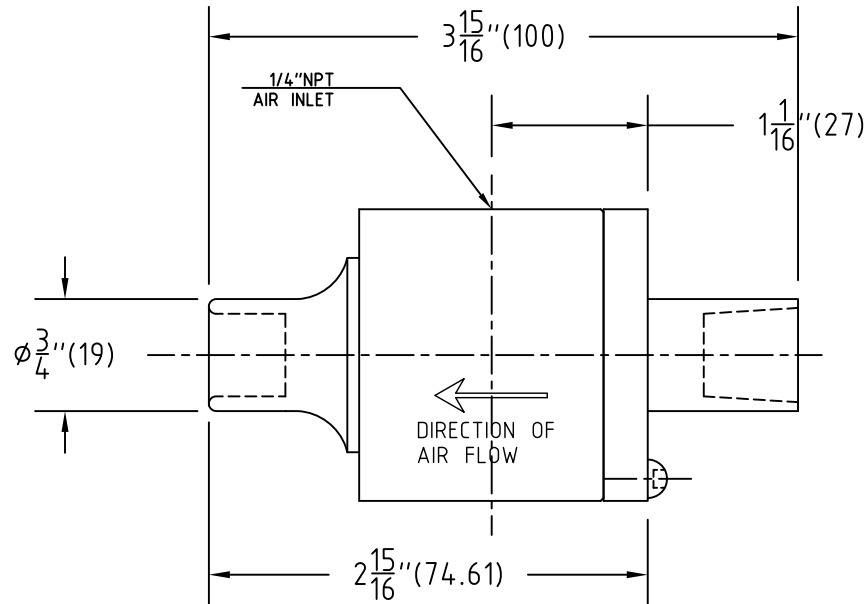


NOTES:

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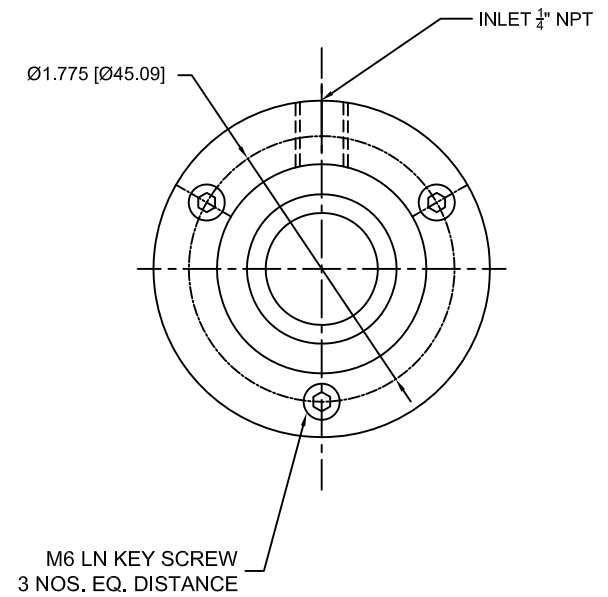
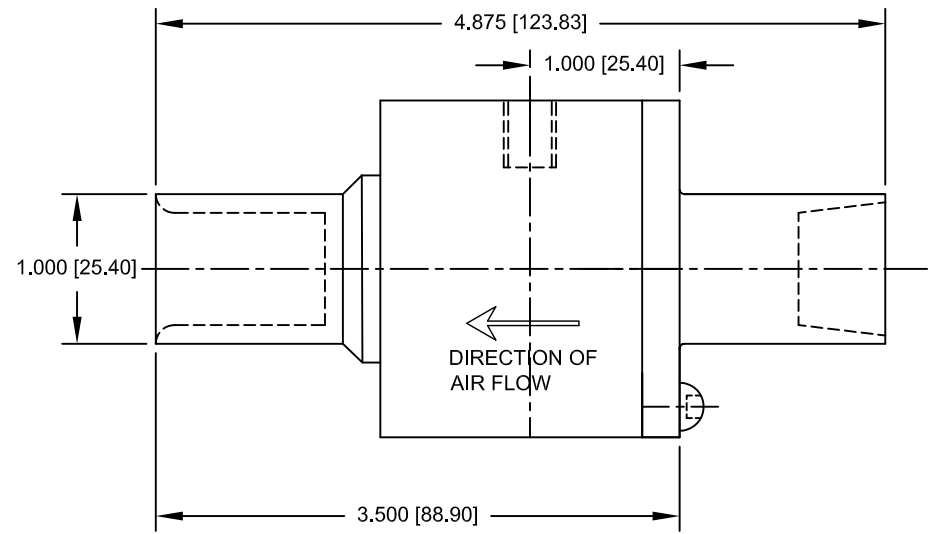


THIRD ANGLE PROJECTION		REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				CONTRACT NUMBER	NEX FLOW AIR PRODUCTS CORP.					
