



Milling Insert



Recommended Cutting Data

Workpiece Materials		Materials Hardness	Grade	Recommended Cutting Speed Vc (m/min)	mm/tooth		
					Light Cutting	Medium Cutting	Heavy Cutting
P	Low Carbon Steel	$\leq HB180$	NS4115 NS4125 NP115T	180 (150-220)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
	Carbon Steel、Alloy Steel	$HB180-350$	NS4115 NS4125	160 (140-200)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
	Per-hardened Steel	$HRC35-45$	NS4115 NS4125	120 (100-160)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
M	Stainless Steel (Ferrite、Martensite)	$\leq HB270$	NS4115 NS4125	140 (120-180)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
	Stainless Steel (Austenite、Diphasic)	$\leq HB270$	NS4115 NS4125	120 (100-160)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
K	Grey Cast Iron	$\leq HB280$	NS4115 NS4125	180 (150-220)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
	Nodular Cast Iron Vermicular Cast Iron	$\leq HB350$	NS4115 NS4125	120 (100-180)	0.08 (0.05-0.15)	0.1 (0.08-0.15)	0.12 (0.08-0.2)
					0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
					0.18 (0.1-0.25)	0.25 (0.1-0.35)	0.3 (0.1-0.45)
S	Heat-resistant Alloy and Titanium Alloy	$HRC25-35$	NS4115 NS4125	40 (30-60)	0.08 (0.05-0.15)	0.12 (0.08-0.18)	0.15 (0.1-0.25)
					0.1 (0.05-0.15)	0.12 (0.08-0.2)	0.15 (0.1-0.25)
					0.1 (0.05-0.15)	0.12 (0.08-0.2)	0.15 (0.1-0.25)
					0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)
N	Aluminum Alloy	HB60-210	NN9115	500 (200-900)	0.15 (0.1-0.25)	0.2 (0.15-0.3)	0.25 (0.2-0.35)

★ Tool RPM (min⁻¹) = (1000 X Cutting Speed) / (3.14 X Diameter of Cutter)

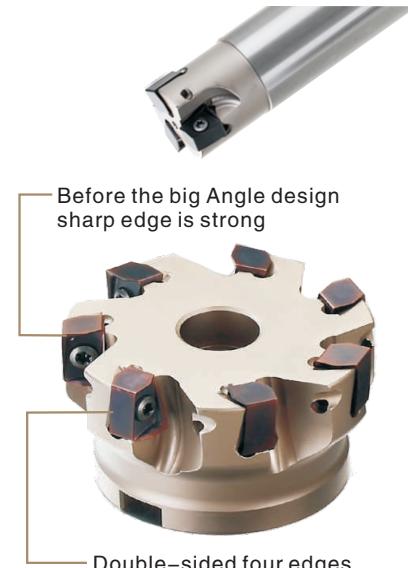
★ Workpiece Feed (mm/min) = Feed Per Tooth X Number Of Tooth X Tool RPM

Milling cutter

Two-side spiral blade 90 degree shoulder facing end mill— it is suitable for all kinds of plane,ladder, slotting machining, is in best efficiency and precision.

Main Characters

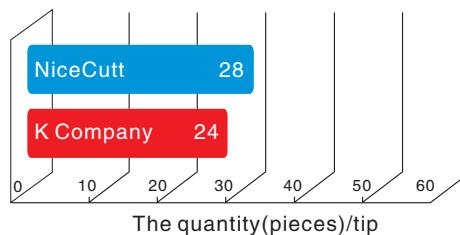
- 1.The inserts are in two-side and four-blade design, and they are thick and strong for deep milling process.
- 2.The design of swallow tail oblique trough, combined with insert repairing blade, could satisfy milling process for high finishing surface requirement.
- 3.Cutters adopt to orthogonal screw clamp to ensure higher clamp rigidity and safety.
- 4.Cutters' thick teeth design, combined with the design of low cutting resistance is n high process efficiency.
- 5.The model 06 thickness design could ensure the most cutting depth up to more than 10mm.
- 6.The diameter of cutter is from 40mm to 250mm, and it could cover the whole plane.



Case 1



Material Science	304 Stainless steel
Processing method	Slotting machining
Insert	ANMX080408-PDR-NS4125
Cutter head	BAN08-1616T2-160



The cutting parameters
 $V_c=110\text{m/min}$
 $f_z=0.8\text{mm/t}$
 $a_p=1.2\text{mm}$
 $a_e=16\text{mm}$

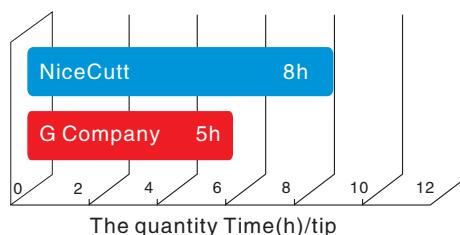


Cutting life
+17%

Case 2



Material Science	45# (HRC22)
Processing method	Face milling, dry cutting
Insert	ANMX160608-PDR-NS4125
Cutter head	BAN16D063T5-22



The cutting parameters
 $V_c=180\text{m/min}$
 $f=1.34\text{mm}$
 $a_p=1.5\text{mm}$
 $a_e=40\text{mm}$



Cutting life
+60%

Two face spiral blade 4S degree face milling cutter

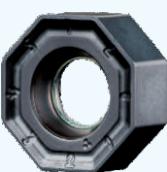
It is suitable for all kinds of plane process, and it is used for many places. And we provide goods in high quality at good price. It can clamp two kind of inserts to the same retaining nest. The inserts are the two-side square ones with 8 cutting edges and the two-side octagonal ones with 16 cutting edges.

Main characters

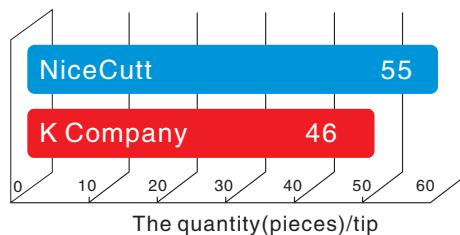
- Orthogonal screw clamp could ensure better clamp rigidity and safety.
- Thick tooth design makes much higher efficiency.
- Square inserts could cut 5mm in depth at most, and the orthogonal ones 3mm.
- One cutter with two kinds of inserts is suitable for roughing, semi-finishing and finishing.
- It is very economical, with 8 cutting edges and 16 cutting edges.
- It has repairing light blade inserts, and could lead to high quality.
- The diameter of cutter is from 40mm to 315mm, and it could cover the whole plane.



Case 1



Material Science	HT300(HB230)
Processing method	Face milling, dry cutting
Insert	ONMU1205ANEN-NM-NS4125
Cutter head	SONFM45D080T06-27

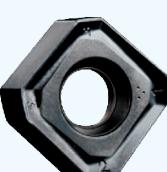


The cutting parameters
 $V_c=200\text{m/min}$
 $f_z=0.15\text{mm/t}$
 $a_p=3.5\text{mm}$
 $a_e=50\text{mm}$

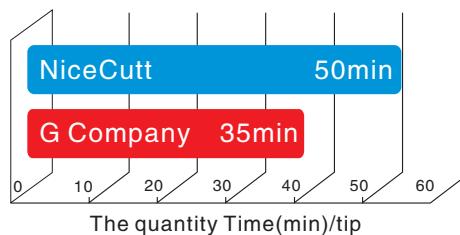


Cutting life
+20%

Case 2



Material Science	45# (HRC22)
Processing method	Face milling, dry cutting
Insert	SNMU1205ANEN-NM-NS4125
Cutter head	SONFM45D080T06-27



The cutting parameters
 $V_c=250\text{m/min}$
 $f_z=0.2\text{mm/t}$
 $a_p=2\text{mm}$
 $a_e=25\text{mm}$



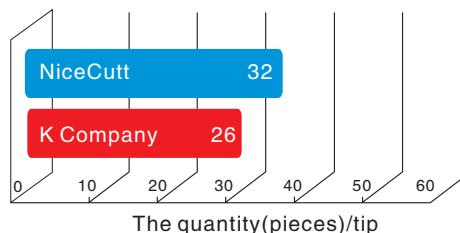
Cutting life
+40%

ODKT Insert

- The main angle is 43 DEG collocation type cutter body angle, ensuring quick cutting;
- The collocation excellent high universal brands: NS4115, NS4125; NN9115
- Is the most suitable for steel (P), stainless steel (M), iron (K), Aluminum Alloy (N) high economic face milling.



Case 1

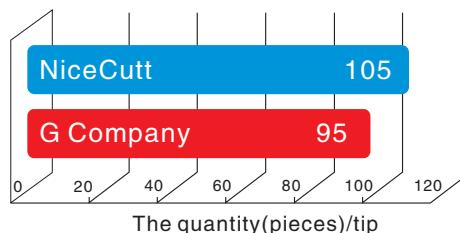


The cutting parameters
 $V_c=100\text{m/min}$
 $f_z=0.2\text{mm/t}$
 $a_p=1.5\text{mm}$
 $D=63\text{mm}$



Cutting life
+25%

Case 2

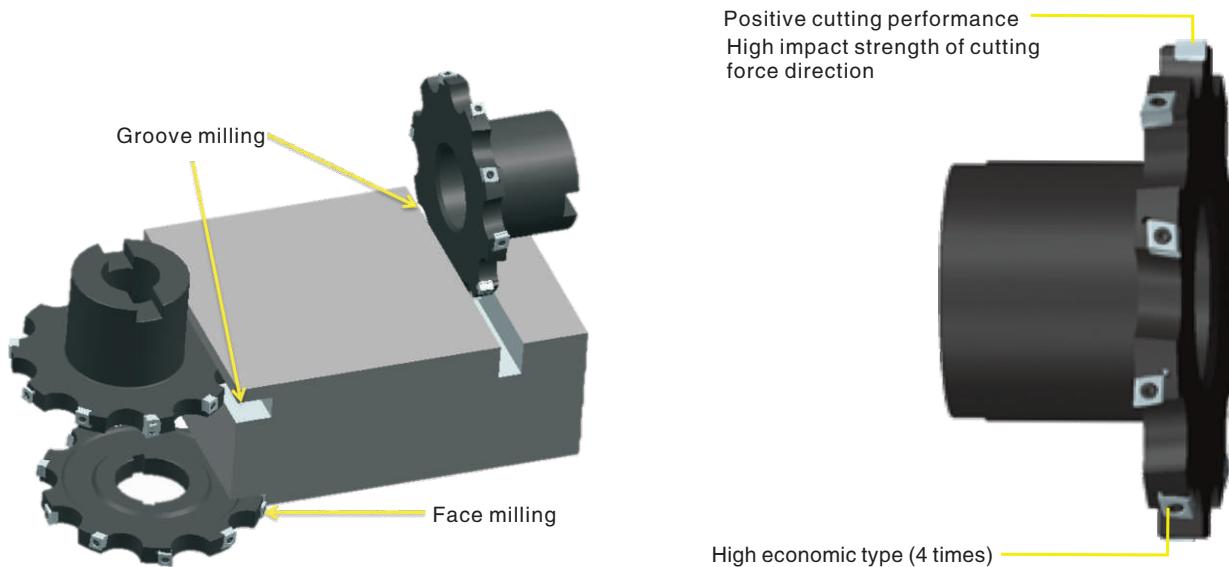


The cutting parameters
 $V_c=130\text{m/min}$
 $f_z=0.2\text{mm/t}$
 $a_p=0.3\text{mm}$
 $a_e=80\text{mm}$



