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Certified Company

tecnicrafts®

Precisely Crafted. To Inspire Trust

- Guide Bushings
- Main Spindle Collets
- Sub - Spindle Collets
- Carbide Lined Collets
- Special Collets
- Bar Feed Collets



High Precision Collets & Guide Bushes

For Swiss Type CNC Automatic lathes

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**ENGINEERED
TO LONG LIFE**



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MacBook Pro

**Manufacturers of
Hi-Precision Collets, Carbide Lined Guide Bushes
for Swiss type Automatic lathes**



CITIZEN-CINCOM, TSUGAMI, STAR,
TORNOS, TORNOS-DECO, TORNOS-DELTA,
GILDEMEISTER, HARDINGE, HANWHA, INDEX, NEXTURN,
MAIER, MANURHIN-KMX, MIYANO, NOMURA,
POLYGIM, TRAUB, BECHET, BECHLER,
PETERMAN, STROHM, GAUTHIER, GOODWAY, JIN-FA.



Collet - Smooth Bore

- Standard upto Ø 7.9mm Bore
- Bigger Bore Sizes also Available in Smooth - on request
- Available in Standard Precision and Extra Precision



Collet - Grooved Bore

- Standard Grooved Bores Available from Ø 8.0mm
- Used Especially in Headstock



Collet - Profile Bore

- All profiles like Hexagon, Square, Rectangular, etc.,
- Available in all standard collet models



Collet - Serrated Bore

- Horizontal and Vertical Grooves
- Available from Bore Ø 8.00mm above.



Collets with Carbide Insert

- For long life and endurance.
- All Standard Collets are available with Carbide Insert



Collet - Stepped Bores

- Clamping on Two Different Diameters Possible
- Available for All Collet Types



Collet - Over Gripping

- Suitable for Clearing a shoulder and Gripping on a Smaller Diameter Beyond
- Used on a Pick-off Spindle



Collet Special

- Suitable for Different Special Profiles and Partial Shapes.



Collets - V Line

- No marks on material while clamping
- Suitable for all profiles like Square, Hexagon, etc.,
- Uniform High Tension
- Easier Cleaning after Operation



Long Nose Collet - Straight Nose

- All Standard Collets available with Long Straight Nose
- Used on a Pick-off Spindle



Long Nose Collet - Tapered Nose

- All Standard Collets available with Long Tapered Nose
- Used on a Pick-off Spindle



Collet with Full Seal

- Slots filled with silicon sealant to prevent chip and dirt debris entering inside the collets
- Mainly used on a Pick-off Spindle



Collet with Key Slot on Cone

- Key Slot on Cone made on request
- Key Slot on Cone is for profile orientation
- Suitable for all profiles like Hexagon, Square, etc..



Collet with Key Slot on Guiding Diameter

- Key Slot on Guiding Diameter made on request
- Key Slot on Guiding Diameter is for profile orientation
- Suitable for all profiles like Hexagon, Square. etc.,



SW Collet - Standard Nose

- Suitable for Tool Grinding machines and Schaublin Lathes
- Available in Standard Precision and Ultra Precision



SW Collet - Long Nose

- Suitable for Tool Grinding machines
- Available in Standard Precision and Ultra Precision



Guide Bush - Drawn (Adjustable) Type

- Suitable for Swiss type CNC automatic lathes
- Excellent Bore finish
- Bore surface finish - Ra value of 0.4 micron
- Standard Bore Chamfer on the bore edge



Guide Bush - Profile

- All Standard Guide Bushes available with Profiles like Hexagon, Square and Special partial shapes



Guide Bush - Reinforced Shank

- Special Guide Bush for Citizen and Star Swiss type CNC automatic lathes
- Excellent Bore finish
- Bore surface finish - Ra value of 0.4 micron
- Standard Bore Chamfer on the bore edge



Guide Bush - Traub

- Special Guide bush for Traub swiss type CNC automatic lathes
- Excellent Bore finish
- Bore surface finish - Ra value of 0.4 micron
- Standard Bore Chamfer on the bore edge



Guide Bush - Long Nose

- Shifting the Guiding area forward and thereby enhancing the stability of the workpiece
- Excellent Bore finish
- Bore surface finish - Ra value of 0.4 micron
- Standard Bore Chamfer on the bore edge



Guide Bush - U Line

- Slot Designed not to allow chip and dirt debris inside the Guide Bush
- Available only in Ultra Precision
- Suitable for all profiles like Square, Hexagon, etc.,
- Smooth Guiding
- No marks on material while guiding



Bar Feed Collet - External Thread

- Specially processed to obtain uniform tension



Bar Feed Collet - Internal Thread

- Specially processed to obtain uniform tension



Bar Feed Collet - Pin Type

- Specially processed to obtain uniform tension

Guide Bushing with Extended Carbide Insert (Max Land Guide Bushing)

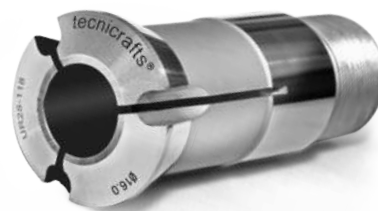
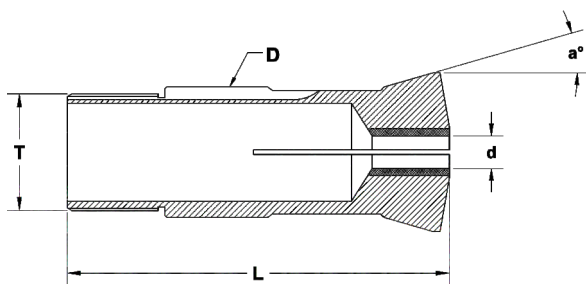


Standard Guide Bush

Guide Bush with Extended Carbide Insert (Max Land Guide Bushing)

- Guiding surface length up to 70mm
- Bore Diameter from 4mm to 42mm
- Guiding surface length will vary depending on bore diameter and guide bush model
- Suitable for components which require long drawing back like chasing a long thread
- High concentricity
- Extended carbide insert ensures improved guidance of component
- Prevents slippage of component from the carbide guide

Carbide Lined Guide Bushing - Drawn Type



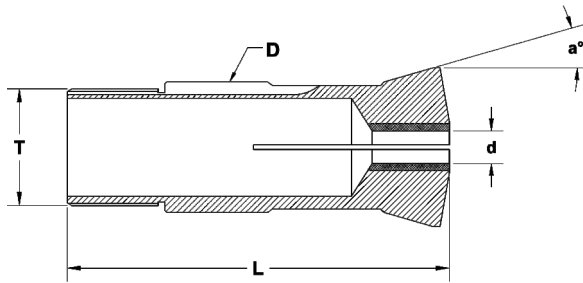
CARBIDE LINED GUIDE BUSH - DRAWN TYPE

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
R7/02	7	30	M6x0.5	16°	3.5	-	-
R9/01	9	44	M8X0.5	16°	5	4	3
R9/03	9	38.5	M8x0.75	16°	5	4	3
R9/06	9	51	M8x0.8	30°	5	4	3
R9/09	9	44	M8x0.75	16°	5	4	3
R10/03	10	58	M10x0.75	12°	5.5	4	3
R11/02	11	53	M10x0.75	16°	7	5	4
R11/09	11	53	M10x1	16°	7	5	4
R11/10	11	57	M10x0.75	16°	7	5	4
R11/11	11	52.4	M10x0.75	16°	7	5	4
R11/12	11	53	M10x0.80	16°	7	5	4
R12/01	12	52	M12x1	30°	7	5	4
R12/02	12	50	M10x0.75	16°	7	5	4
R12/05	12	50	M10x0.75	16°	7	5	4
R12/07	12	50	M12x1	30°	7.5	6	5
R12/08	12	50	M10x0.5	30°	7	5	4
R12/09	12	50	M12x1	30°	7.5	6	5
R13/01	13	41.5	M12x0.75	15°	8	6	5
R14/02	14	64	M13x0.75	16°	8.5	7	6