		GENERAL				CLIENT	10520 YONGE STREET, UNIT 35B-220, RICHMOND HILL, ON L4C 3C7					
MATERIAL	ALUMINUM 6061 T6	1. DIMS ARE IN INCHES(MM)				CONTRACTOR	TEL.: (416) 410-1313 & FAX: (416) 410-1806 www.nex-flow.com					
		2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)				DATE	08-04-11					
FINISH	-	3. MACHING FINISH 125 MICRO INCH RMS				DESIGN	TITLE					
		4. INTERNAL RADI .015				CHECKED	OUTLINE DRAWING OF					
		5. BREAK SHARP CORNERS .005 TO .015				PROJECT	0.75" ALUMINUM RING VAC					
		LIMITS				STRESS	MANUFACTURING	SIZE	CAGE CODE	DWG NO	RELEASE	REV
		1. LINEAR DIMS. .005				MECHANISM	ELECTRICAL	SCALE	2:1	CAD NO.	0.75"—ALRV	SHEET 1 OF 1
		2. ANGLES = ± 1/2°								30000	P	1
		3. RUNOUT .010 TIR										
		4. HOLES IN ACCORDANCE WITH AND 10387										
		NEXT ASSEMBLY	USED ON	QTY PER ASSY	PART NO							

8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:
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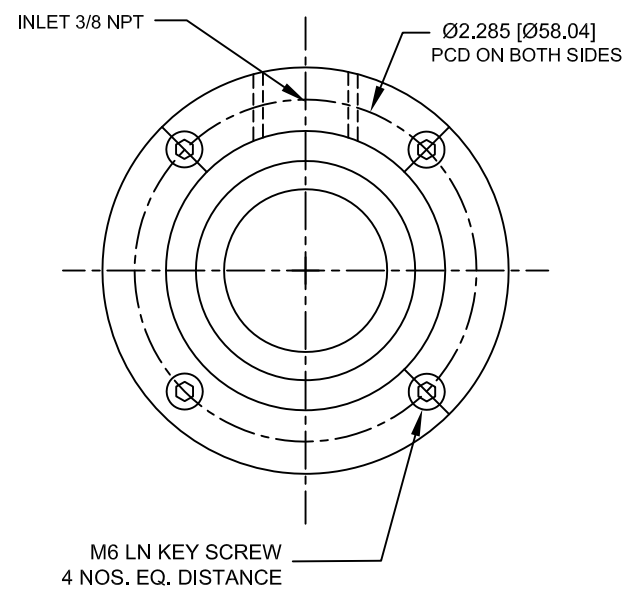
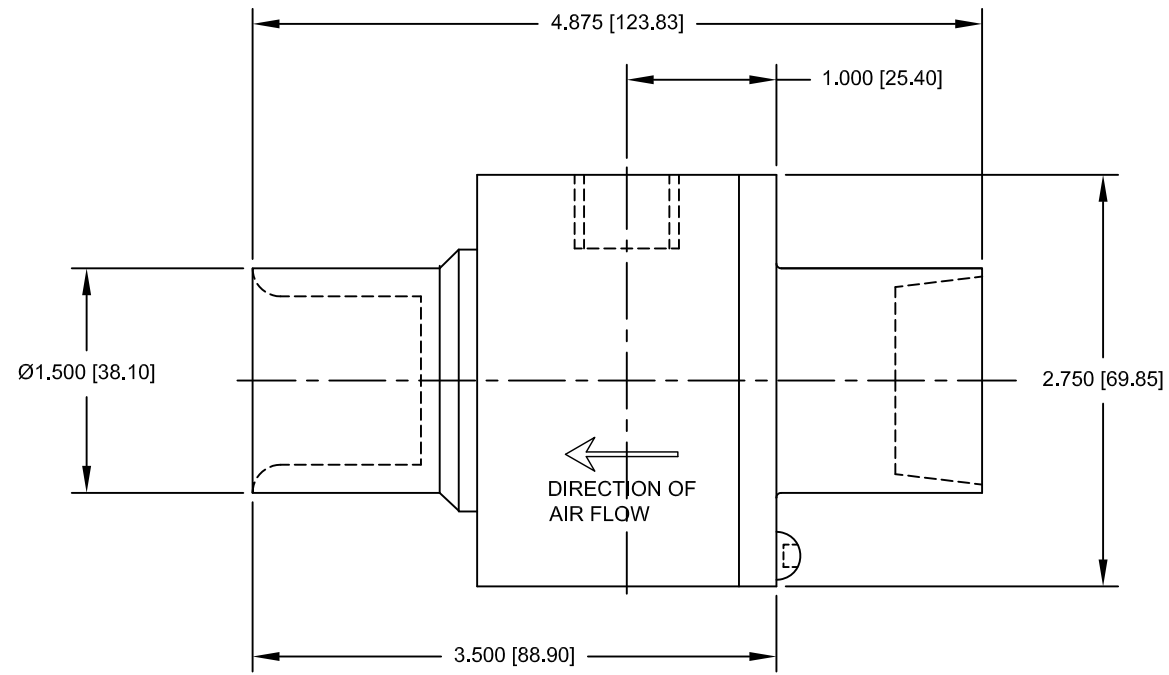