Cutting life
+20%

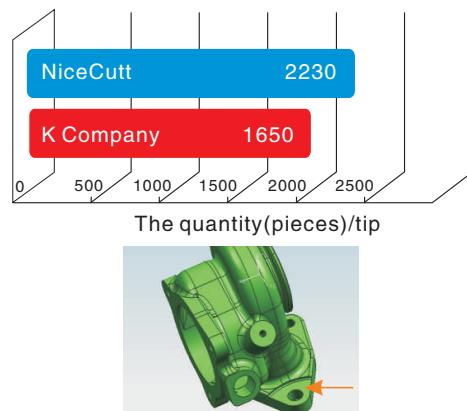
TMR series features



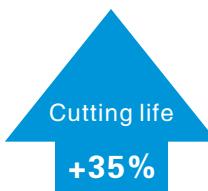
Case 1



Material Science	HT250 (HB180~230)
Processing method	Milling back
Insert	CNEU070508-NM-NS4125
Cutter head	TMR-080.H10.06T27-CN07



The cutting parameters
 $V_c=220\text{m/min}$
 $f_z=0.2\text{mm/t}$
 $a_p=3.5\text{mm}$
 $D=80\text{mm}$

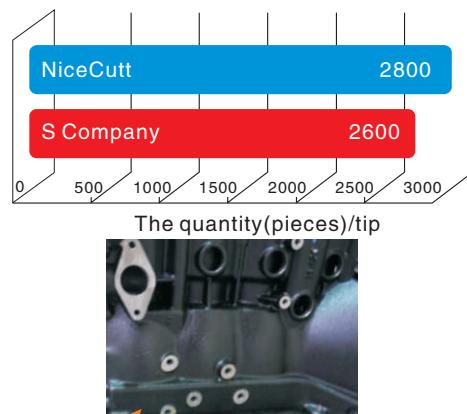


Cutting life
+35%

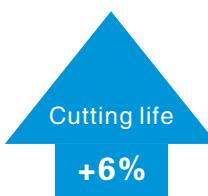
Case 2



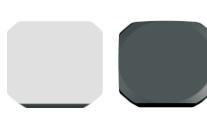
Material Science	HT250
Processing method	Milling back
Insert	CNEU070508-NM-NS4125
Cutter head	TMR-125.H10.10T32-CN07



The cutting parameters
 $V_c=220\text{m/min}$
 $f_z=0.2\text{mm/t}$
 $a_p=15\text{mm}$
 $a_e=125\text{mm}$



Cutting life
+6%

APMT**/APGT  F01	ANMX  F01	SEEN/SEEX  F02	SPKN/SPER  F02
SPEN  F02	SEET**PL  F03	SEET**PM  F03	SEET**PK  F03
SEET**PH  F03	SEET**PG  F03	SEET**PL  F03	SEET**PW  F03
SNEU**NL  F04	SNEU**NM  F04	SNEU**NH  F04	SNEU**NW  F04
SNMU/ONMU  F04	ODKT**NL  F05	ODKT**NM  F05	ODKT**NH  F05
ODKT**NB  F05	TPKN/TPER  F05	RPET/RDET**NL/NM  F06/F07	RPEW/RDEW  F06/F07

RCETNE**

F06

RPETNH**

F06

RCETNM**

F06

RCETNK**

F06

RDETMH**

F07

RDEWBM**

F07

UDET/UDMT

F08

SDMTNM/NH**

F08

CNEU

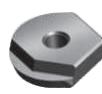
F08

HNMX/SNEX

F09

SNEX

F09

QOHX

F10

QPHT

F10

MFT

F11

BF-P32**

F12

BAP/RP

F13

BFR

F14

BAP

F15/F16

BRP

F17/F18

BRD

F19/F20

DX45

F21

BTC

F21

TP

F22

BSC

F22

AJU

F23

ATS

F23

BUD

F24

BSD

F25

BAP

F26

BRP/BRD

F27

BAN

F29

BAN

F29

SONFM

F30

TFM55°

F30

SE12 45°

F31

BSE45°

F31

SE13 45°

F32

FM

F32

BM90°

F33

BM90°

F33

BT

F34

HMC

F34

HMC

F35

TMR

F35

SMR

F36

STF

F36

STF

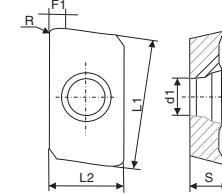
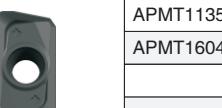
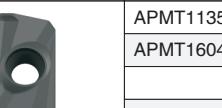
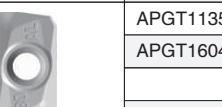
F36

BBMS

F37

APMT

Shoulder Milling Inserts

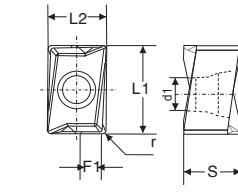
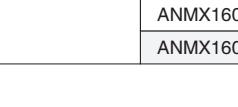
		continuous			light Interruption			Interruption			
		P	M	K	N	S	H				
		Steel			●			●			
		Stainless Steel			●			●			
		Cast Iron			●			●			
		Non-ferrous Metal						●			
		Heat-resistant Alloy,TiAlloy			●			●			
		High Hardness Materials									
Model	OrderingCode	Dimensions(mm)						Coated-PVD		Uncoated	
		L1	L2	S	F1	d1	R	NS4115	NS4125	NN9115	
	APMT1135PDER-PL	10.83	6.16	3.50	1.92	2.80	0.80	○	●		
	APMT1604PDER-PL	16.26	9.26	4.76	2.00	4.60	0.80	●	●		
	APMT1135PDER-PM	10.83	6.16	3.50	1.92	2.80	0.80	●	●	○	
	APMT1604PDER-PM	16.26	9.26	4.76	2.00	4.60	0.80	●	●	○	
	APMT1135PDER-PR	10.83	6.16	3.50	1.92	2.80	0.80	●	●	○	
	APMT1604PDER-PR	16.26	9.26	4.76	2.20	4.40	0.80	●	●	○	
	APGT1135PDFR-AL	10.83	6.16	3.50	1.92	2.80	0.80			●	
	APGT1604PDFR-AL	16.26	9.26	4.76	2.20	4.40	0.80			●	

F

Milling Insert

ANMX

Shoulder Milling Inserts

		continuous			light Interruption			Interruption			
		P	M	K	N	S	H				
		Steel			●			●			
		Stainless Steel			●			●			
		Cast Iron			●			●			
		Non-ferrous Metal									
		Heat-resistant Alloy,TiAlloy			●			●			
		High Hardness Materials									
Model	OrderingCode	Dimensions(mm)						Coated-PVD		Uncoated	
		L1	L2	S	F1	d1	R	NS4115	NS4125	NN9115	
	ANMX080404-PDR	8.60	6.60	5.20	2.50	3.50	0.40	○	○		
	ANMX080408-PDR	8.60	6.60	5.20	2.50	3.50	0.80	●	●		
	ANMX130508-PDR	13.70	10.00	8.90	3.40	4.40	0.80	●	●		
	ANMX130512-PDR	13.70	10.00	8.90	3.40	4.40	1.20	○	○		
	ANMX160608-PDR	16.70	11.20	10.40	4.70	5.40	0.80	●	●		
	ANMX160612-PDR	16.70	11.20	10.40	4.70	5.40	1.20	○	○		

● Stock ○ Available upon Order



Milling Insert

SEEN SPKN SPEN

Face Milling Inserts

		continuous		light Interruption		Interruption				
		P	Steel	M	S	K				
			Steel			●	●			
		M	Stainless Steel			●	●			
		K	Cast Iron			●	●			
		N	Non-ferrous Metal							
		S	Heat-resistant Alloy, TiAlloy			●	●			
		H	High Hardness Materials							
Model	Ordering Code	Dimensions(mm)					Coated-PVD	Uncoated	Cermet	
		L	D	S	θ	bs	NS4115	NS4125	NN9115	NP115T
	SEEN1203AFTN	12.70	12.70	3.18	45°	2.30	○	○	○	○
	SEEN1204AFTN	12.70	12.70	4.76	45°	2.40	○	○	○	○
	SEEN1504AFTN	15.88	15.88	4.76	45°	2.40	○	○	○	○
	SEEX1203AFTN	12.70	12.70	3.18	45°	2.30	○	○	○	○

Face Milling Inserts

		Dimensions(mm)					Coated-PVD		Uncoated	Cermet
		L	D	S	θ	R	NS4115	NS4125	NN9115	NP115T
	SPKN1203EDR	12.70	12.70	3.18	15°	1.40	○	○	○	○
	SPKN1203EDL	12.70	12.70	3.18	15°	1.40	○	○	○	○
	SPKN1504EDR	15.88	15.88	4.76	15°	1.40	○	○	○	○
	SPKN1504EDL	15.88	15.88	4.76	15°	1.40	○	○	○	○
	SPER1203EDTR-MR	12.70	12.70	3.18	15°	1.30		○		
	SPER1203EDTL-MR	12.70	12.70	3.18	15°	1.30		○		

Face Milling Inserts

		Dimensions(mm)						Coated-PVD		Uncoated	Cermet
		L1	L2	D	S	θ	bs	NS4115	NS4125	NN9115	NP115T
	SPEN1504EDR-W	15.88	18.20	15.88	4.76	15°	10.20	○	○	○	○
	SPEN1504EDL-W	15.88	18.20	15.88	4.76	15°	10.20	○	○	○	○

● Stock

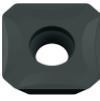
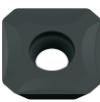
○ Available upon Order

F

Milling Insert

SEET

Face Milling Inserts

		continuous		light Interruption		Interruption							
		P	Steel	M	Stainless Steel	K	Cast Iron	N	Non-ferrous Metal	S	Heat-resistant Alloy,TiAlloy	H	High Hardness Materials
Model	OrderingCode	Dimensions(mm)						Coated-PVD		Uncoated	Cermet		
		L	D	S	d1	θ	bs	NS4115	NS4125	NN9115	NP115T		
	SEET1204AFEN-PL*	12.70	12.70	4.76	5.50	45°	2.50	●	○	○	○		
	SEET1204AFEN-PL	12.70	12.70	4.76	5.50	45°	2.50			●			
	SEET13T3AGEN-PL	13.40	13.40	3.97	4.40	45°	1.70	●	●		○		
	SEET13T3AGEN-PM	13.40	13.40	3.97	4.40	45°	1.20	●	●				
	SEET13T3AGSN-PK	13.40	13.40	3.97	4.40	45°	1.30	○	●				
	SEET13T3AGSN-PH	13.40	13.40	3.97	4.40	45°	1.30	○	●				
	SEET13T3AGSN-PG	13.40	13.40	3.97	4.40	45°	1.30	○	●				
	SEET13T3AGFN-AL	13.40	13.40	3.97	4.40	45°	2.20			●			
	SEET13T3AGEN-PW	7.69	13.40	3.97	4.40	45°	2.20	○	●				

F

Milling Insert

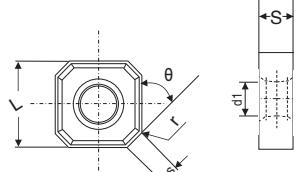
● Stock ○ Available upon Order



Milling Insert

SNEU

Face Milling Inserts



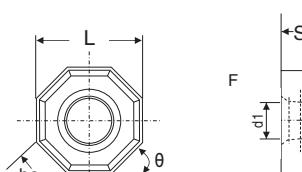
Model	OrderingCode	Dimensions(mm)						Coated-PVD		Uncoated		Cermet	
		L	S	d1	θ	bs	R	NS4115	NS4125	NN9115	NP115T		
		SNEU1205ANEN-NL	12.70	6.35	6.00	45°	2.20	0.80	○	●			
		SNEU1205ANEN-NM	12.70	6.35	6.00	45°	2.20	0.80	○	●			
SNEU1205ANSN-NH	12.70	6.35	6.00	45°	2.20	0.80	○	●					
SNEU1205ANFN-NL	12.70	6.35	6.00	45°	2.20	0.80			●				
SNEU1205ANEN-NW	12.70	6.35	6.00	45°	5.60	0.80	●	●					
SNMU1205ANER-NM	12.90	5.50	6.00	45°	3.00	0.50	●	●					

