

1. 207
2. Fastwell, GE Fanuc.
- 3.
4. Sequential Function Chart (
5. « »
6. (WinCC Siemens; Electric;
- 7.
- 8.
- 9.

ó 111 DI, 21 AI, 60 DO, 15 AO.

ó SE Modicon, Siemens, ReaLab,

, Rockwell AllenóBradley, Yokogawa, Wago, Honeywell,

Wago.

FBD ó Function Block Diagram (

) ST – Structured Text.

IEC 61131-3, . . . LD ó Ladder Diagram (

ó

), SFC ó

), Instruction List (

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(Modbus, FieldBus . . .),

(SCADA)

(SCADA).

CodeSys ó , Fastwell, Wago, ReaLab).

Modbus ó OPC.

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