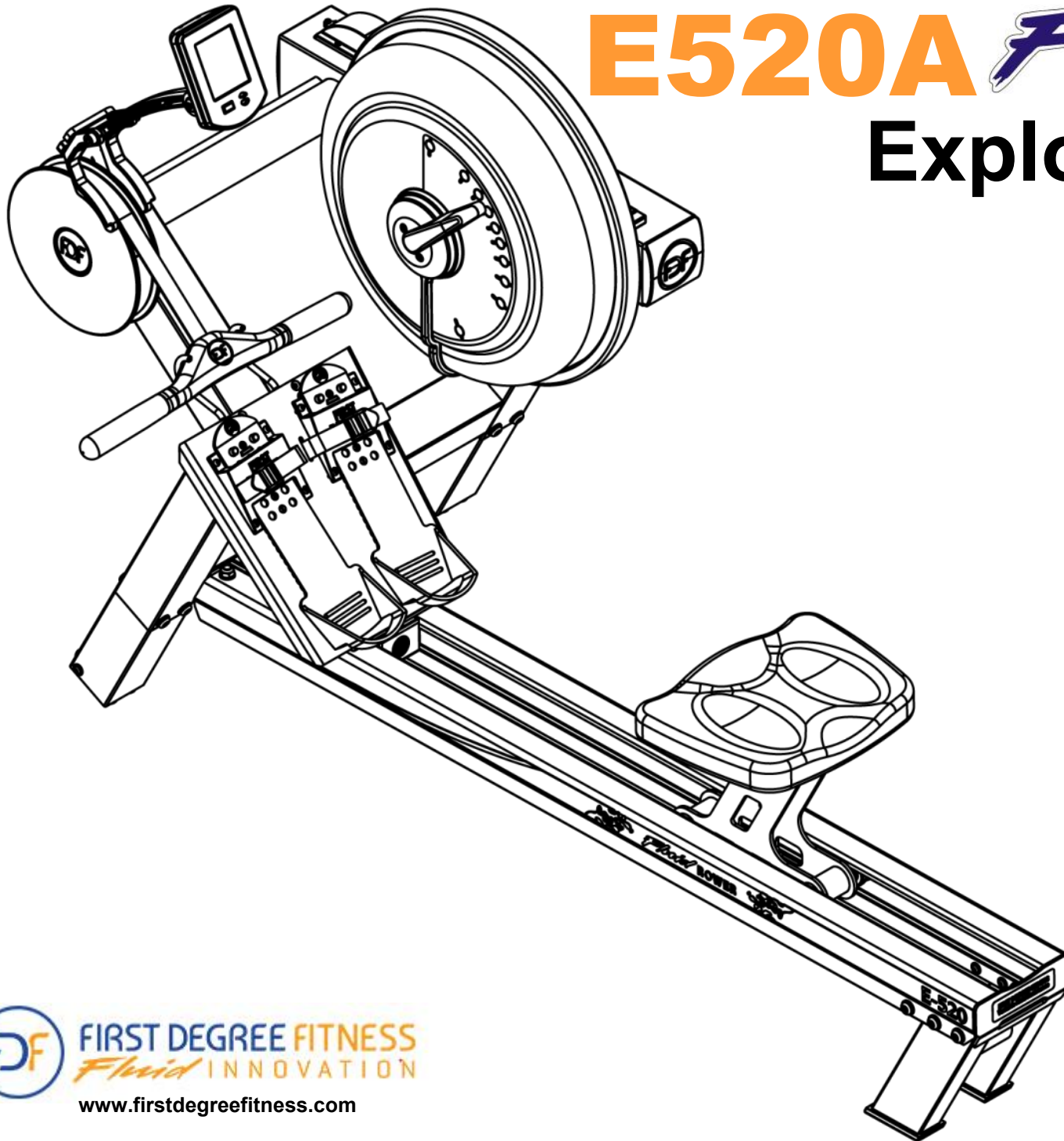