* table to be continued

Carbide Lined Guide Bushing - Drawn Type



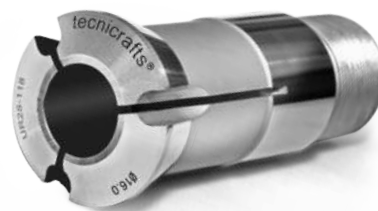
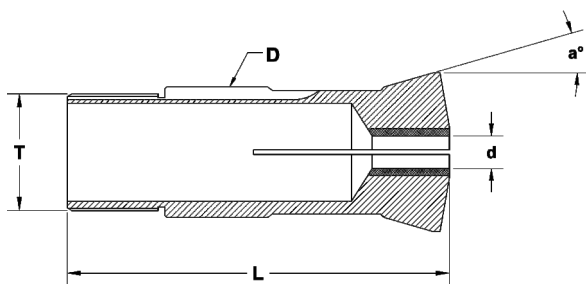
CARBIDE LINED GUIDE BUSH - DRAWN TYPE

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
R14/03	14	62	M14x1	15°30'	8.5	7	6
R15/02	15	54	M14x1	16°	10	8	7
R15/03	15	54	M14x0.75	15°	8.5	7	6
R16/01	16	50	M14x1	16°	10	8	7
R16/03	16	60	M14x1	30°	10	8	7
R16/06	16	55	M16x1	30°	10	8	7
R16/07	16	63	M14x1	15°30'	10	8	7
R16/10	16	58	M14x1	16°	10	8	7
R16/12	16	59	M14x1	16°	10	8	7
R16/15	16	59	M15x1	16°	11	9	8
R16/16	16	58.5	M14x1	20°	10	8	7
R18/01	18	59	M16x1	30°	12	10	8
R18/02	18	60	M18x1	30°	13	10	9
R18/03	18	60	M18x1	30°	13	10	9
R20/01	20	55	M20x1	30°	14	11	9
R20/06	20	55	M20x1	30°	13	11	9
R20/07	20	58	M18x1	15°	13	11	9
R21/03	21	57.5	M18x1	12°	14	11	9
R22/01	22	68	M19x1	16°	14	11	9
R22/03	22	70	M20x1	15°	15.5	13	11

* table to be continued

Carbide Lined Guide Bushing - Drawn Type



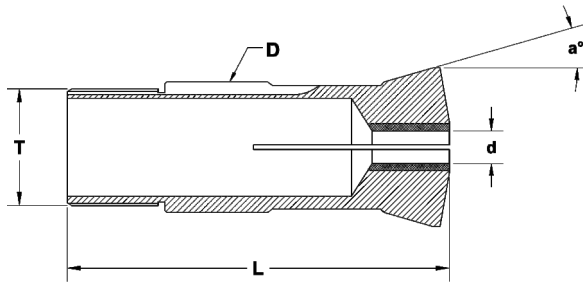
CARBIDE LINED GUIDE BUSH - DRAWN TYPE

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
	ØD	L	T	a°	●	⬡	■
R22/08	22	68	M22x1	16°	16	13	11
R23/01	23	72	M22x1	16°	16.5	14	11
R24/03	24	61	M24x1	30°	16	13	11
R26/02	26	77	M25x1	16°	20	17	14
R27/03	27	57.5	M24x1	12°	18	15	12
R28/02	28	81	M25x1	30°	20.5	17	14
R28/04	28	82	M25x1	16°	20.5	17	14
R28/05	28	82	M27x1	16°	22	18	15
R30/01	30	70	M28x1	16°	20.5	17	14
R30/02	30	85	M28x1	16°	20.5	17	14
R30/04	30	59	M30x1	15°	22	19	15
R30/05	30	59	M30x1	16°	22	19	15
R30/06	30	68	M30x1	16°	22	19	15
R30/07	30	70	M30x1	16°	22	19	15
R32/02	32	71	M32x1	30°	23	19	16
R32/03	32	74	M32x1	30°	24	21	17
R33/01	33	70	M30x1	16°	26	22	18
R34/02	34	87.5	M34x1	10°	27.5	23	19
R36/02	36	89.5	M36x1	13°	25	21	18
R40/03	40	72	M36x1	30°	29	25	20

* table to be continued

Carbide Lined Guide Bushing - Drawn Type



CARBIDE LINED GUIDE BUSH - DRAWN TYPE

All Dimension are in mm - Unless Otherwise Specified

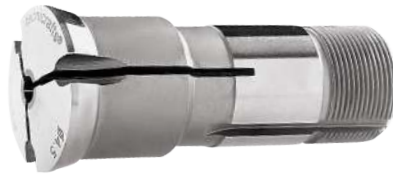
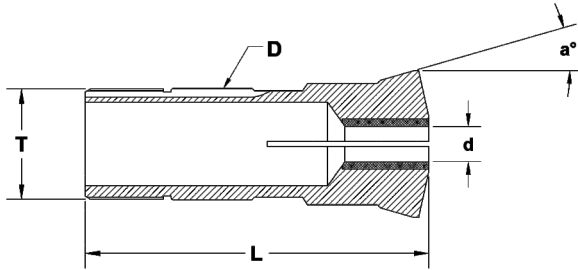
Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
	ØD	L	T	a°	●	⬡	■
R40/05	40	72	M40x1	30°	30	25	21
R41/01	41	54	M38x1	10°	32	27	22
R41/02	41	82	M38x1	10°	32	27	22
R42/01	42	82	M40x1	16°	33	28	23
R42/02	42	82	M40x1	20°30'	33	28	23
R42/04	42	82	M40x1	20°	33	28	23
R44/01	44	87	M40x1	20°	33	28	23
R45/01	45	82	M42x1	16°	36	30	25
R46/01	46	92	M45x1	16°	38	32	26
R46/02	46	82	M45x1	16°	38	32	26
R48/02	48	81	M48x1.25	30°	38	33	27
R48/04	48	82	M46x1	16°	38	33	27
R48/06	48	81	M46x1	10°	38	33	27
R50/02	50	82	M49x1	19°	42	36	29



Guide Bush - Drawn (Adjustable) Type

- Suitable for Swiss type CNC automatic lathes
- Excellent Bore finish
- Bore surface finish - Ra value of 0.4 micron
- Standard Bore Chamfer on the bore edge
- Customized Solutions can be made for All Guide Bushings

Carbide Lined Guide Bush - With Reinforced Shank

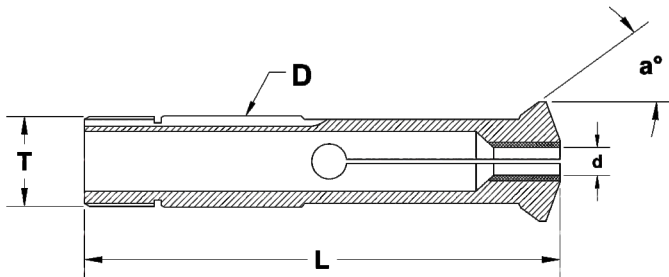


CARBIDE LINED GUIDE BUSH - WITH REINFORCED SHANK

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
R22/05	22	68	M22x1	16°	16	13	11
R34/06	34	150	M32x1.50	20°	27	22	19