F

Milling Insert

ONMU

Face Milling Inserts

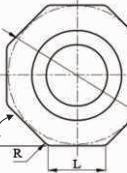


	Dimensions(mm)						Coated-PVD		Uncoated		Cermet	
	L	S	d1	θ	bs	R	NS4115	NS4125	NN9115	NP115T		
ONMU1205ANEN-NM	12.90	5.50	6.00	45°	5.00	0.50	●	●				

● Stock ○ Available upon Order

ODKT TPKN

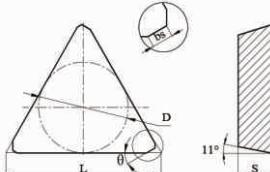
Face Milling Inserts

		P		M		K		N		S		H	
		Steel		Stainless Steel		Cast Iron		Non-ferrous Metal		Heat-resistant Alloy, TiAlloy		High Hardness Materials	
		●	●	●	●	●	●	●	●	●	●	●	●
Model		Ordering Code		Dimensions(mm)						Coated-PVD		Uncoated	Cermet
		L		D	S	d1	θ	R	NS4115		NS4125	NN9115	NP115T
	ODKT060508-NL	6.50	15.88	5.56	5.56	45°	0.80	○	●				
	ODKT060508-NM	6.50	15.88	5.56	5.56	45°	0.80	○	●				
	ODKT060508-NH	6.50	15.88	5.56	5.56	45°	0.80	○	●				
	ODKT060508-NL	6.50	15.88	5.56	5.56	45°	0.80			●			
	ODKT060508-NW	5.20	12.70	3.97	4.40	45°	0.50		●				

F

Milling Insert

Face Milling Inserts

		Dimensions(mm)				Coated-PVD		Uncoated		Cermet	
		L	D	S	θ	bs	NS4115	NS4125	NN0115	NP115T	
	TPKN1603PDR	16.50	9.53	3.18	30°	1.30			●		
	TPKN2204PDR	22.00	12.70	4.76	30°	1.40			●		
	TPER1603PDTR-NR	16.50	9.53	3.18	30°	1.30			●		

● Stock

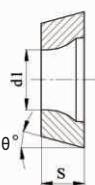
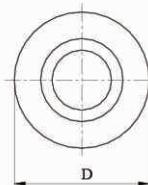
○ Available upon Order



Milling Insert

RPET/RPEW/RCET

Profiling Milling Inserts



	P	continuous	M	light Interruption	S	Interruption
	Steel	●	●			
	Stainless Steel	●	●			
	Cast Iron	●	●			
	Non-ferrous Metal					
	Heat-resistant Alloy, TiAlloy	●	●			
	High Hardness Materials					

Model	Ordering Code	Dimensions(mm)				Coated-PVD		Uncoated	Cermet
		D	S	d1	θ	NS4115	NS4125	NN9115	NP115T
	RPET1003M0-NL	10.00	3.18	4.40	11°	○	●		
	RPET1204M0-NL	12.00	4.76	4.40	11°	○	●		
	RPET08T2M0-NM	8.00	2.78	2.94	11°	○	○		
	RPET1003M0T-NM	10.00	3.18	4.40	11°	○	●		
	RPMT1003M0T-NM	10.00	3.18	4.40	11°	●	●		
	RPET1204M0-NM	12.00	4.76	4.40	11°	●	●		
	RPMT1204M0-NM	12.00	4.76	4.40	11°	○	●		
	RPET1204M0T-NM	12.00	4.76	4.40	11°	○	●		
	RPET1606M0T-MM	16.00	6.35	5.50	11°	○	●		
	RPEW08T2M0	8.00	2.78	2.94	11°	○	○		
	RPEW1003M0	10.00	3.18	4.40	11°	○	●		
	RPEW10T3M0	10.00	3.18	4.40	11°	○	●		
	RPWM10T3M0	10.00	3.18	4.40	11°	●	●		
	RPEW1204M0T	12.00	4.76	4.40	11°	●	●		
	RPWM1204M0T	12.00	4.76	4.40	11°	●	●		
	RPET1606M0T-NH	16.00	6.35	5.50	11°	○	●		
	RCET10T3M0-NE	10.00	3.97	4.40	7°	●	●		
	RCET1204M0-NE	12.00	4.76	4.00	7°	○	●		
	RCET1204M0-NM	12.00	4.76	4.00	7°	●	○		
	RCET1606M0T-NK	16.00	6.35	5.50	7°	○	○		

● Stock

○ Available upon Order

RDET/RDEW/RDMW

Profiling Milling Inserts

		P continuous		M light Interruption		K Interruption	
		Steel	●	●			
		Stainless Steel	●	●			
		Cast Iron	●	●			
		Non-ferrous Metal					
		Heat-resistant Alloy, TiAlloy	●	●			
		High Hardness Materials					
Model	Ordering Code	Dimensions(mm)				Coated-PVD	Uncoated
		D	S	d1	θ	NS4115	NN9115
	RDET0803M0-NL	8.00	3.18	2.94	15°	○	○
	RDET10T3M0-NL	10.00	3.97	4.40	15°	○	●
	RDET1204M0-NL	12.00	4.76	4.40	15°	○	●
	RDET1604M0-NL	16.00	4.76	5.50	15°	○	●
	RDET0802M0-NM*	8.00	2.38	2.94	15°	●	
	RDET0803M0-NM	8.00	3.18	2.94	15°	○	○
	RDET10T3M0-NM	10.00	3.97	4.40	15°	●	●
	RDWT10T3M0-NM	10.00	3.97	4.40	15°	●	●
	RDET1204M0-NM	12.00	4.76	4.40	15°	●	●
	RDWT1204M0-NM	12.00	4.76	4.40	15°	●	●
	RDET1604M0-NM	16.00	4.76	5.50	15°	○	●
	RDET1204M0-NH	12.00	4.76	4.40	15°	●	
	RDEW0501M0	5.00	1.51	2.20	15°	●	○
	RDEW0702M0	7.00	2.38	2.80	15°	●	○
	RDEW1003M0*	10.00	3.18	4.40	15°	○	○
	RDEW0702M0	7.00	2.38	2.80	15°	○	○
	RDEW0803M0	8.00	3.18	2.94	15°	●	○
	RDEW10T3M0	10.00	3.97	4.40	15°	●	●
	RDEW1204M0	12.00	4.76	4.40	15°	●	●
	RDEW1604M0	16.00	4.76	5.50	15°	●	●
	RDMW1204M0-BM	12.00	4.76	4.40	15°	●	●
	RDMW1605M0-BM*	16.00	5.56	5.50	15°	●	●
	RDMW10T3M0	10.00	3.97	4.40	15°	●	●
	RDMW1604M0	16.00	4.76	5.50	15°	○	●

● Stock ○ Available upon Order



Milling Insert

UDET/UDMT SDMT CNEU

Face Milling Inserts

		P Steel		M Stainless Steel		K Cast Iron		N Non-ferrous Metal		S Heat-resistant Alloy,TiAlloy		H High Hardness Materials	
		continuous	light Interruption	continuous	light Interruption	continuous	light Interruption	continuous	light Interruption	continuous	light Interruption	continuous	light Interruption
	D	S											
Model	Ordering Code	Dimensions(mm)					Coated-PVD		Uncoated		Cermet		
		D	S	d1	θ	R	NS4115	NS4125	NN9115	NP115T			
	UDET080308-NM	6.80	3.18	2.94	15°		●	●					
	UDET12T312-NM	9.60	3.97	4.40	15°		●	●					
	UDMT080308T-NH	6.80	3.18	2.94	15°		●	●					
	UDMT12T312T-NH	9.60	3.97	4.40	15°		●	●					

Face Milling Inserts

		Dimensions(mm)					Coated-PVD		Uncoated		Cermet	
		D	S	d1	θ	R	NS4115	NS4125	NN9115	NP115T		
	SDMT120512-NM	12.7	5.56	4.40	15°	1.20	●	●				
	SDMT150512-NM	15.88	5.56	5.50	15°	1.20	●	●				
	SDMT120512-NH	12.7	5.56	4.40	15°	1.20	●	●				
	SDMT150512-NH	15.88	5.56	5.50	15°	1.20	●	●				

Face Milling Inserts

		Dimensions(mm)					Coated-PVD		Uncoated		Cermet	
		D	S	d1	θ	R	NS4115	NS4125	NN9115	NP115T		
	CNEU070508-NM	7.60	5.00	3.40	80°	0.80	○	●				

● Stock

○ Available upon Order

HNMX SNEX

Face Milling Inserts

Model	OrderingCode	Dimensions(mm)		Coated-CVD		Coated-PVD					
		L	D	S	d1	θ	R	NP1115	NP1225	NS4115	NS4125
		HNMX050410-NM	7.10	12.70	5.00	5.00	55°	1.00	○	○	○ ●

SNEX

Shoulder Milling Inserts

Model	OrderingCode	Dimensions(mm)		Coated-CVD		Coated-PVD			
		D	L	S	d1	NP1115	NP1225	NS4115	NS4125
		SNEX1202-GM	12.70	12.70	2.30	5.00	○	●	○ ●
		SNEX1203-GM	12.70	12.70	3.00	5.00	○	●	○ ●
		SNEX12T3-GM	12.70	12.70	3.50	5.00	○	●	○ ●
		SNEX1204-GM	12.70	12.70	4.00	5.00	○	●	○ ●
		SNEX12T4-GM	12.70	12.70	4.50	5.00	○	●	○ ●

F

Milling Insert

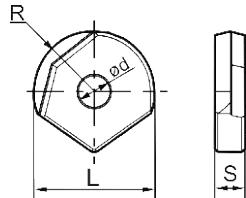
● Stock ○ Available upon Order



Milling Insert

QOHX

Shoulder Milling Inserts



continuous

light Interruption

Interruption

P	Steel						C
M	Stainless Steel						C
K	Cast Iron						C
N	Non-ferrous Metal						
S	Heat-resistant Alloy,TiAlloy						C
H	High Hardness Materials						

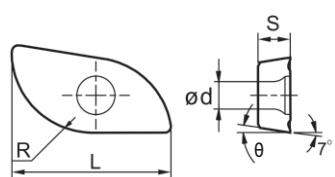
Model	OrderingCode	Dimensions(mm)				Coated-CVD		Coated-PVD	
		L	S	d	R	NP1115	NP1125	NS4115	NS4125
	P3201-D10	10.00	3.00	4.00	5.00				●
	P3201-D12	12.00	3.00	4.00	6.00				●
	P3201-D16	16.00	4.00	5.00	8.00				●
	P3201-D20	20.00	5.00	5.00	10.00				●
	P3201-D25	25.00	6.00	6.00	12.50				●
	P3201-D32	32.00	7.00	8.00	16.00				●

F

QPHT

Milling Insert

Face Milling Inserts



continuous

light Interruption

Interruption

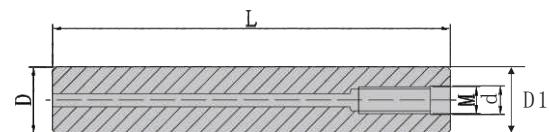
P	Steel							C
M	Stainless Steel							C
K	Cast Iron							C
N	Non-ferrous Metal							
S	Heat-resistant Alloy,TiAlloy							C
H	High Hardness Materials							