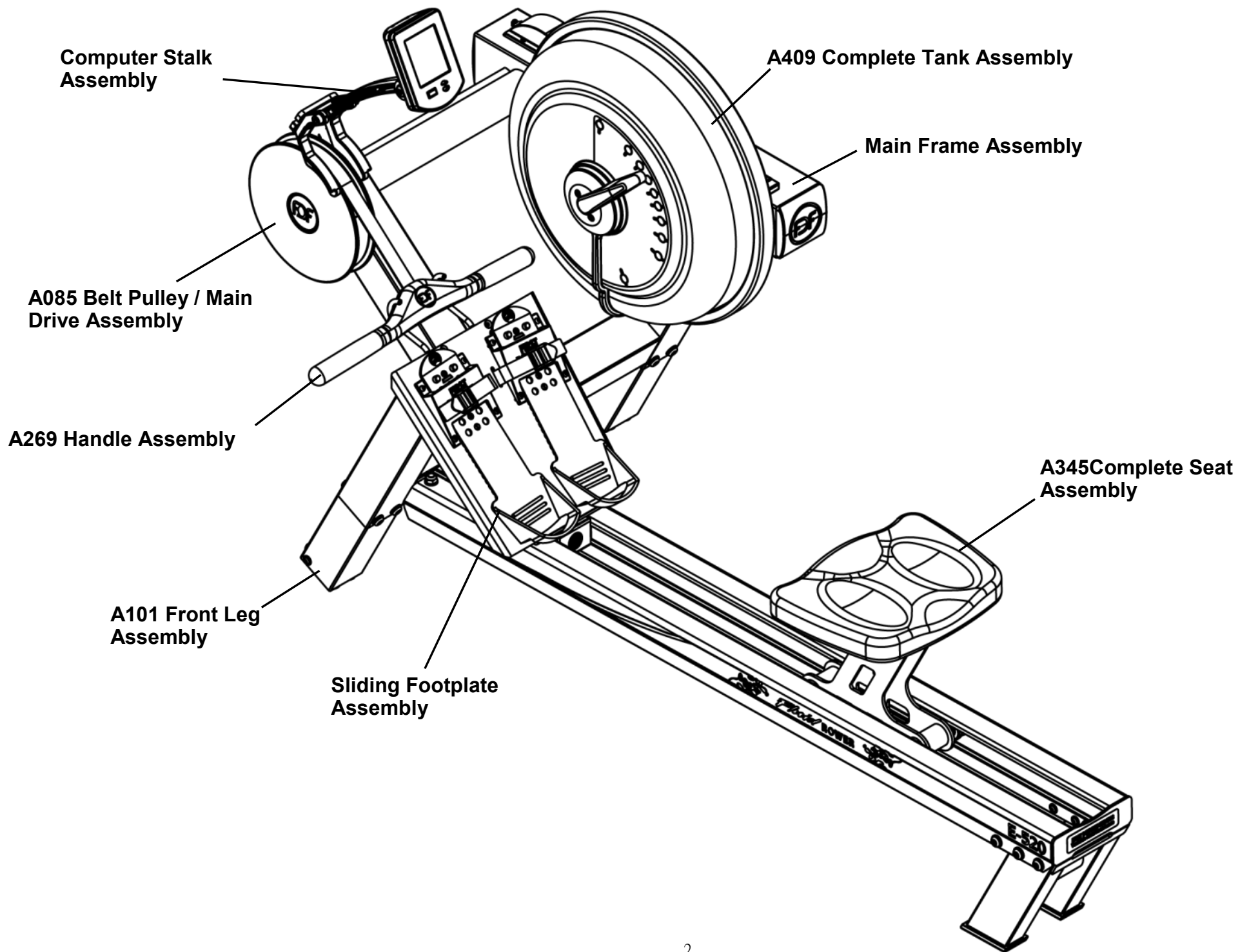