THIRD ANGLE PROJECTION		—	—	—	—	REQUIREMENTS—UNLESS OTHERWISE SPECIFIED	CONTRACT NUMBER	NEX FLOW AIR PRODUCTS CORP. 10520 YONGE STREET, UNIT 35B-220, RICHMOND HILL, ON L4C 3C7 TEL.: (416) 410-1313 & FAX: (416) 410-1806 www.nex-flow.com						
	GENERAL	—	—	—	—	1. DIMS ARE IN INCHES(MM) 2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982) 3. MACHING FINISH 125 MICRO INCH RMS 4. INTERNAL RADI .015 5. BREAK SHARP CORNERS .005 TO .015	CLIENT	DATE	TITLE					
MATERIAL	ALUMINUM 6061 T6	—	—	—	—	LIMITS	CONTRACTOR	08-04-11	OUTLINE DRAWING OF 1" ALUMINUM RING VAC					
FINISH	—	—	—	—	—	1. LINEAR DIMS. XXX = .005 XX = .010 X = .030 2. ANGLES = ± 1/2° 3. RUNOUT .010 TIR 4. HOLES IN ACCORDANCE WITH AND 10387	DESIGN	CHECKED	SIZE	CAGE CODE	DWG NO	RELEASE	REV	
		—	—	—	—		PROJECT	D.A.	C	—	30001	P	1	
		NEXT ASSEMBLY	USED ON	QTY PER ASSY	PART NO		STRESS	MANUFACTURING	SCALE	2:1	CAD NO	1"—ALRV	SHEET	1 OF 1
							THERMAL	MATERIALS						
							MECHANISM	ELECTRICAL						

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

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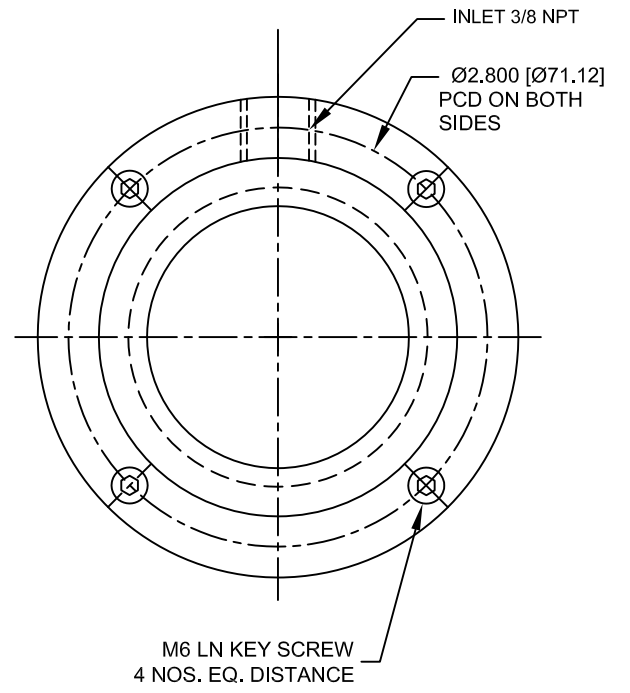
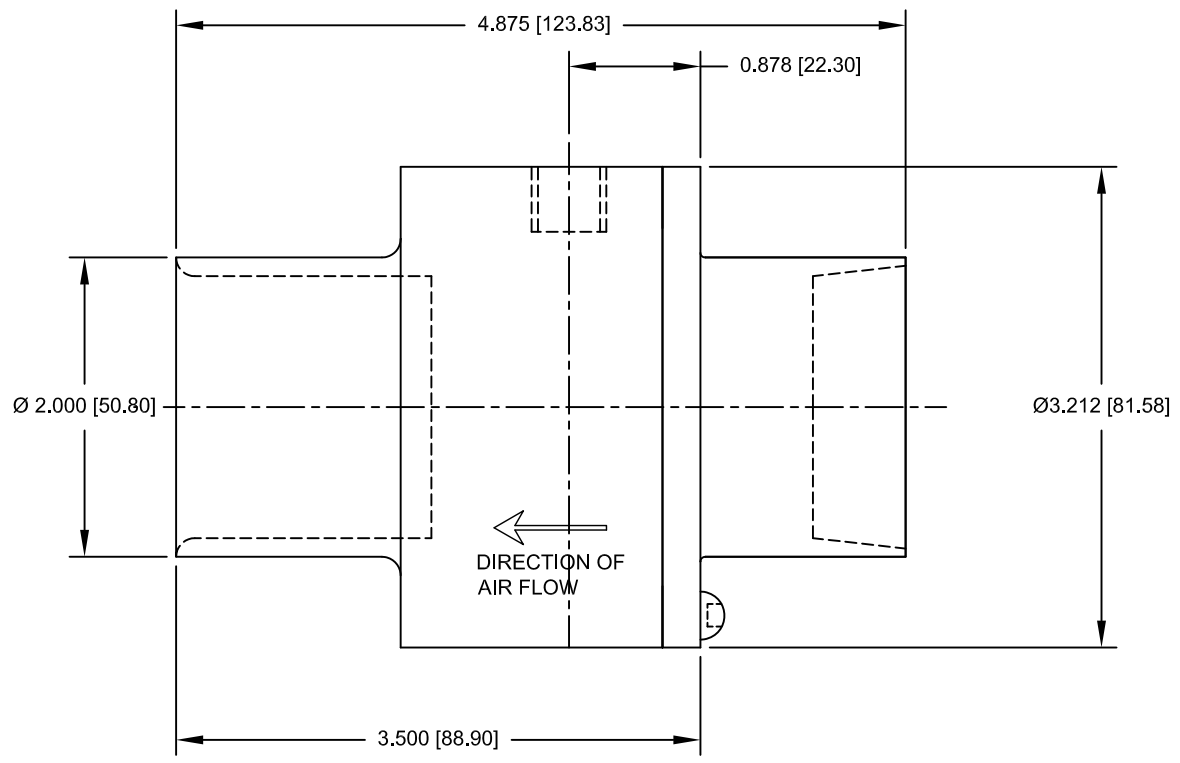