Model	OrderingCode	Dimensions(mm)					Coated-CVD		Coated-PVD	
		L	R	S	d1	θ	NP1115	NP1125	NS4115	NS4125
	QPHT1603-NM	16.00	8.00	3.18	3.10	9°				●
	QPHT20T3-NM	20.00	10.00	3.97	4.00	9°				●
	QPHT2504-NM	25.00	12.50	4.76	4.70	9°				●
	QPHT3006-NM	30.00	15.00	6.35	5.80	11°				●
	QPHT3206-NM	32.00	16.00	6.35	5.80	9°				●
	QPHT4007-NM	40.00	20.00	7.94	6.70	9°				●
	QPHT5007-NM	50.00	25.00	7.94	9.20	9°				●

● Stock

○ Available upon Order

MFT Anti vibration milling tool bar series



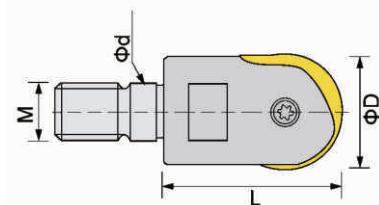
Model	Stock	Dimensions(mm)				
		D	D1	L	M	d
MFT10-10-100-M5	●	10	10	100	M5	5.5
MFT10-10-150-M5	●	10	10	150	M5	5.5
MFT12-12-100-M6	●	12	12	100	M6	6.5
MFT12-12-150-M6	●	12	12	150	M6	6.5
MFT12-12-200-M6	●	12	12	200	M6	6.5
MFT16-16-100-M8	●	16	16	100	M8	8.5
MFT16-16-150-M8	●	16	16	150	M8	8.5
MFT16-16-200-M8	●	16	16	200	M8	8.5
MFT20-20-150-M10	●	20	20	100	M10	10.5
MFT20-20-200-M10	●	20	20	150	M10	10.5
MFT20-20-250-M10	●	20	20	200	M10	10.5
MFT25-25-150-M12	●	25	25	150	M12	12.5
MFT25-25-200-M12	●	25	25	200	M12	12.5
MFT25-25-250-M12	●	25	25	250	M12	12.5
MFT25-25-300-M12	●	25	25	300	M12	12.5
MFT32-32-150-M16	●	32	32	150	M16	17
MFT32-32-200-M16	●	32	32	200	M16	17
MFT32-32-250-M16	●	32	32	250	M16	17
MFT32-32-300-M16	●	32	32	300	M16	17
MFT32-32-400-M16	●	32	32	400	M16	17

● Stock ○ Available upon Order



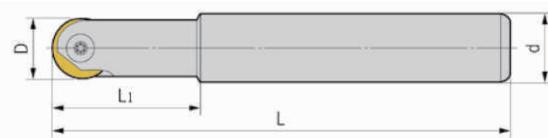
Milling Insert

BF Ball End,finish milling cutters(thread)



Model	Stock	Dimensions(mm)				Insert	Screw	Wrench
		D	d	L	M			
BF-P32D10-M05	●	10	5.5	20	M5	P3201-D10	P32-M4	T-15
BF-P32D12-M06	●	12	6.5	22	M6	P3201-D12	P32-M5	T-320
BF-P32D16-M08	●	16	8.5	28	M8	P3201-D16		
BF-P32D20-M10	●	20	10.5	30	M10	P3201-D20		
BF-P32D25-M12	●	25	12.5	40	M12	P3201-D25	P32-M6	T-30
BF-P32D32-M16	●	32	17.0	43	M16	P3201-D32	P32-M8	

BF Ball head,milling bars

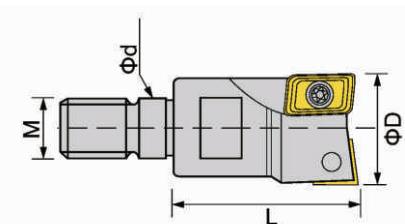


Model	Stock	Dimensions(mm)				Insert	Screw	Wrench		
		D	d	L	L1					
BF-C10-P32D10-120	●	10	10	130	30	P3201-D10	P32-M4	T-15		
BF-C10-P32D10-150	●	10	10	160	35					
BF-C12-P32D12-130	●	12	12	130	30	P3201-D12	P32-M5	T20		
BF-C12-P32D12-150	●	12	12	160	30					
BF-C16-P32D16-130	●	16	16	120	30	P3201-D16				
BF-C16-P32D16-150	●	16	16	160	30					
BF-C16-P32D16-200	●	16	16	200	45					
BF-C20-P32D20-150	●	20	20	160	30	P3201-D20		T30		
BF-C20-P32D20-200	●	20	20	200	35					
BF-C25-P32D25-150	●	25	25	160	35					
BF-C25-P32D25-200	●	25	25	200	40	P3201-D25	P32-M6	T30		
BF-C25-P32D25-250	●	25	25	250	60					
BF-C32-P32D32-200	●	32	32	200	55					
BF-C32-P32D32-250	●	32	32	250	70	P3201-D32	P32-M8	T30		
BF-C32-P32D32-300	●	32	32	300	80					

● Stock

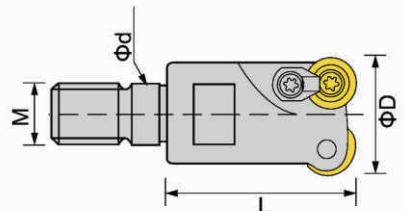
○ Available upon Order

BAP Shoulder/cutting Mills(thread)



Model	Stock	Dimensions(mm)				Insert	Screw	Wrench
		D	d	L	M			
BAP3-16-2T-M08	●	16	8.5	25	M8	AP**1135	M2.5*6	T-8
BAP3-17-2T-M08	●	17	8.5	25	M8			
BAP3-20-2T-M10	●	20	10.5	30	M10			
BAP3-21-3T-M10	●	21	10.5	30	M10			
BAP3-25-3T-M12	●	15	12.5	35	M12			
BAP3-26-2T-M12	●	26	12.5	35	M12			
BAP4-25-2T-M12	●	25	12.5	35	M12	AP**1604	M4*10	T-15
BAP4-32-3T-M16	●	32	17	43	M16			
BAP4-35-3T-M16	●	35	17	43	M16			

RP Corner Radius Mills(thread)

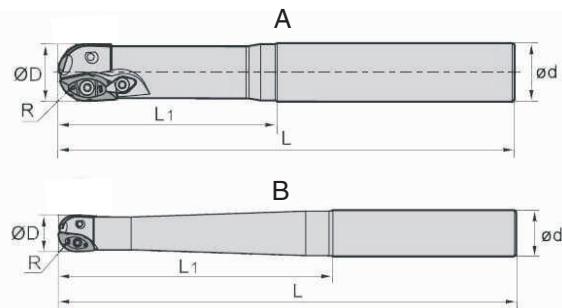


Model	Stock	Dimensions(mm)				Insert	Screw	Wrench
		D	d	L	M			
RD0802-20-2T-M10	●	20	10.5	32	M10	RD**0802	M2.5*6	T-8
RD0802-21-2T-M10	●	21	10.5	32	M10			
RP1003-25-2T-M12	●	25	12.5	35	M12			
RP1003-26-2T-M12	●	26	12.5	35	M12			
RP1003-30-3T-M12	●	30	12.5	35	M12			
RP1003-32-3T-M16	●	32	17	43	M16			
RP1003-35-3T-M16	●	35	17	43	M16			



Milling Insert

BFR Ball End milling bar



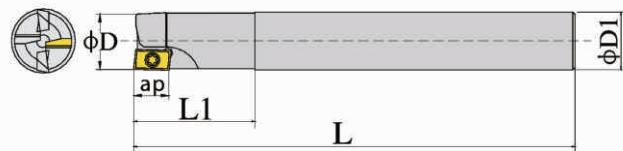
Model	Stock	Dimensions(mm)				Fig	Insert	Screw	Screw	Wrench
		D	d	L	L1				M2.5*6	T-7
BFR-C20-QP16R08-150	●	16	20	150	70	B	QPHT1603	---	M2.5*6	T-7
BFR-C20-QP16R08-180	●	16	20	180	80		QPHT20T3	---	M3.5*8	T-10
BFR-C25-QP20R10-180	●	20	25	180	80		QPHT2504	---	M4.0*10	T-15
BFR-C25-QP20R10-200	●	20	25	200	100		QPHT3006	BFR32	M5*13	T-20
BFR-C25-QP20R10-250	●	20	25	250	150		QPHT3206	BFR30	M5*13	T-20
BFR-C25-QP25R12.5-180	●	25	25	180	80		QPHT4007	BFR40	M6*16	T-25
BFR-C25-QP25R12.5-200	●	25	25	200	100					
BFR-C25-QP25R12.5-250	●	25	25	250	110					
BFR-C32-QP30R15-200	●	30	32	200	120					
BFR-C32-QP30R15-250	●	30	32	250	150					
BFR-C32-QP30R15-300	●	30	32	300	200					
BFR-C32-QP32R16-200	●	32	32	200	120					
BFR-C32-QP32R16-250	●	32	32	250	150					
BFR-C32-QP32R16-300	●	32	32	300	200					
BFR-C40-QP40R20-200	●	40	40	200	120					
BFR-C40-QP40R20-250	●	40	40	250	150					
BFR-C40-QP40R20-300	●	40	40	300	200					

F

Milling Insert

● Stock ○ Available upon Order

BAP Straight shank milling cutter BAP series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L	Z	ap			
BAP300R-10-1T-10-120	●	10	10	120	1	9	AP**1135	M2.5*6	T-8
BAP300R-12-1T-12-120	●	12	12	120					
BAP300R-16-2T-16-120	●	16	16	120					
BAP300R-16-2T-16-150	●	16	16	150					
BAP300R-16-2T-16-160	●	16	16	160					
BAP300R-16-2T-16-200	●	16	16	200					
BAP300R-20-2T-20-120	●	20	20	120					
BAP300R-20-2T-20-150	●	20	20	150					
BAP300R-20-2T-20-160	●	20	20	160					
BAP300R-20-2T-20-200	●	20	20	200					
BAP300R-25-3T-25-120	●	25	25	120	2	14	AP**1604	M4*10	T-15
BAP300R-25-3T-25-150	●	25	25	150					
BAP300R-25-3T-25-160	●	25	25	160					
BAP300R-25-3T-25-200	●	25	25	200					
BAP300R-32-3T-32-160	●	32	32	160					
BAP300R-32-3T-32-200	●	32	32	200					
BAP300R-32-3T-32-250	●	32	32	250					
BAP400R-25-2T-25-120	●	25	25	120	2	14	AP**1604	M4*10	T-15
BAP400R-25-2T-25-150	●	25	25	150					
BAP400R-25-2T-25-160	●	25	25	160					
BAP400R-25-2T-25-200	●	25	25	200					
BAP400R-25-2T-25-250	●	25	25	250					
BAP400R-32-2T-32-160	●	32	32	160					
BAP400R-32-2T-32-200	●	32	32	200					
BAP400R-32-2T-32-250	●	32	32	250					

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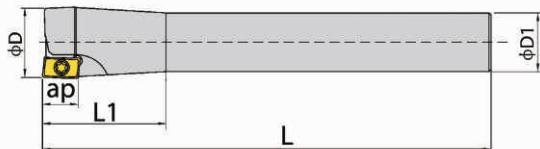
Milling Insert