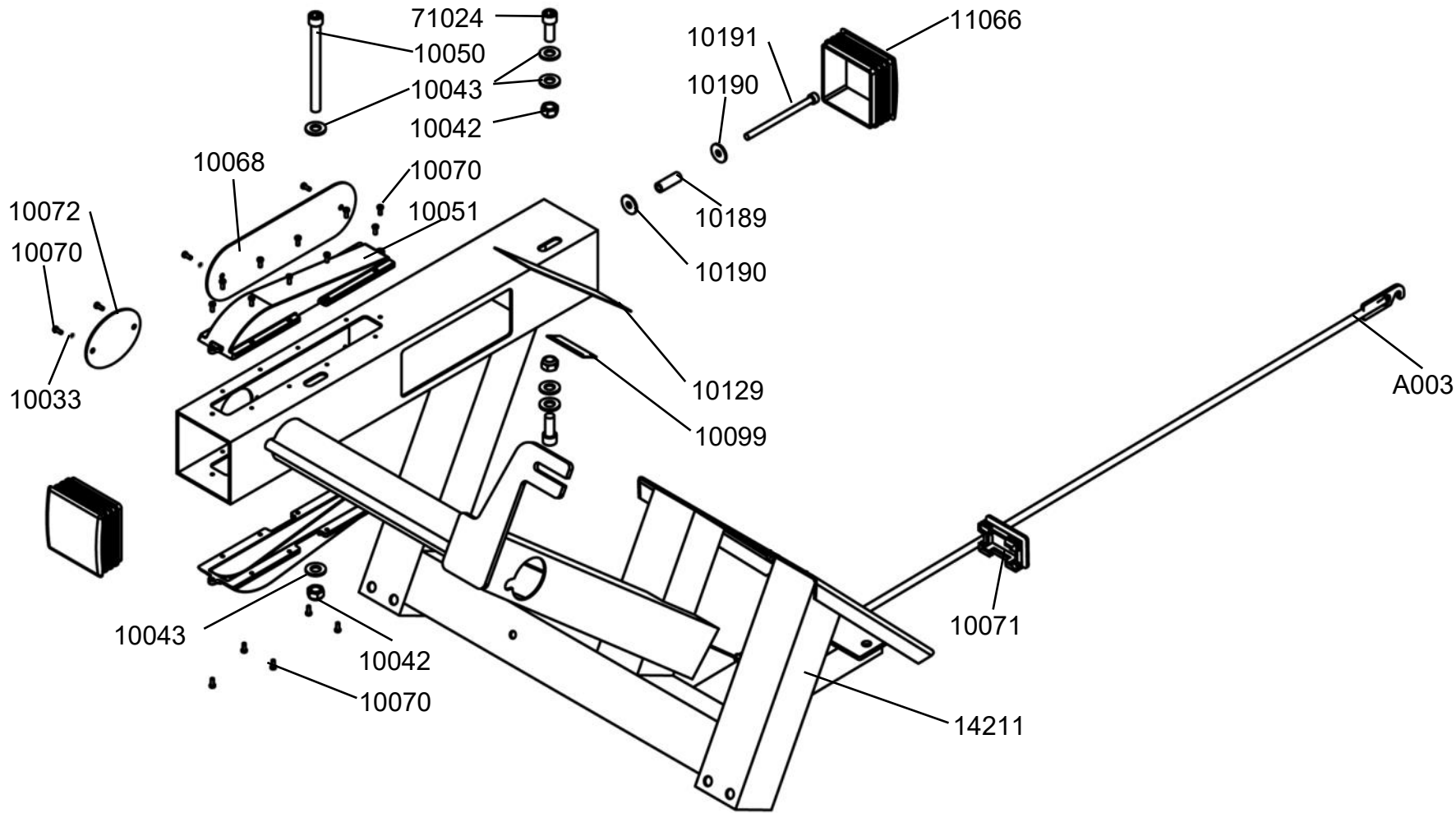
E520A *Fluid* ROWER

Exploded Diagram



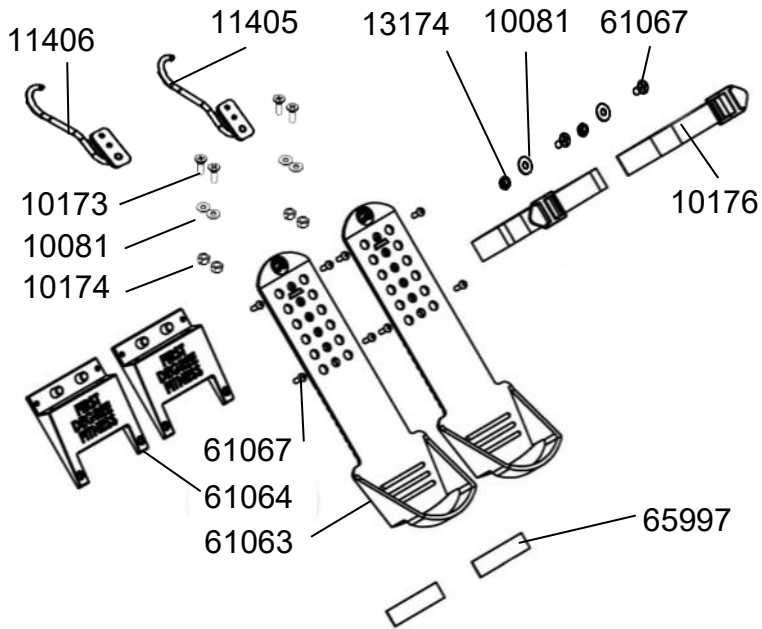


Main Frame Assembly



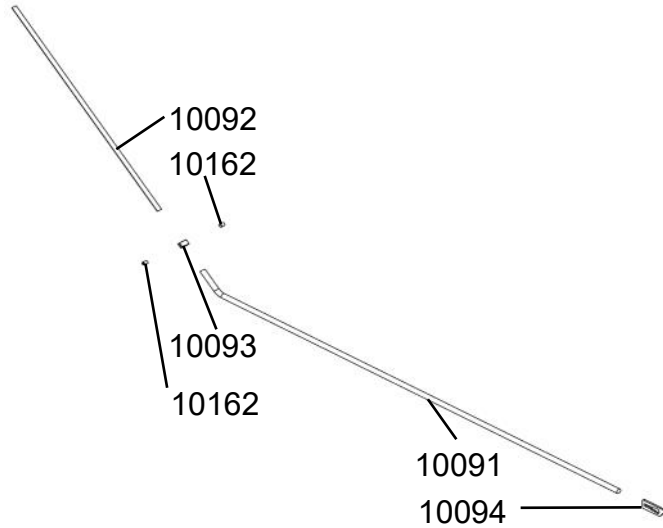
10033	4	Washer 10x4.2x1 SUS	10072	1	Small Steel Side Cover 100mm
10042	3	Nyloc Nut M12	10189	1	Tank Tension Adjustment Bushing
10043	6	Washer M13x24x2t	10190	2	Washer M8x26x2
10050	1	Hex Head Bolt M12x150	10191	1	Hex Head Bolt M8x120
10051	2	Rubber Cover for Large PK Pulley	11066	2	End Cap 100x100mm
10068	1	Large Steel Side Cover 276mm	14211	1	Main Frame with Decal #10099 & 11129 Complete - E520