THIRD ANGLE PROJECTION	REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				CONTRACT NUMBER	NEX FLOW AIR PRODUCTS CORP. 10520 YONGE STREET, UNIT 35B-220, RICHMOND HILL, ON L4C 3C7 TEL.: (416) 410-1313 & FAX: (416) 410-1806 www.nex-flow.com					
	GENERAL				CLIENT	TITLE OUTLINE DRAWING OF 1.5" ALUMINUM RING VAC					
MATERIAL ALUMINUM 6061 T6	1. DIMS ARE IN INCHES(MM)				CONTRACTOR	DATE	08-04-11				
	2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5 (1982)				DESIGN	CHECKED	-				
FINISH	3. MACHINING FINISH 125 MICRO INCH RMS				PROJECT	DRAWN	-				
	4. INTERNAL RADI .015				LES	PROJECT	D.A.	-			
5. BREAK SHARP CORNERS .005 TO .015				LIMITS		MANUFACTURING	SIZE	CAGE CODE	DWG NO	RELEASE	REV
1. LINEAR DIMS. XXX = .005 XX = .010 X = .030				2. ANGLES = ± 1/2°		STRONG	C	-	30003	P	1
3. RUNOUT .010 TIR				4. HOLES IN ACCORDANCE WITH AND 10387		THERMAL	MATERIALS	SCALE	2:1	CAD NO	1.5"-ALRV
PART NO				NEXT ASSEMBLY		MECHANISM	ELECTRICAL	SHEET	1	OF	1

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

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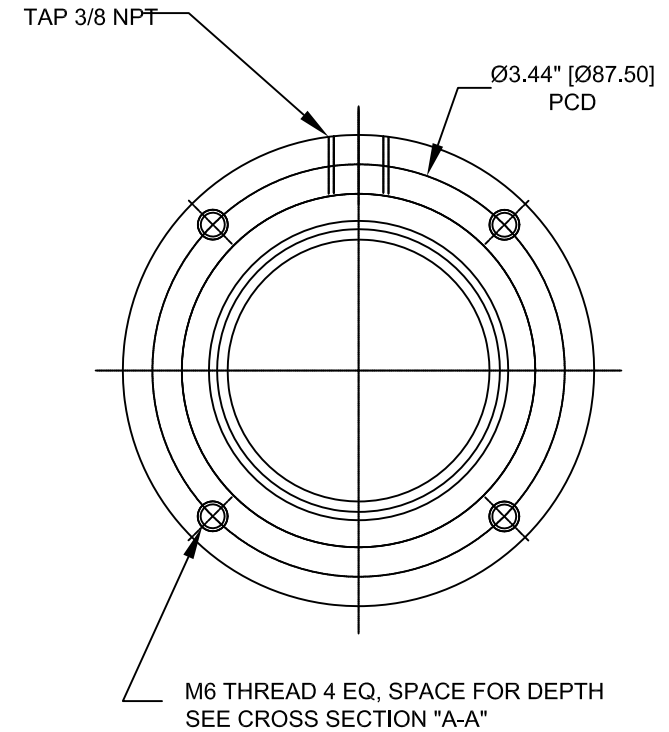