● Stock ○ Available upon Order



Milling Insert

BAP Variable Head,mills BAP series



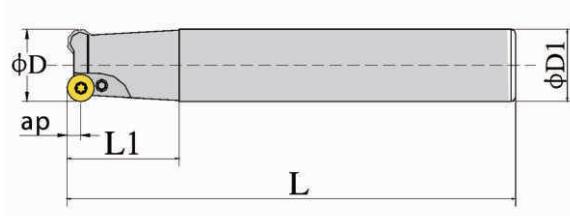
Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L	Z	ap			
BAP300R-17-2T-16-120	●	17	16	120	2	AP**1135	M2.5*6	T-8	
BAP300R-17-2T-16-150	●	17	16	150					
BAP300R-17-2T-16-160	●	17	16	160					
BAP300R-17-2T-16-200	●	17	16	200					
BAP300R-21-2T-20-120	●	21	20	120					
BAP300R-21-2T-20-150	●	21	20	150					
BAP300R-21-2T-20-160	●	21	20	160					
BAP300R-21-2T-20-200	●	21	20	200					
BAP300R-26-3T-25-120	●	26	25	120	3	AP**1604	M4*10	T-15	
BAP300R-26-3T-25-150	●	26	25	150					
BAP300R-26-3T-25-160	●	26	25	160					
BAP300R-26-3T-25-200	●	26	25	200					
BAP300R-26-3T-25-250	●	26	25	250					
BAP300R-32-3T-25-120	●	32	25	120					
BAP300R-32-3T-25-150	●	32	25	150					
BAP300R-32-3T-25-160	●	32	25	160					
BAP300R-32-3T-25-200	●	32	25	200					
BAP300R-32-3T-25-250	●	32	25	250					
BAP300R-35-3T-32-160	●	35	32	160					
BAP300R-35-3T-32-200	●	35	32	200					
BAP300R-35-3T-32-250	●	35	32	250					
BAP400R-26-2T-25-120	●	26	25	120	2	AP**1604	M4*10	T-15	
BAP400R-26-2T-25-150	●	26	25	150					
BAP400R-26-2T-25-160	●	26	25	160					
BAP400R-26-2T-25-200	●	26	25	200					
BAP400R-26-2T-25-250	●	26	25	250					
BAP400R-32-2T-25-160	●	32	25	160					
BAP400R-32-2T-25-200	●	32	25	200					
BAP400R-32-2T-25-250	●	32	25	250					
BAP400R-35-3T-32-160	●	35	32	160	3	AP**1604	M4*10	T-15	
BAP400R-35-3T-32-200	●	35	32	200					
BAP400R-35-3T-32-250	●	35	32	250					

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Milling Insert

● Stock ○ Available upon Order

BRP Straight shank milling cutter BRP series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp
		D	D1	L	Z	ap				
BRP4R-16-2T-16-120	●	16	16	120	2	RP**08T2	M3.0*6	T-10	R4YD	
BRP4R-16-2T-16-150	●	16	16	150						
BRP4R-16-2T-16-160	●	16	16	160						
BRP4R-16-2T-16-200	●	16	16	200						
BRP4R-20-2T-20-120	●	20	20	120						
BRP4R-20-2T-20-150	●	20	20	150						
BRP4R-20-2T-20-160	●	20	20	160						
BRP4R-20-2T-20-200	●	20	20	200						
BRP4R-25-3T-25-120	●	25	25	120	3	RP**08T2	M3.0*6	T-10	R4YD	
BRP4R-25-3T-25-150	●	25	25	150						
BRP4R-25-3T-25-160	●	25	25	160						
BRP4R-25-3T-25-200	●	25	25	200						
BRP5R-16-1T-16-120	●	16	16	120	1	RP**10T3	M3.5*8	T-15	R5YD	
BRP5R-16-1T-16-160	●	16	16	160						
BRP5R-16-1T-16-200	●	16	16	200						
BRP5R-20-1T-20-120	●	20	20	120						
BRP5R-20-1T-20-160	●	20	20	160						
BRP5R-20-1T-20-200	●	20	20	200						
BRP5R-25-2T-25-120	●	25	25	120	2	RP**10T3	M3.5*8	T-15	R5YD	
BRP5R-25-2T-25-160	●	25	25	160						
BRP5R-25-2T-25-200	●	25	25	200						
BRP5R-25-2T-25-250	●	25	25	250	3	RP**1204	M4.0*10	T-15	R6YD	
BRP5R-32-3T-32-160	●	32	32	160						
BRP5R-32-3T-32-200	●	32	32	200						
BRP5R-32-3T-32-250	●	32	32	250	2	RP**1204	M4.0*10	T-15	R6YD	
BRP6R-25-2T-25-160	●	25	25	160						
BRP6R-25-2T-25-200	●	25	25	200						
BRP6R-25-2T-25-250	●	25	25	250						
BRP6R-32-3T-32-160	●	32	32	160	3	RP**1204	M4.0*10	T-15	R6YD	
BRP6R-32-3T-32-200	●	32	32	200						
BRP6R-32-3T-32-250	●	32	32	250						

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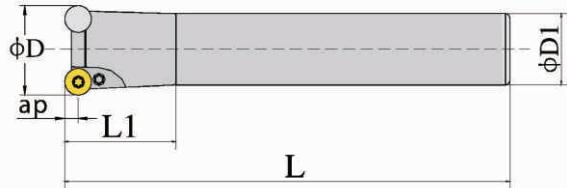
Milling Insert

● Stock ○ Available upon Order



Milling Insert

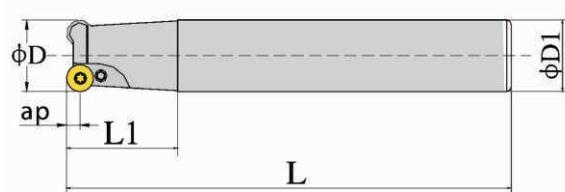
BRP Mills, variable head BRP series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp				
		D	D1	L	Z	ap								
BRP4R-17-2T-16-120	●	17	16	120	2	4	RP**08T2	M3.0*6	T-10	R4YD				
BRP4R-17-2T-16-160	●	17	16	160										
BRP4R-17-2T-16-200	●	17	16	200										
BRP4R-21-2T-20-120	●	21	20	120										
BRP4R-21-2T-20-160	●	21	20	160										
BRP4R-21-2T-20-200	●	21	20	200										
BRP4R-26-3T-25-120	●	26	25	120		3								
BRP4R-26-3T-25-160	●	26	25	160										
BRP4R-26-3T-25-200	●	26	25	200										
BRP5R-17-1T-16-120	●	17	16	120	1	5	RP**10T3	M3.5*8	T-15	R5YD				
BRP5R-17-1T-16-160	●	17	16	160										
BRP5R-17-1T-16-200	●	17	16	200										
BRP5R-21-1T-20-120	●	21	20	120										
BRP5R-21-1T-20-160	●	21	20	160										
BRP5R-21-1T-20-200	●	21	20	200										
BRP5R-26-2T-25-120	●	26	25	120	2	6	RP**1204	M4.0*10	T-15	R6YD				
BRP5R-26-2T-25-160	●	26	25	160										
BRP5R-26-2T-25-200	●	26	25	200										
BRP5R-26-2T-25-250	●	26	25	250										
BRP5R-32-3T-25-160	●	32	25	160	3									
BRP5R-32-3T-25-200	●	32	25	200										
BRP5R-32-3T-25-250	●	32	25	250										
BRP5R-35-3T-32-160	●	35	32	160										
BRP5R-35-3T-32-200	●	35	32	200										
BRP5R-35-3T-32-250	●	35	32	250										
BRP6R-26-2T-25-160	●	26	25	160	2									
BRP6R-26-2T-25-200	●	26	25	200										
BRP6R-26-2T-25-250	●	26	25	250										
BRP6R-32-3T-25-160	●	32	25	160		3								
BRP6R-32-3T-25-200	●	32	25	200										
BRP6R-32-3T-25-250	●	32	25	250										
BRP6R-35-3T-32-160	●	35	32	160										
BRP6R-35-3T-32-200	●	35	32	200										
BRP6R-35-3T-32-250	●	35	32	250										

● Stock ○ Available upon Order

BRD Straight shank milling cutter BRD series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp
		D	D1	L	Z	ap				
BRD4R-16-2T-16-120	●	16	16	120	2	RD**0802	M3.0*6	T-10	R4YD	
BRD4R-16-2T-16-150	●	16	16	150						
BRD4R-16-2T-16-160	●	16	16	160						
BRD4R-16-2T-16-200	●	16	16	200						
BRD4R-20-2T-20-120	●	20	20	120						
BRD4R-20-2T-20-150	●	20	20	150						
BRD4R-20-2T-20-160	●	20	20	160						
BRD4R-20-2T-20-200	●	20	20	200						
BRD4R-25-3T-25-120	●	25	25	120	3	RD**0802	M3.0*6	T-10	R4YD	
BRD4R-25-3T-25-150	●	25	25	150						
BRD4R-25-3T-25-160	●	25	25	160						
BRD4R-25-3T-25-200	●	25	25	200						
BRD5R-16-1T-16-120	●	16	16	120	1	RD**10T3	M3.5*8	T-15	R5YD	
BRD5R-16-1T-16-160	●	16	16	160						
BRD5R-16-1T-16-200	●	16	16	200						
BRD5R-20-1T-20-120	●	20	20	120						
BRD5R-20-1T-20-160	●	20	20	160						
BRD5R-20-1T-20-200	●	20	20	200						
BRD5R-25-2T-25-120	●	25	25	120	2	RD**10T3	M3.5*8	T-15	R5YD	
BRD5R-25-2T-25-160	●	25	25	160						
BRD5R-25-2T-25-200	●	25	25	200						
BRD5R-25-2T-25-250	●	25	25	250	3	RD**1204	M4.0*10	T-15	R6YD	
BRD5R-32-3T-32-160	●	32	32	160						
BRD5R-32-3T-32-200	●	32	32	200						
BRD5R-32-3T-32-250	●	32	32	250	2	RD**1204	M4.0*10	T-15	R6YD	
BRD6R-25-2T-25-160	●	25	25	160						
BRD6R-25-2T-25-200	●	25	25	200						
BRD6R-25-2T-25-250	●	25	25	250						
BRD6R-32-3T-32-160	●	32	32	160	3	RD**1204	M4.0*10	T-15	R6YD	
BRD6R-32-3T-32-200	●	32	32	200						
BRD6R-32-3T-32-250	●	32	32	250						

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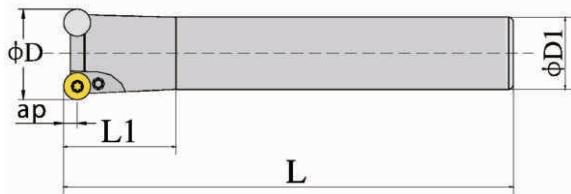
Milling Insert