10070	24	Round Head Phillips Screw M4x10	71024	2	Hex Head Bolt M12x30
10071	1	End Cap Rubber 75x50mm			

Sliding Footplate Assembly



10081	6	Washer M6x16x1
10173	4	Counter Sunk Bolt M6x15
10174	4	Nyloc Nut M6
10176	2	Foot Strap & Buckle
11405	1	Bar Catch - Left
11406	1	Bar Catch - Right
13174	2	Nyloc Nut M5
61063	2	Footplate Slider with Velcro #65997
61064	2	Footplate Slider Base 120x111x22.8
61067	10	Dome Head Bolt M5x15
65997	2	Velcro For Sliding Footplate

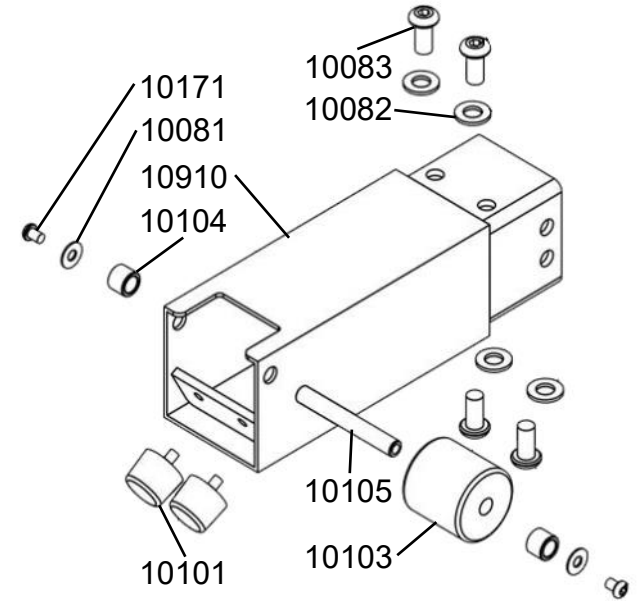
A003 Bungee Assembly



Note to Distributor/Retailer: The parts listed here are not sold separately.