Magic Type

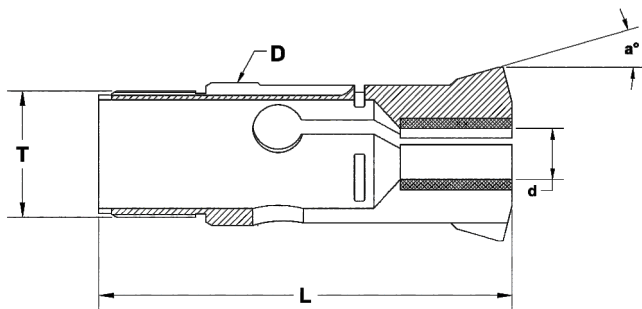


CARBIDE LINED GUIDE BUSH - MAGIC TYPE

All Dimension are in mm - Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
R10/02	10	58	M10x1	36°	5.5	4	3
R13/02	13	68	M13x1	36°	8	6	5
R18/05	18	68	M18x1	36°	13	10	9

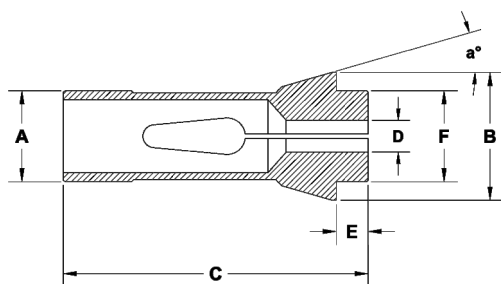
Carbide Lined Guide Bushing - Traub



Carbide Lined Guide Bush - Traub

All Dimension are in mm - Unless Otherwise Specified

					Capacity		
Tecnicrafts Part Nr.	Guiding Dia	Total Length	Thread	Angle	Round	Hexagon	Square
	ØD	L	T				
R21/07	21	65.5	M18x1	12°	13.5	11	9
R27/01	27	67.5	M24x1	12°	18	15	13
R28/06	28	81.2	M25x1	16°	20.5	17	14
R42/05	42	81.2	M40x1	16°	33	28	23

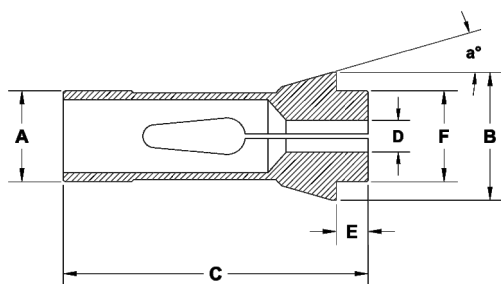


F - TYPE WITH STRAIGHT SHOULDER

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Total Length	Nose Length	Nose Dia	Angle	Capacity		
							Round	Hexagon	Square
SF 7/66	7	10.7	26	2.9	7	15°	4.5	3	-
SF 8/577	8	12	42	4.5	8	16°	5.5	4	3
SF 10/86	10	15.5	47.5	5.5	10	20°	7	5	4
SF 10/1178	10	16	46	4	10	20°	7	5	4
SF 12/78	12	18.1	44.5	4.3	12	15°	8	6	5
SF 12/578	12	18	64	6	12	16°	8	6	5
SF 13/357	13	19	64	6	13	16°	10	8	7
SF 14/98	14	18	46	4	14	13°	10	8	7
SF 15/358	15	22	47	5	15	20°	10.5	9	7
SF 15/580	15	21	64	6	15	16°	11	9	8
SF 16/104	16	22	55	5	16	15°	12	10	8
SF 16/1076	16	21	64	6	16	16°	12	10	8
SF 20/87	20	28	67	7	21	16°	16	13	11
SF 20/102	20	27.5	60	5	20	15°	16	13	11
SF 20/201	20	26	54	5	19	15°	16	13	11
SF 20/9026	20	26	67	3	19	16°	16	13	11
SF 22/727	22	32	66	7	25	16°	17	15	12
SF 23.8/9020	23.8	28	62	7	22	15°	18	15	12
SF25/64	25	35	77	10	27	16°	20	17	14
SF 25/91	25	34	65	6	25	15°	20	17	14

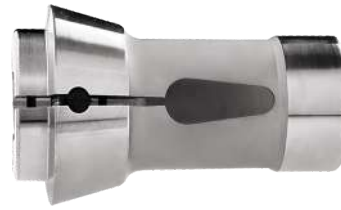
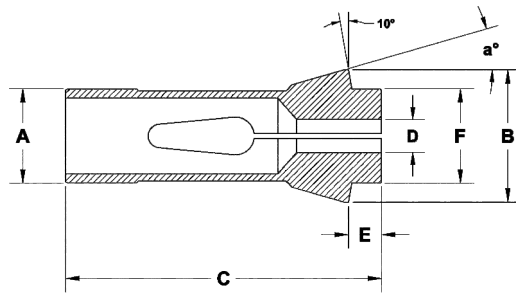
* table to be continued



F - TYPE WITH STRAIGHT SHOULDER

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Total Length	Nose Length	Nose Dia	Angle	Capacity		
							Round	Hexagon	Square
	ØA	ØB	C	E	ØF	a°	●	⬡	■
SF 26/90	26	32	67	7	27.5	13°	20.5	17	14
SF 26/9021	26	36	67	7	28	15°	20.5	17	14
SF 27/22	27	38	72.7	8	30	15°	23	19	16
SF 28/93	28	38	70	7	28	15°	23	19	16
SF 28/9004	28	35	77	10	27.5	16°	22.5	19	16
SF 30/63	30	42	80	10	34	16°	25	21	17
SF 30/101	30	38	65	6	32	15°	26	22	18
SF 30/9044	30	42	80	12	32	16°	25	22	18
SF 30/9066	30	42	78	10	32	16°	25	22	18
SF 33/9043	33	40	80	12	32	16°	28	24	20
SF 37/740	37	47	92	10	40	16°	32	27	22
SF 40/9074	40	50	92	10	43	16°	35	30	24
SF 44/9082	44	52	92	10	44	16°30'	38	32	27



F - TYPE WITH TAPERED SHOULDER

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Total Length	Nose Length	Nose Dia	Angle	Capacity		
							Round	Hexagon	Square
SF 17.46/79	17.46	22	51	5	16	15°	13.5	11	9
SF 22/71	22	30	55	6	21	15°	16.5	14	11
SF 32/221	32	45	75	8	34	15°	26	22	18
SF 35/94	35	48	80	8	38	15°	30	25	21
SF 38/72	38.08	49	107.5	9	38	15°	32	27	22
SF 42/99	42	55	94	9	42	15°	36	30	25
SF 43/37	43	53	92	10	46	16°	38	33	27
SF 43/9078	43	53	92	10	42	15°	35	30	25
SF 48/38	48	54	100	10	44	15°	39	34	28
SF 48/81	48	60	94	9	50	15°	42	36	29
SF 48/9079	48	54	100	10	44	15°	41	35	29
SF 58/9046	58	70	94	9	60	15°	51	44	36