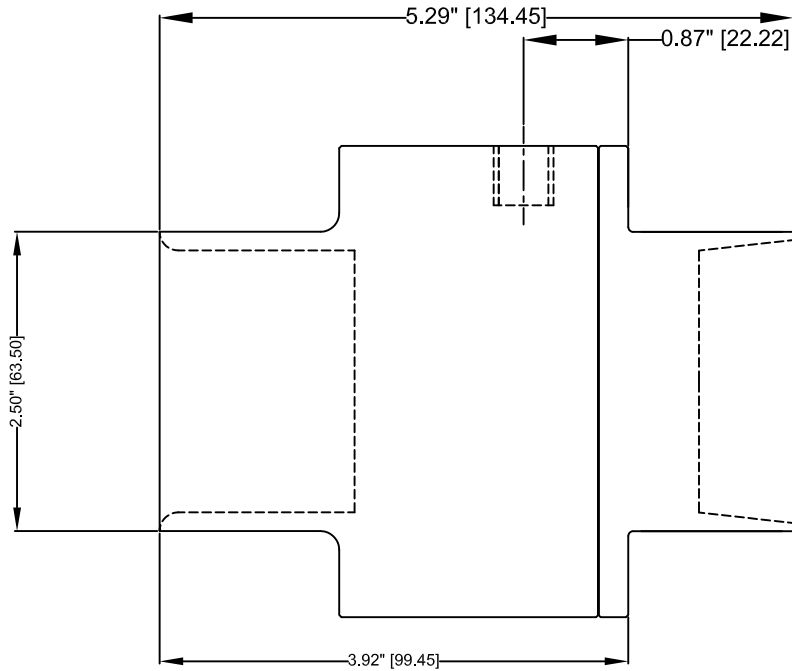
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B
A

THIRD ANGLE PROJECTION	—	—	—	—	REQUIREMENTS—UNLESS OTHERWISE SPECIFIED	CONTRACT NUMBER	—	NEX FLOW AIR PRODUCTS CORP. 10520 YONGE STREET, UNIT 35B-220, RICHMOND HILL, ON L4C 3C7 TEL: (416) 410-1313 & FAX: (416) 410-1806 www.nex-flow.com						
MATERIAL	ALUMINUM 6061 T6	—	—	—	GENERAL	CLIENT	—	TITLE						
FINISH	—	—	—	—	1. DIMS ARE IN INCHES(MM)	CONTRACTOR	—	DATE	08-04-11	OUTLINE DRAWING OF				
—	—	—	—	—	2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)	DESIGN	—	CHECKED	—	2" ALUMINUM RING VAC				
—	—	—	—	—	3. MACHING FINISH 125 MICRO INCH RMS	PROJECT	—	D.A.	—	SIZE	CAGE CODE	DWG NO	RELEASE	REV
—	—	—	—	—	4. INTERNAL RADI .015	LIMITS	—	STRESS	—	C	—	30004	P	1
—	—	—	—	—	5. BREAK SHARP CORNERS .005 TO .015	1. LINEAR DIMS. .005	—	THERMAL	—	SCALE	2:1	CAD NO	2"-ALRV	SHEET 1 OF 1
—	—	—	—	—	—	2. ANGLES = ± 1/2°	—	ELECTRICAL	—	MECHANISM	—	—	—	—
—	—	—	—	—	—	3. RUNOUT .010 TIR	—	—	—	—	—	—	—	—
—	—	—	—	—	—	4. HOLES IN ACCORDANCE WITH AND 10387	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