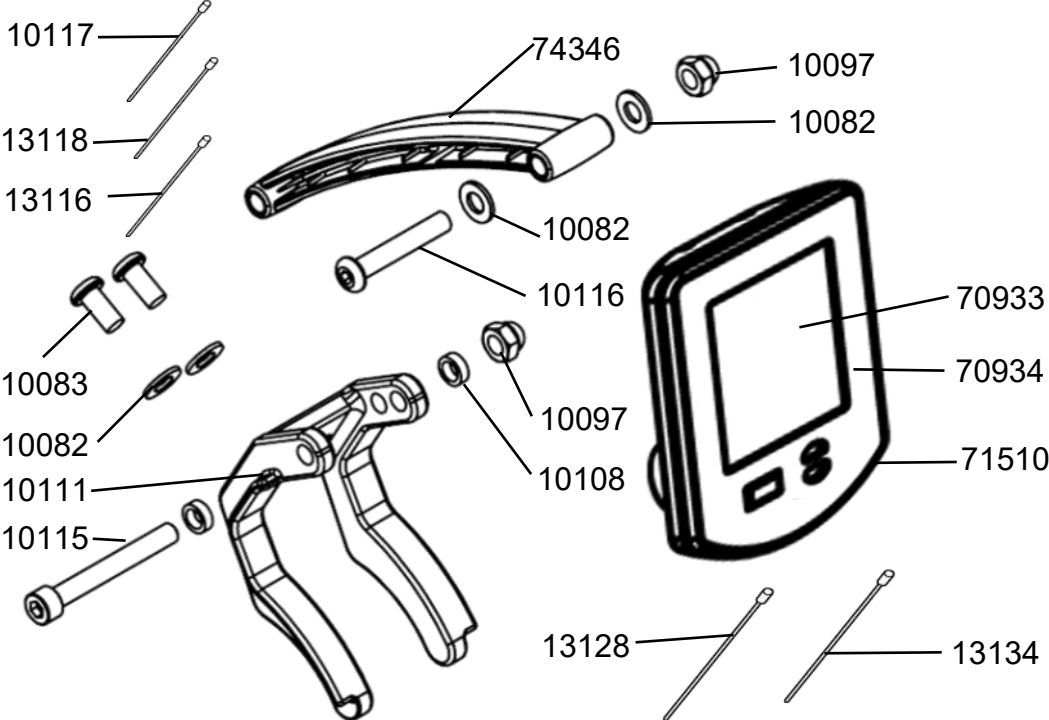
10091	1	Bungee 10mm
10092	1	Belt
10093	1	Shock Cord Joiner
10094	1	Bungee End Hook
10162	2	Grub Screw M8x10

A101 Front Leg Assembly



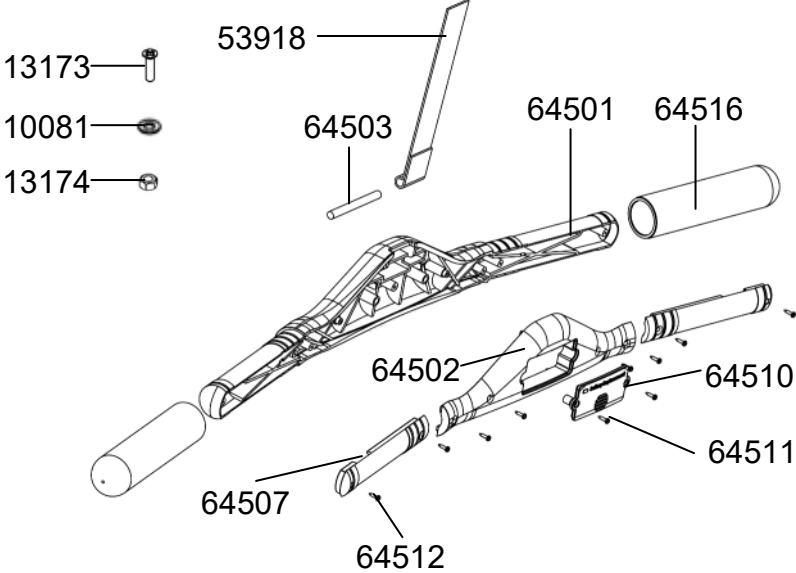
10081	2	Washer M6x16x1
10082	4	Washer M10x21x2
10083	4	Dome Head Bolt M10x20
10101	2	Rubber Bumper TT500
10103	1	Transport Wheel
10104	2	Plastic Spacer 15x10.1x12
10105	1	Shaft
10171	2	Dome Head Bolt M6x8
10910	1	Front Leg - E520