Ordering Information for Long Nose Collets

Machine Make & Model	
Collet Part Number	

Fig.1
Extended Tapered Nose Collet

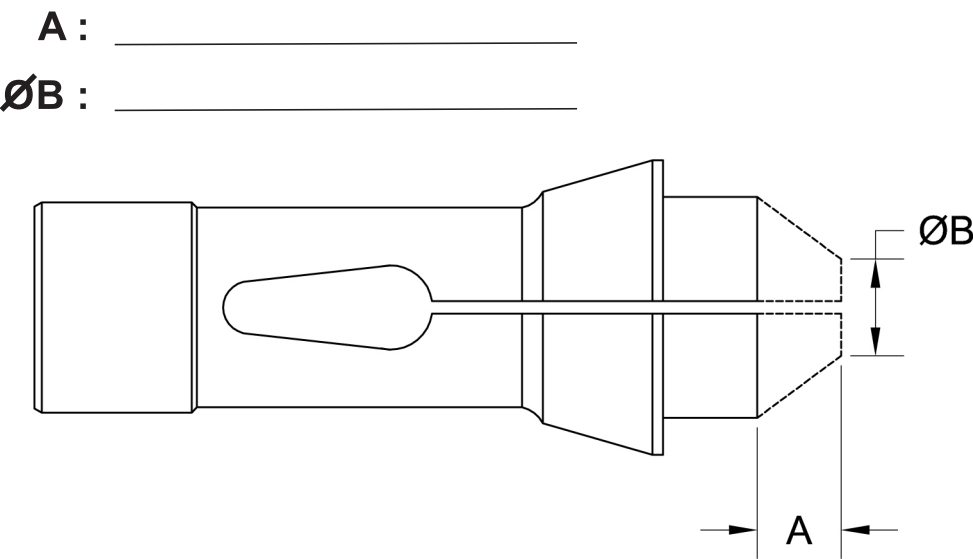
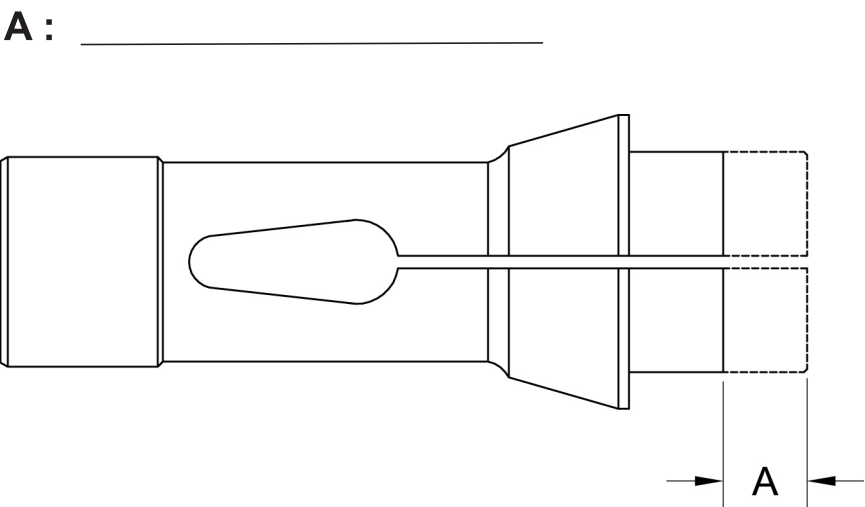
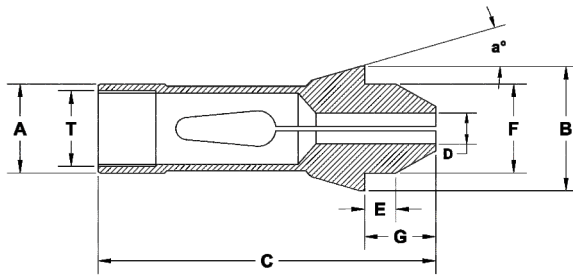


Fig.2
Extended Straight Nose Collet



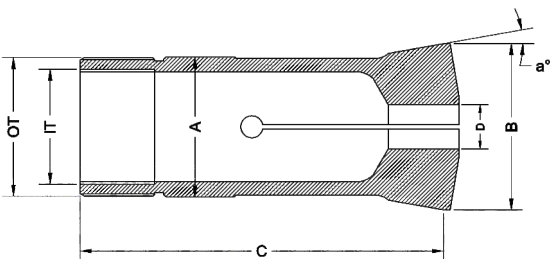


COLLET WITH INTERNAL THREAD

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Total Length	Nose Length	Nose Length	Nose Dia	Angle	Thread	Capacity		
									Round	Hexagon	Square
	ØA	ØB	C	G	E	ØF	a°	T	●	⬡	■
SF13/2014	13	19	70	12	6	13	16°	M11x0.75	9	8	6
SF16/830	16	21	66	8	6	16	16°	M14x0.75	12	10	8
SF16/2015	16	21	71	13	6	16	16°	M14x0.75	12	10	8
SF20/2016	20	26	62	13	5	19	15°	M18x1	16	13	11
SF25/2018	25	35	85	18	9	27	16°	M22x1	20	17	14

5C / 16C Collets

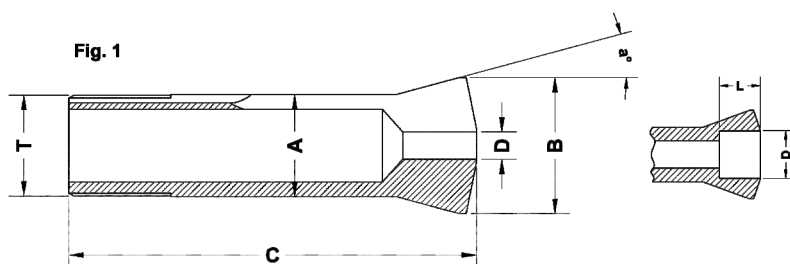


SPECIAL COLLETS - 5C / 16C COLLETS

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Total Length	OD Thread	ID Thread	Angle	Capacity		
							Round	Hexagon	Square
	ØA	ØB	C	OT	IT	a°	●	⬡	■
5C Collet	1.25"(31.75)	1.484"(37.70)	3.268"(83.0)	1.238"x20TPI	1.041"x24TPI	10°	25	21	17
16C Collet	1.889"(48.0)	2.260"(57.40)	4.291"(109.0)	1.870"x1.75	1.687"x20TPI	10°	41	35	29