● Stock ○ Available upon Order



Milling Insert

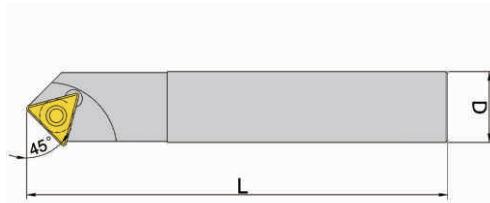
BRD Mills, variable head BRD series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp				
		D	D1	L	Z	ap								
BRD4R-17-2T-16-120	●	17	16	120	2	4	RD**0802	M3.0*6	T-10	R4YD				
BRD4R-17-2T-16-160	●	17	16	160										
BRD4R-17-2T-16-200	●	17	16	200										
BRD4R-21-2T-20-120	●	21	20	120										
BRD4R-21-2T-20-160	●	21	20	160										
BRD4R-21-2T-20-200	●	21	20	200										
BRD4R-26-3T-25-120	●	26	25	120		3								
BRD4R-26-3T-25-160	●	26	25	160										
BRD4R-26-3T-25-200	●	26	25	200										
BRD5R-17-1T-16-120	●	17	16	120	1	5	RD**10T3	M3.5*8	T-15	R5YD				
BRD5R-17-1T-16-160	●	17	16	160										
BRD5R-17-1T-16-200	●	17	16	200										
BRD5R-21-1T-20-120	●	21	20	120										
BRD5R-21-1T-20-160	●	21	20	160										
BRD5R-21-1T-20-200	●	21	20	200										
BRD5R-26-2T-25-120	●	26	25	120	2	6	RD**1204	M4.0*10	T-15	R6YD				
BRD5R-26-2T-25-160	●	26	25	160										
BRD5R-26-2T-25-200	●	26	25	200										
BRD5R-26-2T-25-250	●	26	25	250										
BRD5R-32-3T-25-160	●	32	25	160	3									
BRD5R-32-3T-25-200	●	32	25	200										
BRD5R-32-3T-25-250	●	32	25	250										
BRD5R-35-3T-32-160	●	35	32	160										
BRD5R-35-3T-32-200	●	35	32	200										
BRD5R-35-3T-32-250	●	35	32	250										
BRD6R-26-2T-25-160	●	26	25	160	2									
BRD6R-26-2T-25-200	●	26	25	200										
BRD6R-26-2T-25-250	●	26	25	250										
BRD6R-32-3T-25-160	●	32	25	160		3								
BRD6R-32-3T-25-200	●	32	25	200										
BRD6R-32-3T-25-250	●	32	25	250										
BRD6R-35-3T-32-160	●	35	32	160										
BRD6R-35-3T-32-200	●	35	32	200										
BRD6R-35-3T-32-250	●	35	32	250										

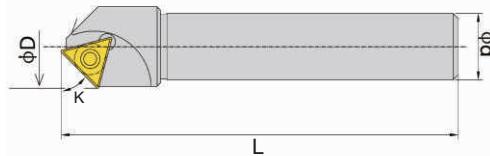
● Stock ○ Available upon Order

DX45 Pilot drill series



Model	Stock	Dimensions(mm)			Insert	Screw	Wrench
		D	L				
DX45-16-120	●	20	120		TCGT16T302	M4.0*10	T-15

B30TC Chamfer cutter BTC series



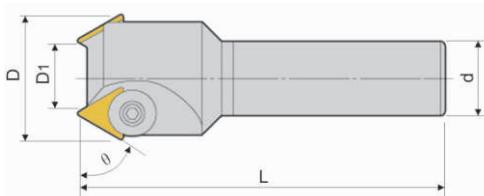
Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	Z	K			
B30TC11 20 1T20-120	●	20	20	120	1	30°	TC**1102	M2.5*6	T-8
B30TC11 25 2T20-120	●	25	20	120	2	30°			
B45TC11 20 1T20-120	●	20	20	120	1	45°			
B45TC11 25 2T20-120	●	25	20	120	2	45°			
B60TC11 20 1T20-120	●	20	20	120	1	60°			
B60TC11 25 2T20-120	●	25	20	120	2	60°			
B30TC16 20 1T20-120	●	20	20	120	1	30°	TC**16T3	M2.5*7	T-9
B30TC16 32 2T25-120	●	32	25	120	2	30°			
B45TC16 20 1T20-120	●	20	20	120	1	45°			
B45TC16 32 2T25-120	●	32	25	120	2	45°			
B60TC16 20 1T20-120	●	20	20	120	1	60°			
B60TC16 32 2T25-120	●	32	25	120	2	60°			

● Stock ○ Available upon Order



Milling Insert

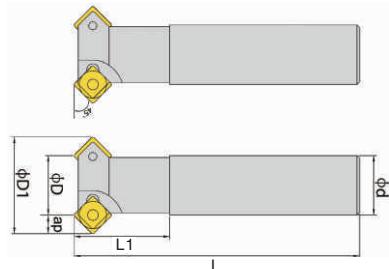
TP Chamfer cutter bar



Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	d	L	Z	K			
TP60-C25-40-120-2T	●	37.7	15.8	25	120	2	60°	TP**1603	M060H080	L4.0
TP45-C20-20-120-1T	●	20.4	4	20	120	1	45°			
TP45-C20-32-120-2T	●	30.2	12	20	120	2	45°			
TP45-C25-50-160-3T	●	49	24	25	160	3	45°	TP**2204	M080H120	L5.0
TP30-C25-40-120-2T	●	39	26	25	120	2	30°	TP**1603	M060H080	L4.0
TP30-C32-55-160-3T	●	54.5	36	32	160	3	30°	TP**2204	M080H120	L5.0

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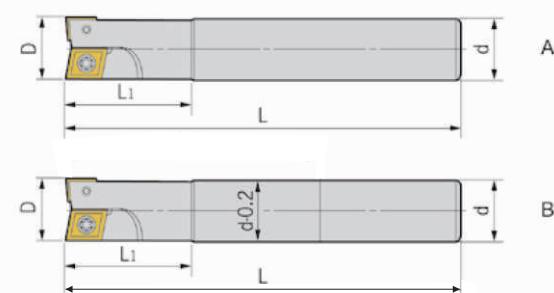
B45SC Chamfer cutter BSC series(Multi-purpose)



Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	d	L	Z	K			
B45SC-09-1T20-120	●	9	22.6	20	120	1	45°	SC**09T3	M3.5*8	T-15
B45SC-19-2T20-120	●	19	32.1	20	120	2	45°			
B45SC-25-2T25-120	●	25	41.3	25	120	2	45°			

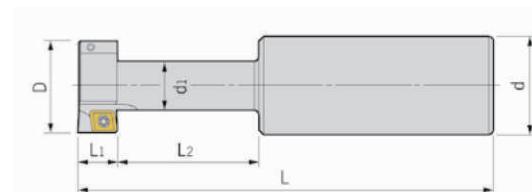
● Stock ○ Available upon Order

AJU Center drilling mills



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	L1	Z			
AJU-C16-16-120-2T	●	16	16	120	35	2	CCMT060204	M2.5*6	T-8
AJU-C16-16-150-2T	●	16	16	150	35		CPMT080204Z		
AJU-C16-16-200-2T	●	16	16	200	40				
AJU-C20-20-160-2T	●	20	20	160	50		CCMT060204	M2.5*6	T-8
AJU-C20-20-200-2T	●	20	20	200	60		CPMT090204Z	M3.5*8	T-15
AJU-C25-25-160-2T	●	25	25	160	60		CCMT090308	M4.0*8	T-15
AJU-C25-25-200-2T	●	25	25	200	70		CPMT120308Z		
AJU-C25-25-250-2T	●	25	25	250	80				
AJU-C32-32-200-2T	●	32	32	200	60		CPMT120408	M5.0*11	T-20
AJU-C32-32-250-2T	●	32	32	250	70		CPMT160408Z		

ATS T-Slot Milling cutter



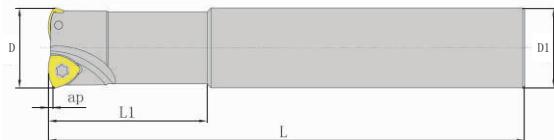
Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	d	d1	L	L1	I2			
ATS C25-25-11-110-2T	●	25	25	12.5	110	11	21	CCMT060204	M2.5*6	T-8
ATS C32-32-14-120-2T	●	32	32	16	120	14	30	CPMT080204		
ATS C32-40-18-130-4T	●	40	32	20	130	18	32	CCMT09T308	M4.0*8	T-15
ATS C32-50-22-140-4T	●	50	32	26	140	22	39	CCMT120408	M5.0*11	T-20

● Stock ○ Available upon Order



Milling Insert

BUD

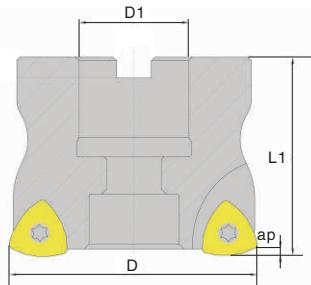


Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	L	L1	ap	Z			
BUD08-20-2T20-120	○	20	20	120	40	1.0	2	UD**0803	M3*7	T-8
BUD08-20-2T20-160	○	20	20	160	50	1.0				
BUD08-20-2T20-200	○	20	20	200	60	1.0				
BUD08-25-2T25-120	○	25	25	120	40	1.0				
BUD08-25-2T25-160	○	25	25	160	50	1.0		UD**12T3	M4*10	T-15
BUD08-25-2T25-200	○	25	25	200	60	1.0				
BUD12-25-2T25-160	○	25	25	160	50	1.5				
BUD12-25-2T25-200	○	25	25	200	60	1.5				
BUD12-32-3T32-160	○	32	32	160	50	1.5	3	UD**12T3	M4*10	T-15
BUD12-32-3T32-200	○	32	32	200	60	1.5				

F

Milling Insert

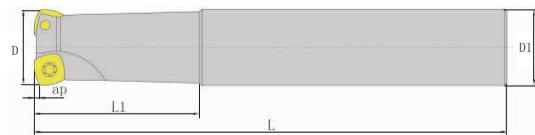
BUD



Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	L1	ap	Z				
BUD12-050-4T-22	○	50	22	50	1.5	4	UD**12T3	M4*10	T-15	
BUD12-063-4T-22	○	63	22	50		4				
BUD12-080-5T-27	○	80	27	50		5				
BUD12-100-6T-32	○	100	32	50		6				

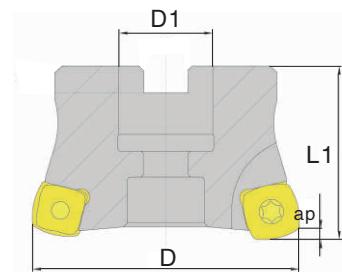
● Stock ○ Available upon Order

BSD



Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	L	L1	ap	Z			
BSD12-32-2T32-160	○	32	32	160	50	1.0	2	SD**12T3	M4*10	T-15
BSD12-32-2T32-200	○	32	32	200	60	1.0				
BSD12-35-3T32-200	○	35	32	160	60	1.0				
BSD12-40-3T32-200	○	40	32	200	60	1.0	3			

BSD

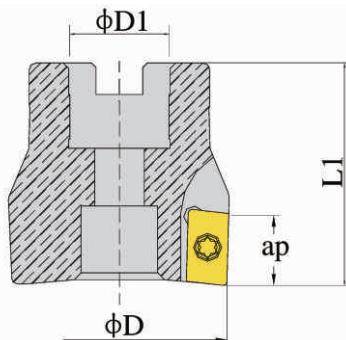


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L1	ap	Z			
BSD12-050-4T-22	○	50	22	50	2	4	SD**1205	M4*10	T-15
BSD12-063-4T-22	○	63	22	50		4			
BSD12-080-5T-27	○	80	27	50		5			
BSD12-100-6T-32	○	100	32	50		6			
BSD15-063-4T-22	○	63	22	50	3	4	SD**1505	M5*11	T-20
BSD15-080-5T-27	○	80	27	50		5			
BSD15-100-6T-32	○	100	32	50		6			



Milling Insert

BAP Mills series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L1	ap	Z			
BAP400R 050 4T 22	●	50	22	50		4	AP**1604	M4*10	T-15
BAP400R 063 4T 22	●	63	22	50		4			
BAP400R 063 5T 22	●	63	22	50		5			
BAP400R 080 6T 27	●	80	27	50		6			
BAP400R 100 6T 32	●	100	32	50		6			
BAP400R 125 6T 40	●	125	40	63		6			
BAP400R 050 4T 25.4	○	50	25.4	50		4			
BAP400R 063 5T 25.4	○	63	25.4	50		5			
BAP400R 080 6T 25.4	○	80	25.4	50		6			
BAP400R 100 6T 31.75	○	100	31.75	50		6			