Computer Stalk Assembly



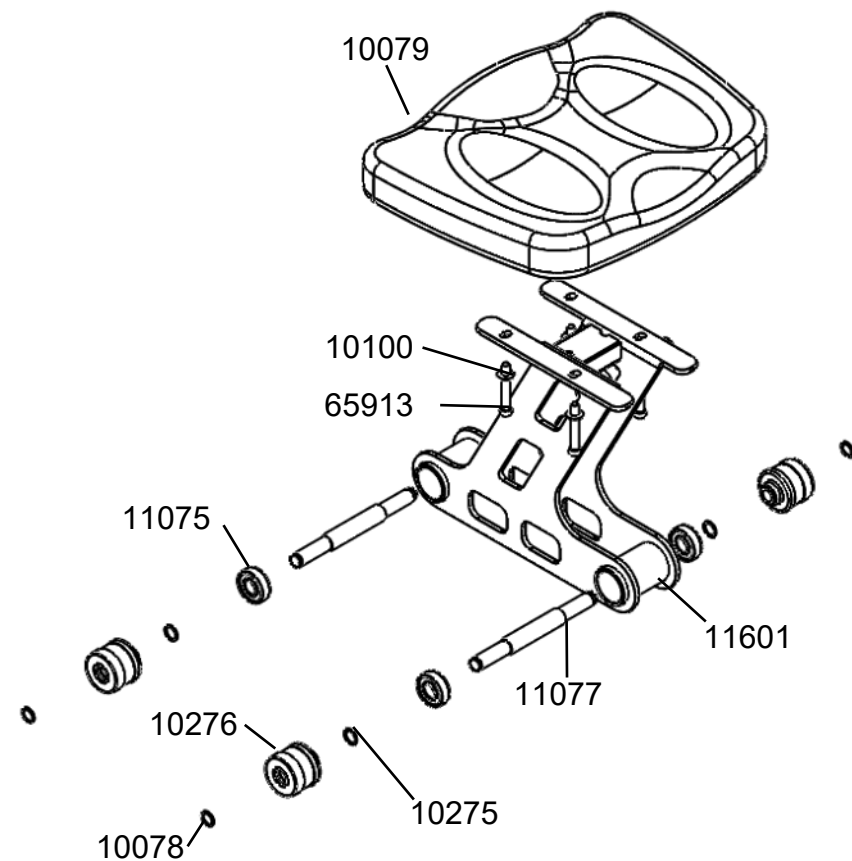
10082	4	Washer M10x21x2
10083	2	Dome Head Bolt M10x20
10097	2	Nut Dome Head M10
10108	2	Spacer for Computer Mount
10111	1	Belt Guard Aluminum
10115	1	Hex Head Bolt M10x80
10116	1	Dome Head Bolt M10x60
10117	1	Sensor Wiring 1200mm
13116	1	Sensor Wiring 600mm
13118	1	Heart Rate Wiring 1150mm-Upper
13128	1	Level Wiring 1200mm
13134	1	Computer Wiring 600mm
70933	1	LCD for Bluetooth Auto-Adjust Monitor
70934	1	Mambrane for 5L/10L/316A/520A
71510	1	Bluetooth Auto-Adjust Monitor
74346	1	Computer Stalk

A269 Plastic Handle Complete - E520/VX3



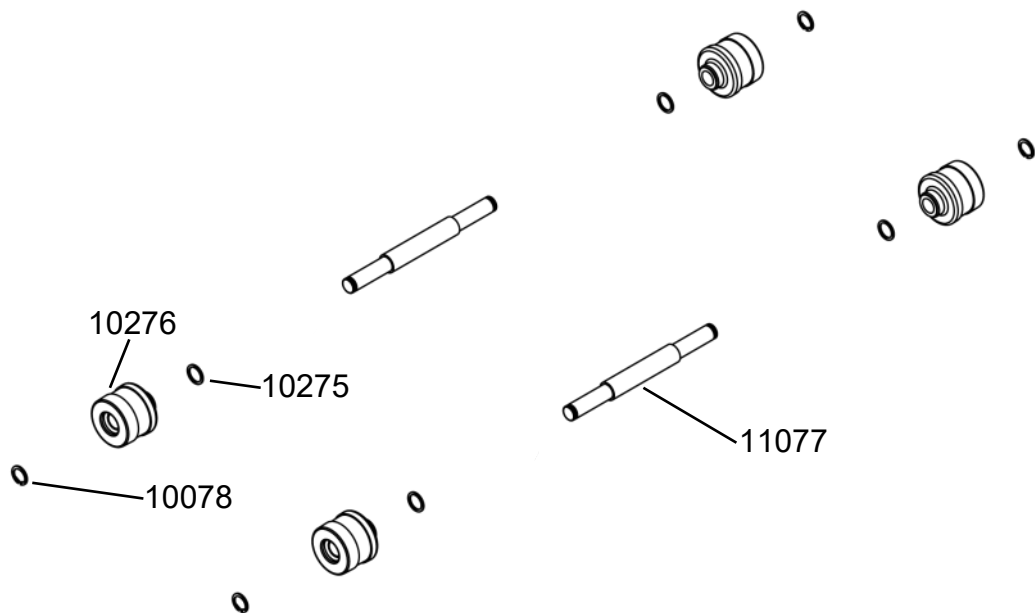
10081	1	Washer M6x16x1
13173	1	Counter Sunk Bolt M5x25
13174	1	Nyloc Nut M5
53918	1	Handle Belt 2000mm
64501	1	Handle with Decal #64517
64502	1	Handle Plastic Cap
64503	1	Belt Bush
64507	2	Handle Plastic Cap - L/R
64510	1	Battery Cap
64511	2	Round Head Phillips Screw SUS M3x12 - B
64512	10	Counter Sunk Screw for Wood M2x10
64516	2	Handle Grip