W - Type Collet



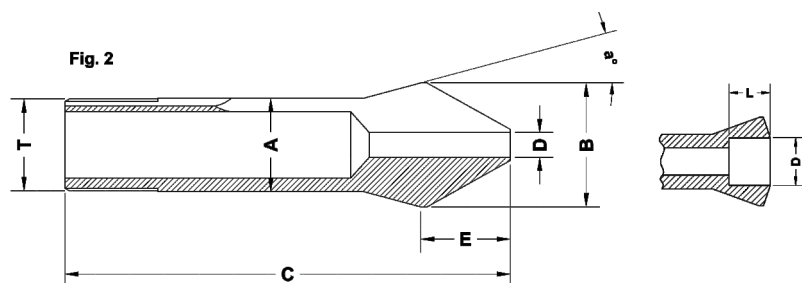
W - TYPE COLLET

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Length	Thread	Nose Length	Angle	Figure	Length	Capacity
									D Min - Max
	ØA	ØB	C	T	E	a°		L	
SW10/001	10	14	43.6	Ø9.83x0.833 <) 45°/5°	-	15°	1	-	1.00...6.70
								15	6.71...8.00
								6	8.01...8.50
								5	8.51...9.00
								4	9.01...9.50
								3	9.51...10.00
SW12/002	12	16	46	Ø11.75x1.25 <) 45°/5°	-	15°	1	-	1.00...8.00
								17	8.01...10.00
								6	10.01...10.50
								5	10.51...11.00
								4	11.01...11.50
								3	11.51...12.00
SW12/93108	12	16	52	Ø11.75x1.25 <) 45°/5°	8.8	15°	2	-	1.00...8.00
								24	8.01...10.00
SW15/003	15	20.2	58.3	Ø14.75x1.25 <) 45°/5°	-	15°	1	-	1.00...10.70
								22	10.71...12.70
								9.5	12.71...13.00
								8.5	13.01...13.50
								7.5	13.51...14.00
								6.5	14.01...14.50
								5.5	14.51...15.00
								4.5	15.01...15.50
SW15/93285	15	20.2	67	Ø14.75x1.25 <) 45°/5°	12	15°	2	-	1.00...10.20
								22	10.21...12.70
SW20/004	20	26.3	73	Ø19.7x1.666 <) 45°/5°	-	15°	1	-	1.00...14.50
								28	14.51...16.00
								13.5	16.01...16.50
								13	16.51...17.00
								12.2	17.01...17.50
								11.5	17.51...18.00
								10.7	18.01...18.50
								10	18.51...19.00
								8.7	19.01...19.50

* table to be continued

W - Type Collet

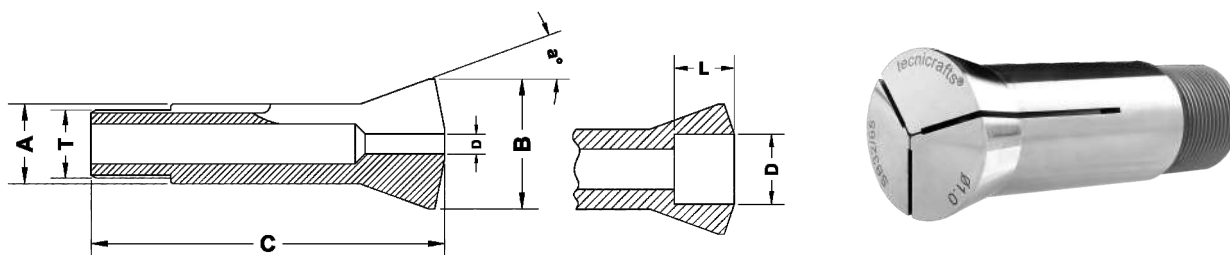


W - TYPE COLLETS

All Dimension are in mm - Unless Otherwise Specified

									Capacity
Part Nr.	Guiding Dia	Major Dia	Length	Thread	Nose Length	Angle	Figure	Length	D Min - Max
	ØA	ØB	C	T	E	a°		L	
SW20/004	20	26.3	73	Ø19.7x1.666 <) 45°/5°	-	15°	1	7.5	19.51...20.00
								6.5	20.01...20.50
								5.5	20.51...21.00
								4.7	21.01...21.50
								4	21.51...22.00
								3	22.01...22.50
								2	22.51...23.00
SW20/92744	20	26.3	84.5	Ø19.7x1.666 <) 45°/5°	15.5	15°	2	-	1.00...13.00
								41	13.01...16.00
SW25/005	25	33.7	97.6	Ø24.7x15f" <) 45°/5°	-	15°	1	-	1.00...19.05
								35	19.06...21.00
								16.5	21.01...21.50
								16	21.51...22.00
								15.7	22.01...22.50
								15.5	22.51...23.00
								15	23.01...23.50
								14.5	23.51...24.00
								13.5	24.01...24.50
								12.5	24.51...25.00
								11.5	25.01...25.50
								10.5	25.51...26.00
								9.5	26.01...26.50
								8.5	26.51...27.00
								7.5	27.01...27.50
								6.5	27.51...28.00
SW25/92872	25	33.7	112.2	Ø24.7x15f" <) 45°/5°	19.7	15°	2	-	1.00...19.05
								50	19.06...21.00
SW31.75/842	31.75	37.4	87	Ø31.4x20f" <) 60°	-	10°3'	1	-	1.00...25.19
								40	25.20...27.99
								10	28.00...28.99
								7	29.00...29.99
								4	30.00...31.00

B - Type Collet

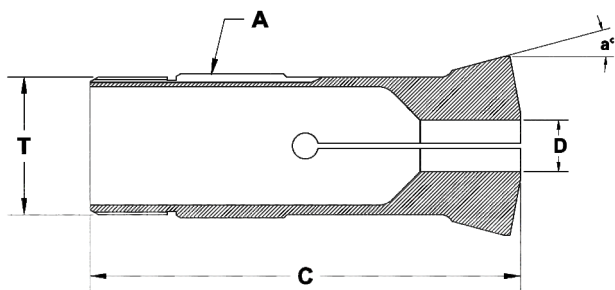


B - TYPE COLLETS

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Major Dia	Length	Thread	Angle	Length	Capacity
							D Min - Max
SB6/128	6	10.5	31.3	Ø5x36f" <) 55°	20°	-	1.00...3.00
						12	3.01...4.50
						4.5	4.51...5.00
						4	5.01...5.50
						3.5	5.51...6.00
SB8/137	8	13	35.5	Ø6.82x0.625 <) 55°	20°	-	1.00...4.00
						12.5	4.01...6.50
						6	6.51...7.00
						5	7.01...7.50
						4	7.51...8.00
						3.2	8.01...8.50
						2.5	8.51...9.00
						1.7	9.01...9.50
SB15/139	15	21	55	M13 x 1	20°	-	1.00...9.50
						20	9.51...12.50
						8.5	12.51...13.00
						7.7	13.01...13.50
						7	13.51...14.00
						6.5	14.01...14.50
						6	14.51...15.00
SB32/55	32	40	102	M30 x 1.5	15°	-	1.00...24.00
						44	24.01...28.00
						12	28.01...30.00
						8	30.01...32.00
SB32/65	32	40	106	Ø29.7x15f" <) 45°/5°	15°	-	1.00...24.00
						44	24.01...28.00
						12	28.01...30.00
						8	30.01...32.00
SB45/199	45	53	115	M42 x 1.5	15°	-	1.00...36.00
						53	36.01...40.99
						14	41.00...41.99
						12	42.00...42.99
						10	43.00...43.99
						8	44.00...45.00

Collet with External Thread

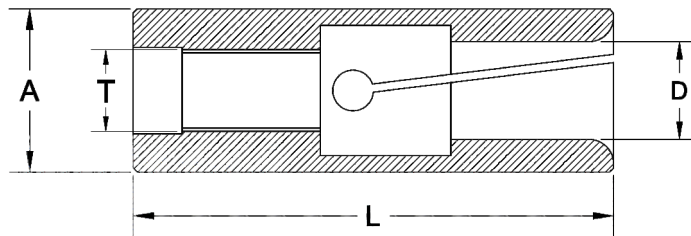


COLLET WITH EXTERNAL THREAD

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Total Length	Thread	Angle	Capacity		
					Round	Hexagon	Square
	ØA	L	T	a°	●	⬡	■
SF19/9018	19.05	77	M18.3 x 1.2	15°	13.0	11	9
SF33/9017	33	100	M32 x 1.5	15°	27.0	23	19
359E	23	93.8	Tr 23 x 1.5	20°	18.0	15	12
363E	25	89	M23 x 1	16°	18.0	15	12
366E	28	106.5	Tr 27 x 20f	18°30'	21.0	17	14
367E	28	104.4	Tr 28 x 1.5	20°	22.0	19	15
386E	32	115	Tr 32 x 1.5	20°	27.0	23	19
390E	47	115	Tr 47 x 1.5	20°	38.0	32	26