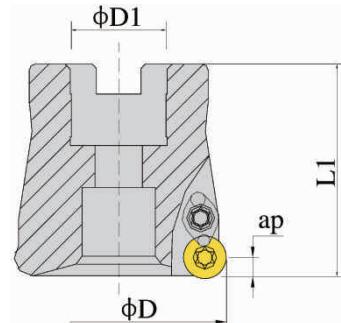
16

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Milling Insert

● Stock ○ Available upon Order

BRP Mills series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp
		D	D1	L1	ap	Z				
BRP 5R 050 4T 22	●	50	22	50	5	4	RP**1003	M3.5*8	T-15	R5YD
BRP 5R 063 4T 22	●	63	22	50		4				
BRP 5R 063 5T 22	●	63	22	50		5				
BRP 5R 080 6T 27	●	80	27	50		6				
BRP 5R 100 6T 32	●	100	32	50		6				
BRP 5R 050 4T 25.4	○	50	25.4	50		4				
BRP 5R 063 4T 25.4	○	63	25.4	50		4				
BRP 5R 080 6T 25.4	○	80	25.4	50		6				
BRP 5R 100 6T 31.75	○	100	31.75	50		6				
BRP 6R 050 4T 22	●	50	22	50	6	4	RP**1204	M4.0*10	T-15	R6YD
BRP 6R 063 4T 22	●	63	22	50		4				
BRP 6R 080 6T 27	●	80	27	50		6				
BRP 6R 100 6T 32	●	100	32	50		6				
BRP 6R 050 4T 25.4	○	50	25.4	50		4				
BRP 6R 063 4T 25.4	○	63	25.4	50		4				
BRP 6R 080 6T 25.4	○	80	25.4	50		6				
BRP 6R 100 6T 31.75	○	100	31.75	50		6				

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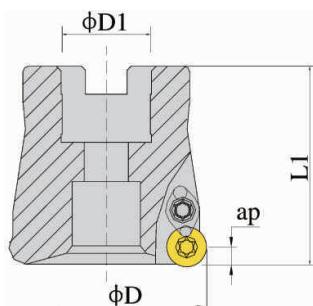
Milling Insert

● Stock ○ Available upon Order



Milling Insert

BRD Mills series



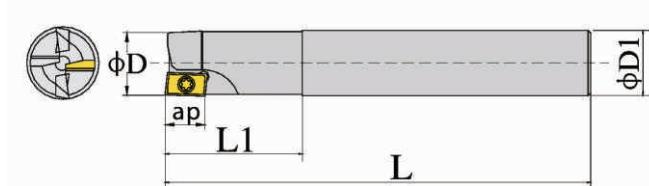
Model	Stock	Dimensions(mm)					Insert	Screw	Wrench	Clamp
		D	D1	L1	ap	Z				
BRD 5R 050 4T 22	●	50	22	50		4	RD**10T3	M3.5*8	T-15	R5YD
BRD 5R 063 4T 22	●	63	22	50		4				
BRD 5R 063 5T 22	●	63	22	50		5				
BRD 5R 080 6T 27	●	80	27	50		6				
BRD 5R 100 6T 32	●	100	32	50		6				
BRD 5R 125 7T 40	●	125	40	63		7				
BRD 5R 050 4T 25.4	○	50	25.4	50		4				
BRD 5R 063 4T 25.4	○	63	25.4	50		4				
BRD 5R 080 6T 25.4	○	80	25.4	50		6				
BRD 5R 100 6T 31.75	○	100	31.75	50		6				
BRD 5R 125 7T 38.1	○	125	38.1	63		7				
BRD 6R 050 4T 22	●	50	22	50		4	RD**1204	M4.0*10	T-15	R6YD
BRD 6R 063 4T 22	●	63	22	50		4				
BRD 6R 063 5T 22	●	63	22	50		5				
BRD 6R 080 6T 27	●	80	27	50		6				
BRD 6R 100 6T 32	●	100	32	50		6				
BRD 6R 125 7T 40	●	125	40	63		7				
BRD 6R 050 4T 25.4	○	50	25.4	50		4				
BRD 6R 063 4T 25.4	○	63	25.4	50		4				
BRD 6R 080 6T 25.4	○	80	25.4	50		6				
BRD 6R 100 6T 31.75	○	100	31.75	50		6				
BRD 6R 125 7T 38.1	○	125	38.1	63		7				
BRD 8R 063 4T 22	●	63	22	50		4	RD**1604	M5.0*12	T-20	R6YD
BRD 8R 080 5T 27	●	80	27	50		5				
BRD 8R 100 6T 32	●	100	32	50		6				
BRD 8R 125 7T 40	●	125	40	63		7				
BRD 8R 160 8T 40	●	160	40	63		8				
BRD 10R 100 6T 40	○	100	31.75	50		6	RD**2006			R10YD
BRD 10R 125 7T 40	○	125	38.1	63		7				
BRD 10R 160 8T 60	○	160	50.8	63		8				

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Milling Insert

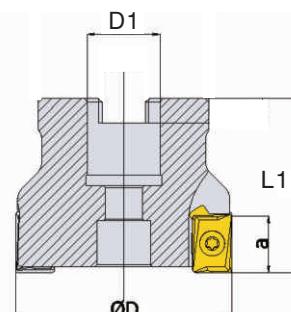
● Stock ○ Available upon Order

BAN



Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	L	L1	ap	Z			
BAN08-1616T2-120	●	16	16	120	26	8	2	AN**0804	AN09-M2.5	T-8
BAN08-1616T2-160	○	16	16	160			2			
BAN08-2020T3-120	●	20	20	120			3			
BAN08-2020T3-160	○	20	20	160			3			
BAN08-2525T4-120	●	25	25	120			4			
BAN08-2525T4-160	○	25	25	160			4			
BAN08-3232T5-160	○	32	32	160			5			
BAN13-2525T2-120	●	25	25	120		13	2			
BAN13-2525T2-160	○	25	25	160			2			
BAN13-3232T3-160	●	32	32	160			3			
BAN13-3232T3-200	○	32	32	200			3			
BAN13-4040T4-160	○	40	40	160			4			
BAN13-4040T4-200	○	40	40	200			4			

BAN



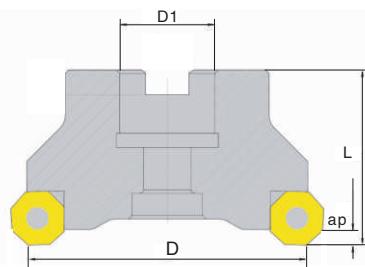
Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	D1	L1	ap	Z				
BAN16D050T4-22	●	50	22	50	16	8	4	AN**1606	AN16-M5.0	T-20
BAN16D063T5-22	●	63	22	50			5			
BAN16D080T6-27	●	80	27	50			6			
BAN16D100T7-32	●	100	32	50			7			
BAN16D125T8-40	●	125	40	63			8			
BAN16D160T10-40	●	160	40	63			10			
BAN16D200T12-60	○	200	60	63			12			
BAN16D250T14-60	○	250	60	63			14			

● Stock ○ Available upon Order



Milling Insert

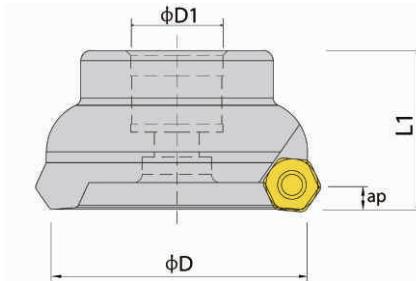
SONFM



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L	ap	Z			
SONFM45D050T04-22	●	50	22	50	3-6	4	SN**1205 0N**1205	SNON-M4.0	T-15
SONFM45D063T05-22	●	63	22	50		5			
SONFM45D080T06-27	●	80	27	50		6			
SONFM45D100T07-32	●	100	32	50		7			
SONFM45D125T08-40	●	125	40	63		8			
SONFM45D160T10-40	●	160	40	63		10			
SONFM45D200T12-60	●	200	60	63		12			
SONFM45D250T14-60	●	250	60	63		14			
SONFM45D315T18-60	●	315	60	63		18			

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TFM55° Facing mills series

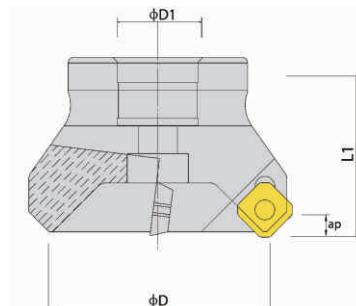


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L1	ap	Z			
TFM55AHNS 050 4T 22	●	50	22	50	4	4	HN**0504	M4.5*12	T-20
TFM55AHNS 063 5T 23	●	63	22	50		5			
TFM55AHNS 080 6T 24	●	80	27	50		6			
TFM55AHNS 100 7T 25	●	100	32	50		7			
TFM55AHNS 125 8T 26	●	125	40	63		8			
TFM55AHNS 160 9T 27	●	160	40	63		9			

Milling Insert

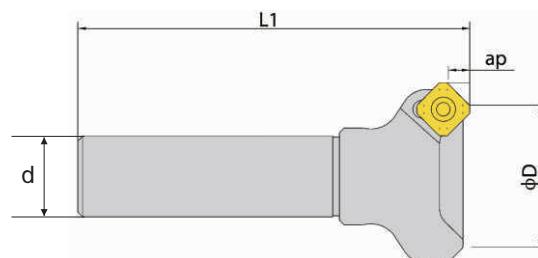
● Stock ○ Available upon Order

SE45° Facing mills series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L1	ap	Z			
SE13 050 4T 22	●	50	22	50	5	4	SE**13T3	M3.5*8	T-15
SE13 063 5T 22	●	63	22	50		5			
SE13 080 5T 27	●	80	27	50		5			
SE13 100 6T 32	●	100	32	50		6			
SE13 125 7T 40	●	125	40	63		7			
SE13 160 8T 40	●	160	40	63		8			
SE13 200 10T 60	●	200	60	63		10			

BSE45° Straight shank Facing mills series

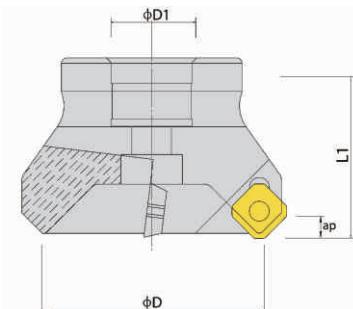


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L1	ap	Z			
BSE13 050 4T 120	●	50	32	120	6	4	SE**13T3	M3.5*8	T-15
BSE13 063 5T 120	●	63				5			
BSE13 080 5T 120	●	80				5			
BSE13 100 6T 120	●	100				6			



Milling Insert

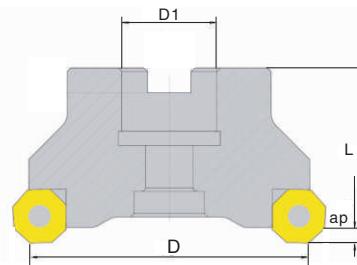
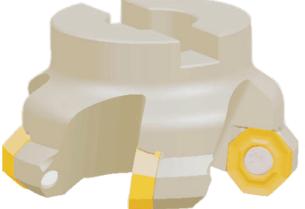
SE45° Facing mills series



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L1	ap	Z			
SE12 050 4T 22	●	50	22	50		4	SE**1204	M5.0*12	T-20
SE12 063 5T 22	●	63	22	50		5			
SE12 080 5T 27	●	80	27	50		5			
SE12 100 6T 32	●	100	32	50		6			
SE12 125 7T 40	●	125	40	63		7			
SE12 160 8T 40	●	160	40	63		8			
SE12 200 10T 60	●	200	60	63		10			