A345 Complete Seat Assembly E316/520



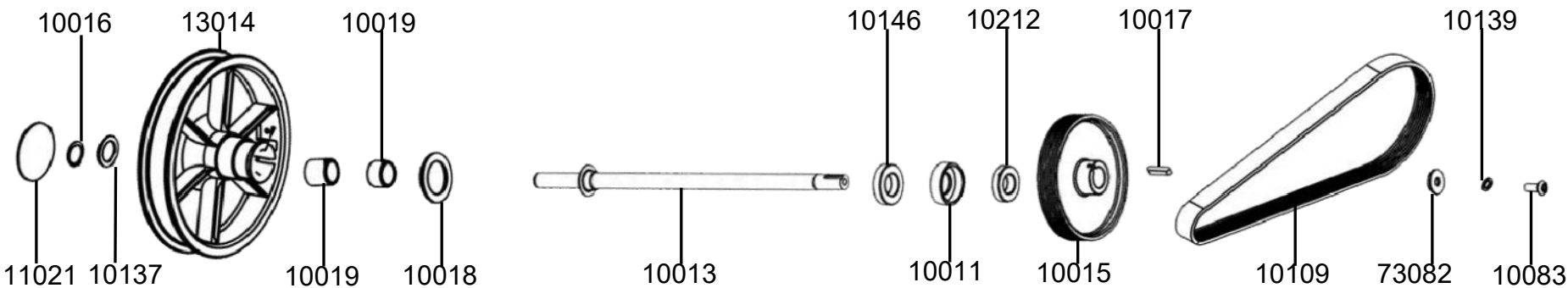
10078	4	C Clip ISTW-12
10079	1	Seat LS-E28
10100	4	Washer M6x16x1t - B
10275	4	Seat Spacer
10276	4	Seat Wheel
11075	4	Bearing Seat Frame
11077	2	Axle Shaft
11601	1	Seat Frame
65913	4	Bolt M6x20mm –B

A301 Seat Wheel Kit E316/E520/S6



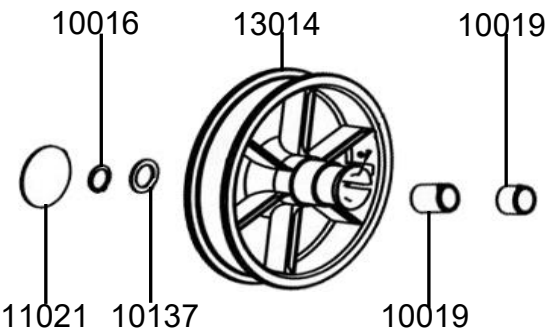
10078	4	C Clip ISTW-12
10275	4	Seat Spacer
10276	4	Seat Wheel
11077	2	Axle Shaft

A085 Belt Pulley/Main Drive Assembly E520/VX3



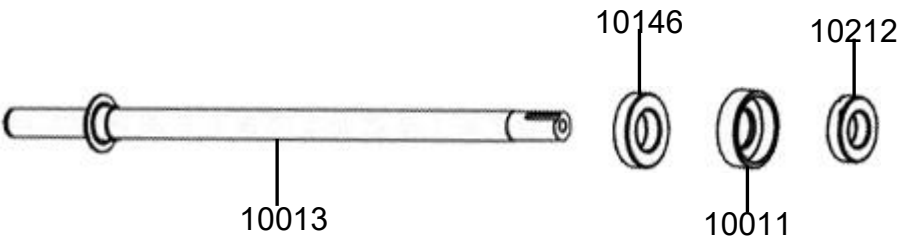
10011	1	Bearing Housing on Pulley Shaft with Bearing #10212	10109	1	PK Belt 7 Rib 926mm Hutchinson
10013	1	Main Pulley Shaft & Shaft Sleeve Bearing Mount	10137	1	Belt Pulley Spacer 38.1x25.7x2t
10015	1	Large PK Transmission Pulley 150mm	10139	1	Spring Washer M10
10016	1	C Clip STW-25	10146	1	Ball Bearing NSK6006ZZ
10017	1	Key Way 7x7x32	11021	1	Decal - Belt Pulley
10018	1	Nylon Pulley Spacer 60x40x6.5	13014	1	Belt Pulley & 2 x INA One Way Bearings #10019
10083	1	Dome Head Bolt M10x20	73082	1	Washer 30*10.2*3t SUS