Bar Feeder Collets

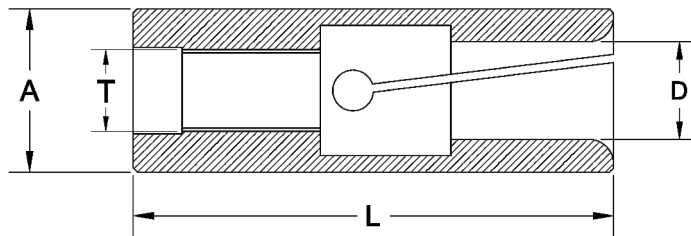


BARFEEDER COLLETS WITH INTERNAL THREAD

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Thread	Capacity	
				Range	
	ØA	L	T	Ø Min	Ø Max
BF05/01	5.15	37	M4x0.7	1	3.5
BF8.5/01	8.5	30	M5x0.8	1	7
BF09/01	9	40	M6x0.75	1	7
BF10/03	10	46	M6x1 LH	1	8
BF10/04	10	42	M6x0.75	1	8
BF10/06	10	50	M5x0.8 LH	1	8
BF10/08	10	50	M5x0.8	1	8
BF12/04	12	40	M6x1 LH	1	10
BF12/06	12	42	M7x0.75	1	10
BF12/07	12	45	M5x0.8 LH	1	10
BF13/01	13	60	M8x1 LH	1	11
BF14/01	14	42	M8x1	3	12
BF15/02	15	42	M8x1	3	13
BF15/03	15	60	M9x1 LH	3	13
BF15/04	15	60	M10x1 LH	3	13
BF15/07	15	40	M5x0.5	3	13
BF15/11	15	60	M10x1	3	13
BF15/12	15	60	M8x1	3	13
BF16/01	16	73	M10x1 LH	3	14
BF16/04	16	58	M9x1 LH	3	14

* table to be continued



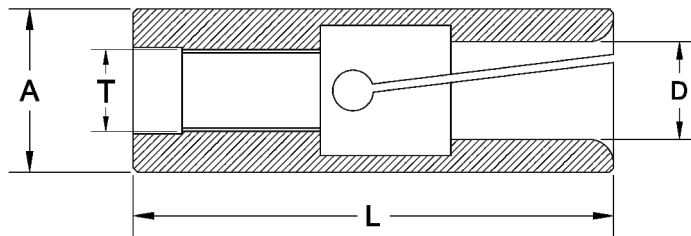
BARFEEDER COLLETS WITH INTERNAL THREAD

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Thread	Capacity	
				Range	
	ØA	L	T	Ø Min	Ø Max
BF16/06	16	42	M8x1	12	14
BF18/03	18	42	M9x1 LH	6	16
BF18/04	18	60	M9x1 LH	13	16
BF18/05	18	59	M10x1 LH	13	16
BF18/06	18	59	M10x1	13	16
BF19/01	19	59	M10x1	13	17
BF19/06	19	60	M9x1 LH	13	17
BF19/08	19	40	M8x1	12	17
BF20/03	20	59	M10x1	13	18
BF20/04	20	60	M10x1 LH	13	18
BF20/08	20	59	M9x1 LH	13	18
BF20/09	20	42	M10x1	8	18
BF22/01	22	59	M10x1	18	20
BF22/04	22	59	M9x1 LH	18	20
BF23/04	23	59	M10X1	18	21
BF23/05	23	60	M9x1 LH	18	21
BF24/01	24	60	M9x1 LH	18	22
BF25/06	25	59	M10x1	18	23
BF25/07	25	59	M10x1 LH	18	23
BF25/08	25	60	M9x1 LH	18	23

* table to be continued

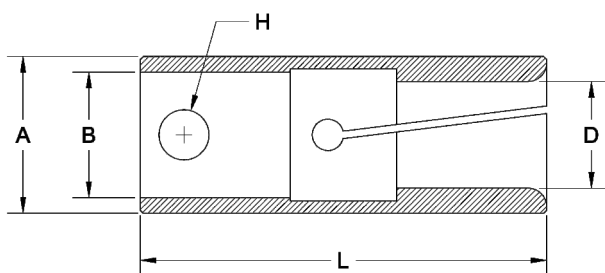
Bar Feeder Collets



BARFEEDER COLLETS WITH INTERNAL THREAD

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Thread	Capacity	
				Range	
	ØA	L	T	Ø Min	Ø Max
BF25/09	25	60	M17x1	13	23
BF27/01	27	65	M10x1 LH	15	25
BF27/02	27	65	M10x1	15	25
BF27/03	27	59	M9x1 LH	15	25
BF29/01	29	65	M18x1.5 LH	17	27
BF30/01	30	65	M10x1	25	28
BF30/03	30	65	M18x1.5	18	28
BF30/04	30	65	M18x1.5 LH	18	28
BF32/01	32	70	M17x1 LH	20	30
BF32/02	32	80	M25x1.5 LH	20	30
BF32/04	32	80	M25x1.5	20	30
BF35/02	35	80	M25x1.5	30	33
BF35/04	35	80	M25x1.5 LH	30	33
BF36/01	36	100	M30x1.5	24	34
BF40/01	40	80	M25x1.5	33	38
BF42/02	42	90	M25x1.5 LH	30	40
BF42/04	42	80	M25x1.5 LH	33	40
BF42/05	42	90	M32x1.5 LH	30	39
BF44/01	44	80	M25x1.5 LH	40	42
BF46/01	46	80	M25x1.5	38	44
BF46/02	46	80	M25x1.5 LH	42	44



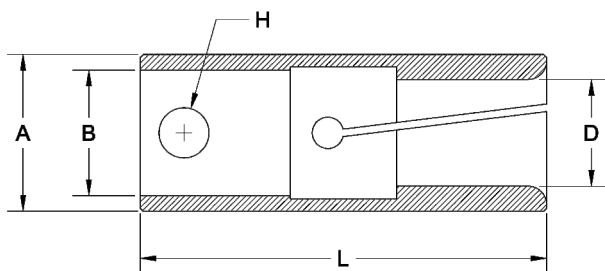
BARFEEDER COLLETS WITH PIN TYPE

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Bore Dia	Hole Dia	Capacity	
					Range	
	ØA	L	ØB	ØH	Ø Min	Ø Max
BF05/02	5	28	3.5	1.5	1	3.5
BF07/04	7	37	5	3	1	5.5
BF10/02	10	40	7	4	1	8
BF12/05	12	40	8	4	1	10
BF15/01	15	55	10	6	3	13
BF15/06	15	40	11	6	3	13
BF15/08	15	50	11	6	3	13
BF15/10	15	55	7	2	3	13
BF16/03	16	65	11	6	3	14
BF16/05	16	40	11	6	3	14
BF17/01	17	55	7	2	13	15
BF17/02	17	45	11	6	5	15
BF19/02	19	57	10	6	3	17
BF19/04	19	57	10	2	3	17
BF19/07	19	40	11	6	13	17
BF20/05	20	56	10	6	13	18
BF20/06	20	65	14	8	3	18
BF22/02	22	65	14	8	18	20
BF25/02	25	65	20	8	3	23
BF25/03	25	76	16	8	3	23