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FM



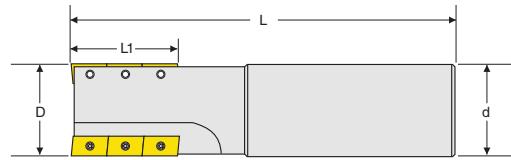
Milling Insert

Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	D1	L	ap	Z			
FM45-D050T04-22-OD06	●	50	22	50		4	OD**0605	M5*12	T-20
FM45-D063T05-22-OD06	●	63	22	50		5			
FM45-D080T06-27-OD06	●	80	27	50		6			
FM45-D100T07-32-OD06	●	100	32	50		7			
FM45-D125T08-40-OD06	●	125	40	63		8			
FM45-D160T10-40-OD06	●	160	40	63		10			
FM45-D200T12-60-OD06	●	200	60	63		12			

● Stock

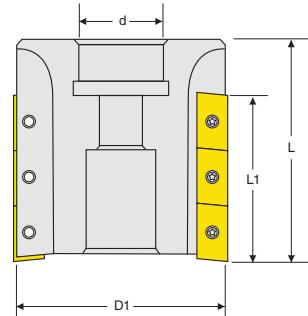
○ Available upon Order

BM90° Corn mills



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	L1	Z			
BAP11-2020-28M2T-120	●	20	20	120	28	2	APMT1135	M2.5*6	T-18
BAP11-2525-38M2T-130	●	25	25	130	38	2			
BAP11-2525-48M2T-130	●	25	25	130	48	2			
BAP11-3232-48M3T-140	●	32	32	140	48	3			
BAP16-3232-70M2T-150	●	32	32	150	70	2	APMT1604	M4*10	T-15
BAP16-4032-70M2T-150	●	40	32	150	70	2			
BAP16-4032-70M3T-150	●	40	32	150	70	3			
BAP16-5032-70M3T-150	●	50	32	150	70	3			

BM90° Corn mills

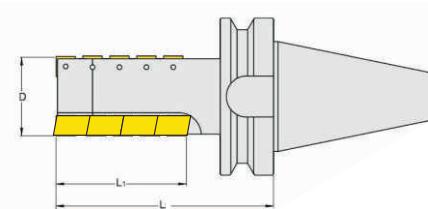


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	L1	Z			
BAP16-D050-22-42M3T	●	50	22	120	42	3	APMT1604	M4*10	T-15
BAP16-D063-27-42M4T	●	63	27		42	4			
BAP16-D063-27-60M4T	●	63	27		60	4			
BAP16-D080-32-72M5T	●	80	32		72	5			



Milling Insert

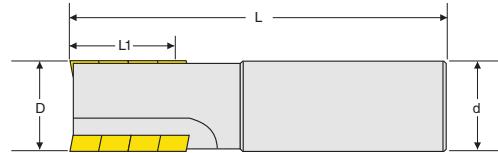
BT Change rough cutting end mills



Model	Stock	Dimensions(mm)				Insert	Screw	Wrench
		D	L	L1	Z			
BT50-D50-70M4T-AP16	●	50		70	4	APMT1604	M4*10	T-15
BT50-D63-70M4T-AP16	●	63		70	4			
BT50-D63-85M4T-AP16	●	63		85	4			
BT50-D63-100M4T-AP16	●	63		100	5			
BT50-D80-99M5T-AP16	●	80		99	5			
BT50-D80-120M5T-AP16	●	80		120	5			
BT50-D100-118M6T-AP16	●	100		118	6			
BT50-D100-160M6T-AP16	●	100		160	6			
BT50-D100-280M6T-AP16	●	100		280	6			

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HMC

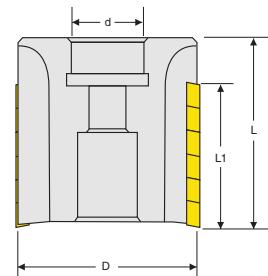


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	L1	Z			
HMC90-025.029.2T25-CN07	●	25	25	106	29	2	CN**07	M3*12	T-9
HMC90-032.035.2T32-CN07	●	32	32	117	35	2			
HMC90-040.040.3T32-CN07	●	40	32	125	40	3			

Milling Insert

● Stock ○ Available upon Order

HMC

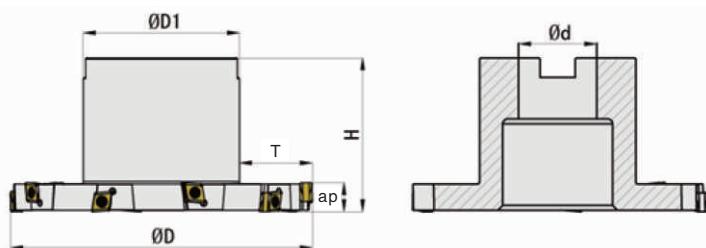


Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	L1	Z			
HMC90-050.052.4T22-CN07	●	50	22	70	52	4	CN**07	M3*12	T-9
HMC90-063.052.4T22-CN07	●	63	22		52	5			
HMC90-080.052.5T27-CN07	●	80	27		52	5			

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Milling Insert

TMR Side and face milling



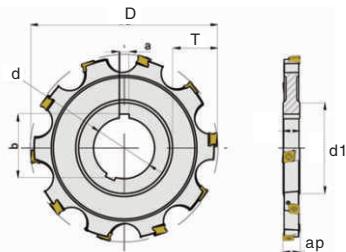
Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	d	L	ap	Z	T			
TMR-063.H10.05T22-CN07	●	63	22	50	10	5	10	CN**07	M3*12	T-9
TMR-080.H10.06T27-CN07	●	80	27	50	10	6	14			
TMR-100.H10.08T32-CN07	●	100	32	50	10	8	19			
TMR-125.H10.10T32-CN07	●	125	32	63	10	10	29			
TMR-160.H10.12T40-CN07	●	160	40	63	10	12	43			
TMR-063.H12.05T22-CN07	●	63	22	50	12	5	10			
TMR-080.H12.06T27-CN07	●	80	27	50	12	6	14			
TMR-100.H12.08T32-CN07	●	100	32	50	12	8	19			
TMR-125.H12.10T32-CN07	●	125	32	63	12	10	29			
TMR-160.H12.12T40-CN07	●	160	40	63	12	12	43			

● Stock ○ Available upon Order



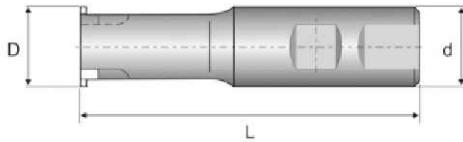
Milling Insert

SMR Side and face milling



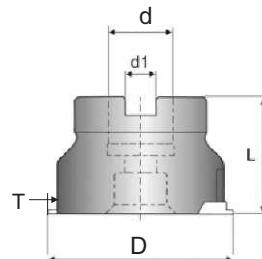
Model	Stock	Dimensions(mm)						Insert	Screw	Wrench
		D	d	d1	ap	Z	T			
SMR-063.H10.05T22-CN07	●	63	22	50	10	5	10	CN**07	M3*12	T-9
SMR-080.H10.06T27-CN07	●	80	27	50	10	6	14			
SMR-100.H10.08T32-CN07	●	100	32	50	10	8	19			
SMR-125.H10.10T32-CN07	●	125	32	63	10	10	29			
SMR-160.H10.12T40-CN07	●	160	40	63	10	12	43			
SMR-063.H12.05T22-CN07	●	63	22	50	12	5	10			
SMR-080.H12.06T27-CN07	●	80	27	50	12	6	14			
SMR-100.H12.08T32-CN07	●	100	32	50	12	8	19			
SMR-125.H12.10T32-CN07	●	125	32	63	12	10	29			
SMR-160.H12.12T40-CN07	●	160	40	63	12	12	43			

STF The STF slot mills



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	L	T	Z			
STF-2520.1T.GBA32-100L	●	20	16	100	0.8-2.0	1	GBA32**	M3.5*8	T-15
STF-3225.2T.GBA32-120L	●	25	20	120		2			
STF-4032.3T.GBA32-150L	●	32	25	150		3			

STF The STF slot mills



Model	Stock	Dimensions(mm)					Insert	Screw	Wrench
		D	d	H	T	Z			
STF-054.22.4T.GBA32	●	54	22	40	0.8-2.0	4	GBA32**	M3.5*8	T-15
STF-063.22.5T.GBA32	●	63	22	40		5			
STF-080.27.6T.GBA32	●	80	27	50		6			
STF-100.32.8T.GBA33	●	100	32	50		8			

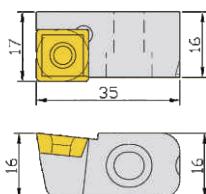
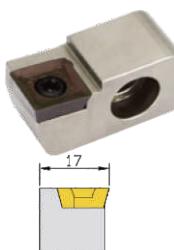
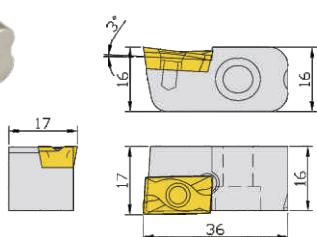
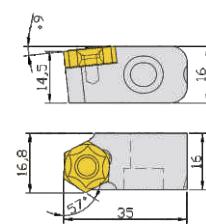
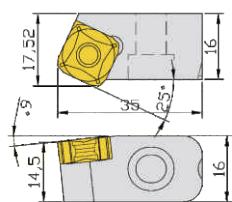
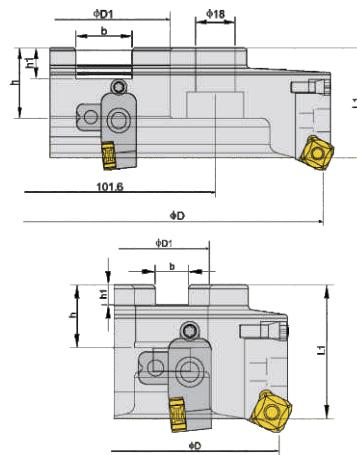
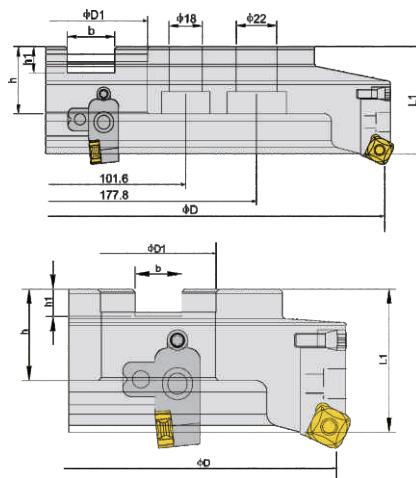
● Stock

○ Available upon Order

F

Milling Insert

BBMS Changable mills series



Model	Stock	Dimensions(mm)				Holder	Clamp	Insert	Screw	Wrench	Screw	Screw
		D	D1	L	Z							
BBMS.DP063.22.04T	●	63	22	50	4							
BBMS.DP080.27.05T	●	80	27	50	5							
BBMS.DP100.32.06T	●	100	32	50	6						L1.5	
BBMS.DP125.40.08T	●	125	40	50	8						L3.0	
BBMS.DP160.40.10T	●	160	40	50	10						L5.0	TJLS0510
BBMS.DP200.60.12T	●	200	60	50	12						T-15	DGD0620 ST0625
BBMS.DP250.60.14T	●	250	60	50	14							
BBMS.DP315.60.16T	●	315	60	58	16							

● Stock ○ Available upon Order