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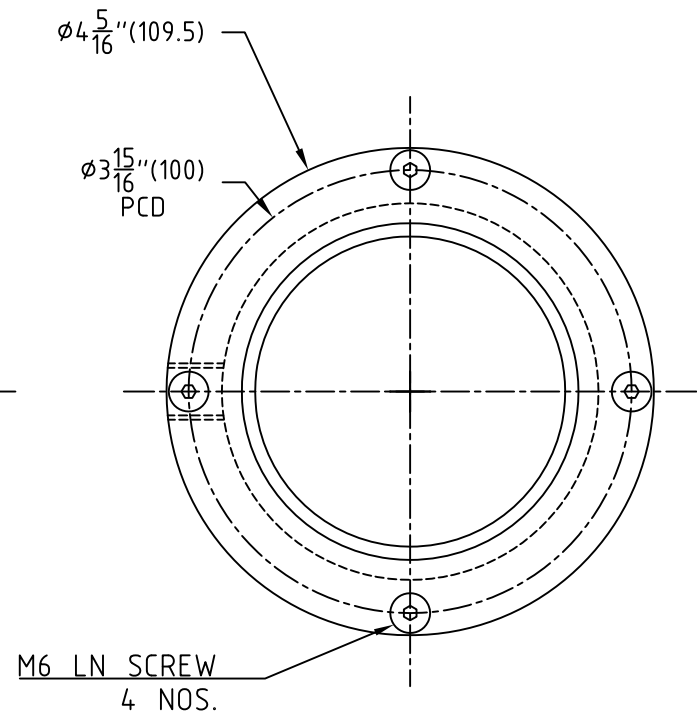
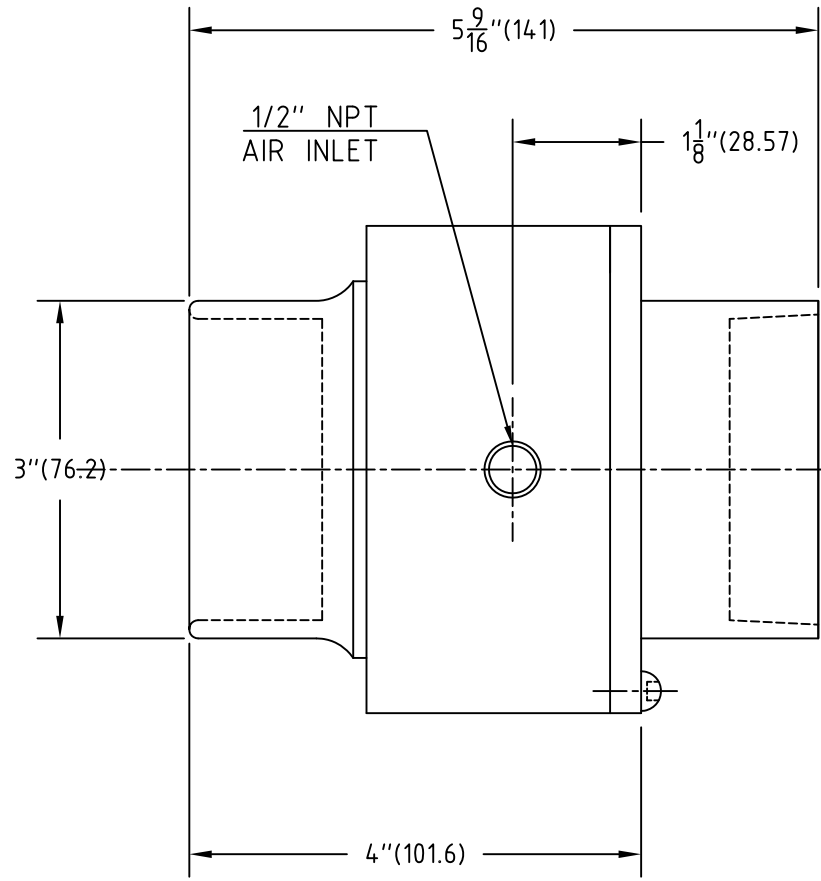
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THIRD ANGLE PROJECTION		REQUIREMENTS—UNLESS OTHERWISE SPECIFIED				CONTRACT NUMBER —	NEX FLOW AIR PRODUCTS CORP. 10520 YONGE STREET, UNIT 35B-220, RICHMOND HILL, ON L4C 3C7 TEL.: (416) 410-1313 & FAX: (416) 410-1806 www.nex-flow.com						
		GENERAL				CLIENT —	DATE	TITLE					
MATERIAL	ALUMINUM 6061 T6	1. DIMS ARE IN INCHES(MM) 2. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982) 3. MACHINE FINISH 125 MICRO INCH RMS 4. INTERNAL RADI .015 5. BREAK SHARP CORNERS .005 TO .015				CONTRACTOR —	08-04-11	OUTLINE DRAWING OF 2.5" ALUMINUM RING VAC					
FINISH	—	LIMITS				DRASH	—	SIZE	CARE CODE	DWG NO	RELEASE	REV	
		1. LINEAR DIMS. XXX = .005 XXX = .010 XXX = .030 2. ANGLES ± 1/2° 3. RUNOUT .010 TR 4. HOLES IN ACCORDANCE WITH AND 10387				DESIGN	—	C	—	30005	P	1	
		NEXT ASSEMBLY	USED ON	QTY PER ASSY	PART NO	PROJECT	—	SCALE	2:1	CAD NO	2.5" — ALRV	SHEET	1 OF 1