* table to be continued

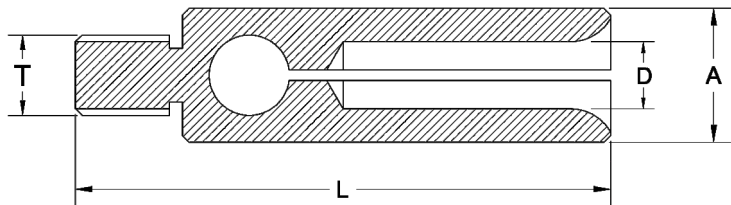
Bar Feeder Collets



BARFEEDER COLLETS WITH PIN TYPE

All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Bore Dia	Hole Dia	Capacity	
					Range	
	OA	L	OB	OH	Ø Min	Ø Max
BF30/02	30	65	20	8	23	28
BF32/05	32	65	20	8	28	30
BF32/06	32	76	16	8	23	30
BF34/01	34	90	20	8	18	32
BF35/03	35	65	20	8	30	33



BARFEEDER COLLETS WITH EXTERNAL THREAD

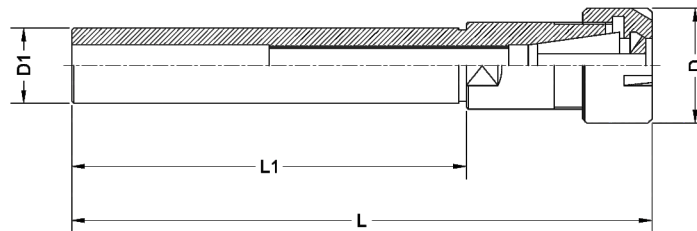
All Dimension are in mm - Unless Otherwise Specified

Part Nr.	Guiding Dia	Length	Thread	Capacity	
				Range	
	ØA	L	T	Ø Min	Ø Max
BF5.5/01	5.5	31	M3	1	4
BF7/02	7	40	M6x1LH	1	5
BF8/01	8	40	M6x1	1	6
BF10/01	10	40	M6x1LH	1	8
BF11.5/01	11.5	40	M6x1	6	10
BF12/02	12	40	M6x1LH	8	10



- Range of Cylindrical ER Collet Shanks made from high quality special steels under controlled process
- The Shank is made to h6 standards for providing higher accuracy and tool life
- The Run-out is maintained within 0.005mm from shank dia to ERcavity taper
- Used for a wide range of tool holding application in Machining centers, Swiss type automatic lathes for drilling, milling application
- Wide Variety of shanks types - including Round, Round with flat in Single / Double ends offered in both metric and Inch Sizes
- These Cylindrical shanks are supplied with clamping nuts (without ER Collet)
- The shanks can be provided with back-up screw - upon request

ER Cylindrical Holder



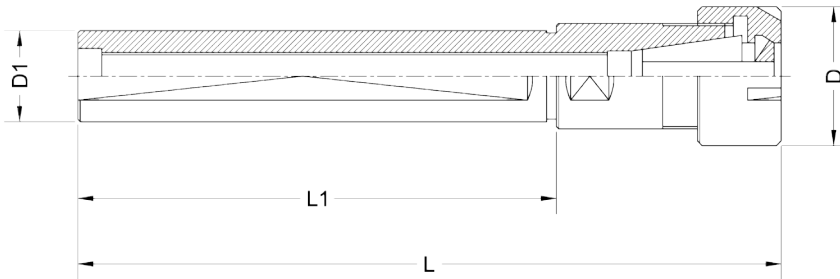
Single End - ER Cylindrical Holders with Mini Nut - Inch series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/SE-3/8" x 070 / ER 8 M	12	9.52	93.0	70
ERS/SE-1/2" x 140 / ER 11 M	16	12.7	169.5	140
ERS/SE-1/2" x 140 / ER 16 M	22	12.7	177.0	140
ERS/SE-5/8" x 150 / ER 11 M	16	15.87	172.5	150
ERS/SE-3/4" x 155 / ER 16 M	22	19.05	181.5	155
ERS/SE-3/4" x 100 / ER 16 M	35	19.05	147.0	100
ERS/SE-1" x 155 / ER 20 M	28	25.5	181.5	155

Single End - ER Cylindrical Holders with Mini Nut - Metric series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/SE 06 x 045 / ER 11 M	16	6	71.5	45
ERS/SE 07 x 045 / ER 11 M	16	7	71.5	45
ERS/SE 08 x 080 / ER 8 M	12	8	106.0	80
ERS/SE 08 x 056 / ER 11 M	16	8	82.5	56
ERS/SE 10 x 060 / ER 16 M	22	10	98.5	60
ERS/SE 12 x 080 / ER 8 M	12	12	97.0	80
ERS/SE 12 x 080 / ER 16 M	22	12	118.5	80
ERS/SE 15 x 100 / ER 20 M	28	15	142.5	100
ERS/SE 16 x 150 / ER 11 M	16	16	171.0	150
ERS/SE 16 x 100 / ER 20 M	28	16	142.5	100
ERS/SE 20 x 155 / ER 16 M	22	20	181.5	155
ERS/SE 25 x 155 / ER 20 M	28	25	181.5	155

ER Cylindrical Holder

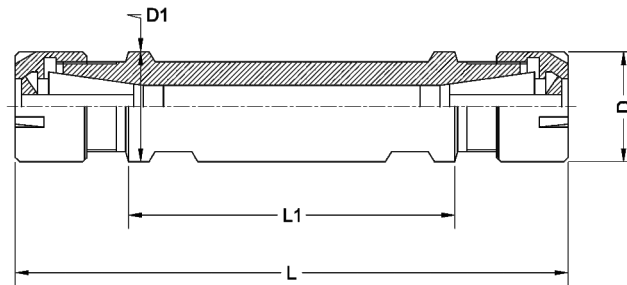


Single End - ER Cylindrical Holders - Flat with Mini Nut - Inch series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/SE-F- 5/8" x 043 / ER 8 MF	12	15.875	58	43
ERS/SE-F- 3/4" x 115 / ER 11 MF	16	19.05	135	115
ERS/SE-F- 3/4" x 050 / ER 16 MF	22	19.05	78	50
ERS/SE-F- 3/4" x 070 / ER 16 MF	22	19.05	98	70
ERS/SE-F- 3/4" x 120 / ER 16 MF	22	19.05	148	120
ERS/SE-F- 1" x 075 / ER 16 MF	22	25.4	103	75
ERS/SE-F- 1" x 100 / ER 16 MF	22	25.4	128	100
ERS/SE-F- 1" x 100 / ER 20 MF	28	25.4	128	100
ERS/SE-F- 1" x 140 / ER 20 MF	28	25.4	168	140

Single End - ER Cylindrical Holders - Flat with Mini Nut - Metric series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/SE-F- 16 x 038 / ER 11 MF	16	16	58	38
ERS/SE-F- 16 x 140 / ER 11 MF	16	16	160	140
ERS/SE-F- 20 x 050 / ER 16 MF	22	20	78	50
ERS/SE-F- 20 x 120 / ER 16 MF	22	20	148	120
ERS/SE-F- 20 x 140 / ER 16 MF	22	20	148	140
ERS/SE-F- 22 x 038 / ER 16 MF	22	22	66	38
ERS/SE-F- 22 x 070 / ER 16 MF	22	22	98	70
ERS/SE-F- 22 x 100 / ER 16 MF	22	22	128	100
ERS/SE-F- 22 x 080 / ER 20 MF	28	22	119	80
ERS/SE-F- 22 x 070 / ER 25 MF	35	22	117	70
ERS/SE-F- 25 x 065 / ER 16 MF	22	25	93	65
ERS/SE-F- 25 x 100 / ER 20 MF	28	25	128	100
ERS/SE-F- 25 x 154 / ER 20 MF	28	25	182	154
ERS/SE-F- 25 x 075 / ER 25 MF	35	25	122	75
ERS/SE-F- 25 x 145 / ER 25 MF	35	25	181	145
ERS/SE-F- 32 x 070 / ER 25 MF	35	32	100	70



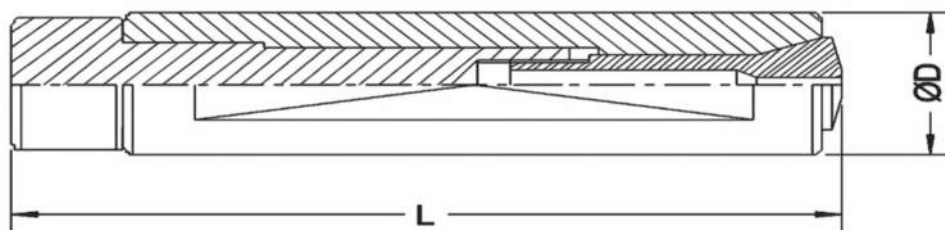
Double End - ER Cylindrical Holders - Flat with Mini Nut - Inch series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/DE-F- 5/8" x 015 / ER 8 MF	12	15.875	45	15
ERS/DE-F- 5/8" x 025 / ER 8 MF	12	15.875	55	25
ERS/DE-F- 3/4" x 040 / ER 11 MF	16	19.05	80	40
ERS/DE-F- 3/4" x 070 / ER 11 MF	16	19.05	110	70
ERS/DE-F- 3/4" x 090 / ER 11 MF	16	19.05	130	90
ERS/DE-F- 3/4" x 055 / ER 16 MF	22	19.05	107	55
ERS/DE-F- 1" x 062 / ER 16 MF	22	25.4	118	62

Double End - ER Cylindrical Holders - Flat with Mini Nut - Metric series

Part Nr.	ØD mm	ØD1 mm	L mm	L1 mm
ERS/DE-F-16 x 050 / ER 11 MF	16	16	90	50
ERS/DE-F-20 x 030 / ER 11 MF	16	20	70	30
ERS/DE-F-20 x 050 / ER 11 MF	16	20	90	50
ERS/DE-F-20 x 055 / ER 16 MF	22	20	107	55
ERS/DE-F-22 x 055 / ER 16 MF	22	22	111	55
ERS/DE-F-22 x 075 / ER 16 MF	22	22	131	75
ERS/DE-F-25 x 062 / ER 16 MF	22	25	118	62
ERS/DE-F-32 x 055 / ER 20 MF	28	32	111	55
ERS/DE-F-32 x 075 / ER 20 MF	28	32	131	75

B8 - High Precision Cylindrical Holders - Flat



B8 - High Precision Cylindrical Holders - Flat

Part Nr.	D mm	L mm	Application
PCS/SE-F- 16 x 060 / B8	16	60	Tornos Micro-7 / Micro-8
PCS/SE-F- 5/8" x 060 / B8	5/8"	60	Citizen R04 / R07
PCS/SE-F- 16 x 100 / B8	16	100	Star SR10J / Tornos Micro-7
PCS/SE-F- 3/4" x 100 / B8	3/4"	100	Citizen C16 / M16
PCS/SE-F- 22 x 100 / B8	22	100	Star SB16 / Sr20



We produce Croco Collets, Wave Guide Bushings, Hexagon, Square & Special Profiles.

**Our dedicated manufacturing team can support all your custom work holding needs
to meet your "Special" Swiss turning requirements.**

Options for collets



Collet - Smooth Bore



Collet with Carbide Insert



Collet - Grooved Bore



Collet with Silicon Seal



Collet - Serrated Bore



Collet - V - Line



Collet - Stepped Bore



Collet with Key on Cone



Collet - Square Bore



Collet with Key on Guiding Dia



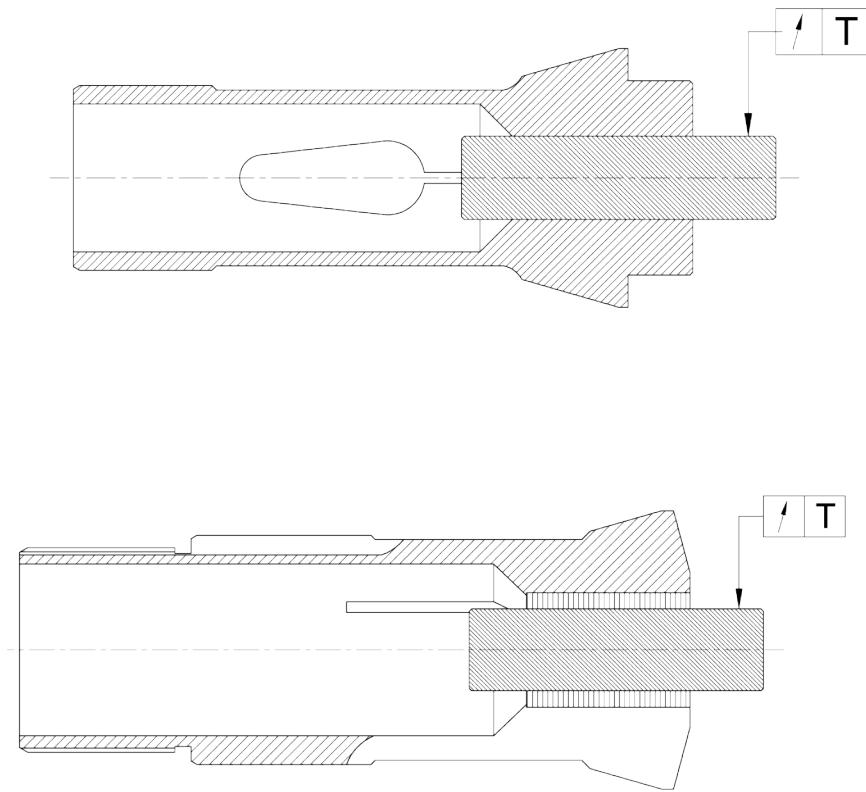
Collet - Rect., Bore



Collet - Hexagon Bore



Collet - Special Bore



Run Out Tolerance

All Dimension are in mm - Unless Otherwise Specified

Bore Size	Round Bores (T Maximum)		Hex. / Sq. Bores (T Maximum)	
	Standard Precision	Ultra Precision	Standard Precision	Ultra Precision
1.00 - 10.00	0.010	0.005	0.060	0.030
10.01 - 20.00	0.015	0.008	0.060	0.040
20.01 - 30.00	0.020	0.010	0.060	0.040
30.01 - 40.00	0.025	0.012	0.060	0.040

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