						STRESS	—						
						MECHANISM	—						

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	REQUIREMENTS - UNLESS SPECIFIED OTHERWISE GENERAL 1. DIMS ARE IN INCHES UNLESS OTHERWISE NOTED 2. FINISHES AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5 (2018) 3. MACHINE FINISH TO BE MICRO FINISH UNLESS OTHERWISE NOTED 4. INTERNAL RADIUS UNLESS OTHERWISE NOTED 5. BREAK SHOWN CONSIDERED AS TO JOBS UNLESS OTHERWISE NOTED				CONTRACT NUMBER - CLIENT - CONTRACTOR -		NEX FLOW AIR PRODUCTS CORP. 10520 YONGE STREET, UNIT 309-220, RICHMOND HILL, ON L4C 3C7 TEL: (416) 410-1313 & FAX: (416) 410-1808 www.nex-flow.com		
	MATERIAL ALUMINUM 6061 T6				DRAWN DATE 08-04-11 TITLE CHECKED PROJECT O.A.		OUTLINE DRAWING OF 3" ALUMINUM RING VAC		
FINISH - - -				1. LINEAR DIMS: ±.004" - .008" ±.005" - .010" 2. ANGLES: ±.1° 3. HOLE FIT AND TO 4. HOLES IN ACCORDANCE WITH AND 10387		MANUFACTURED DATE MATERIALS C 30006 P 1 RELEASE REV SCALE 2:1 Dwg No 3"-ALRV SHEET 1 OF 1			
PART NO USED ON PVT PART NO PREL				NEXT ASSEMBLY USED ON PVT PART NO PREL		REVISIONS ELECTRICAL		SHEET 1 OF 1	