A002 ABS Belt Pulley Assembly E520/VX3



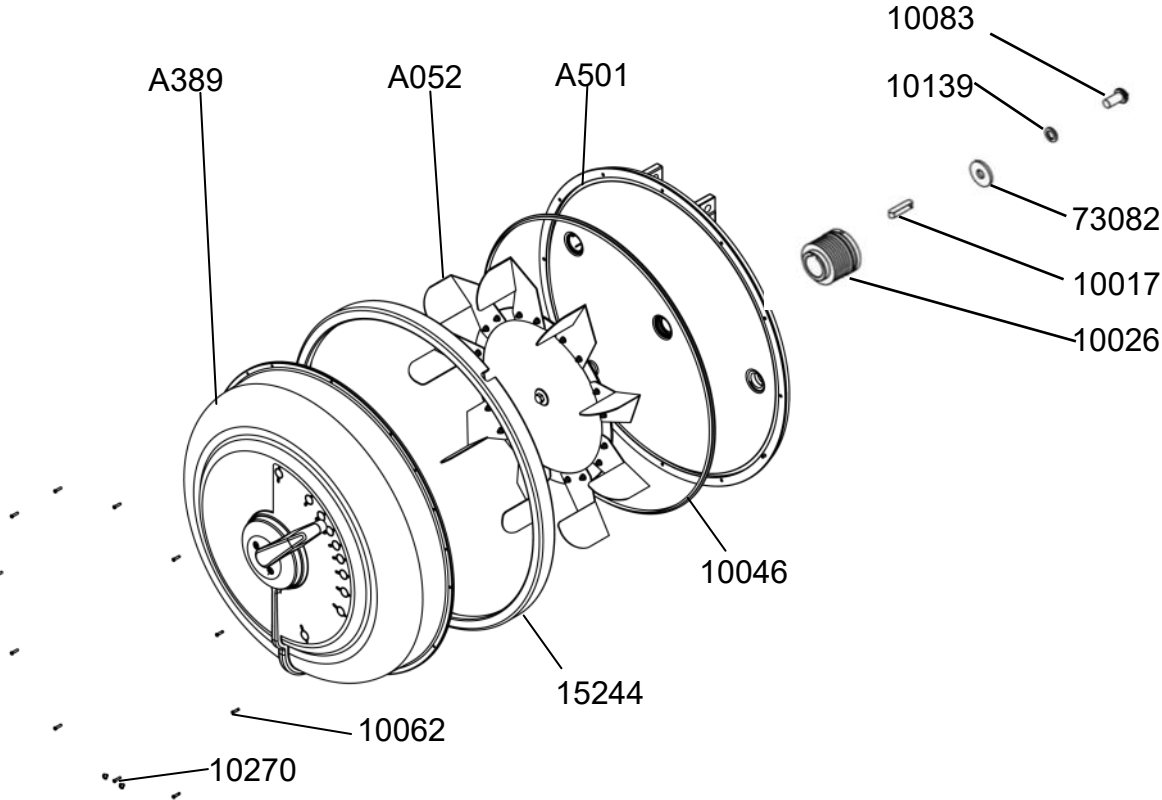
10016	1	C Clip STW-25
10137	1	Belt Pulley Spacer 38.1x25.7x2t
11021	1	Decal - Belt Pulley
13014	1	Belt Pulley & 2 x INA One Way Bearings #10019

A017 Main Pulley Shaft Kit



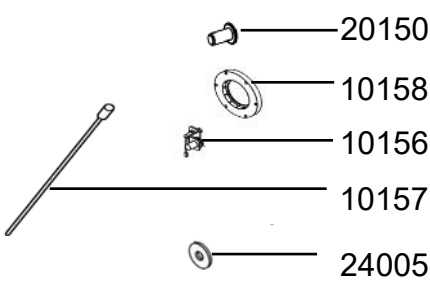
10011	1	Bearing Housing on Pulley Shaft with Bearing #10212
10013	1	Main Pulley Shaft & Shaft Sleeve Bearing Mount
10146	1	Ball Bearing NSK6006ZZ

A409 Complete Tank Assembly



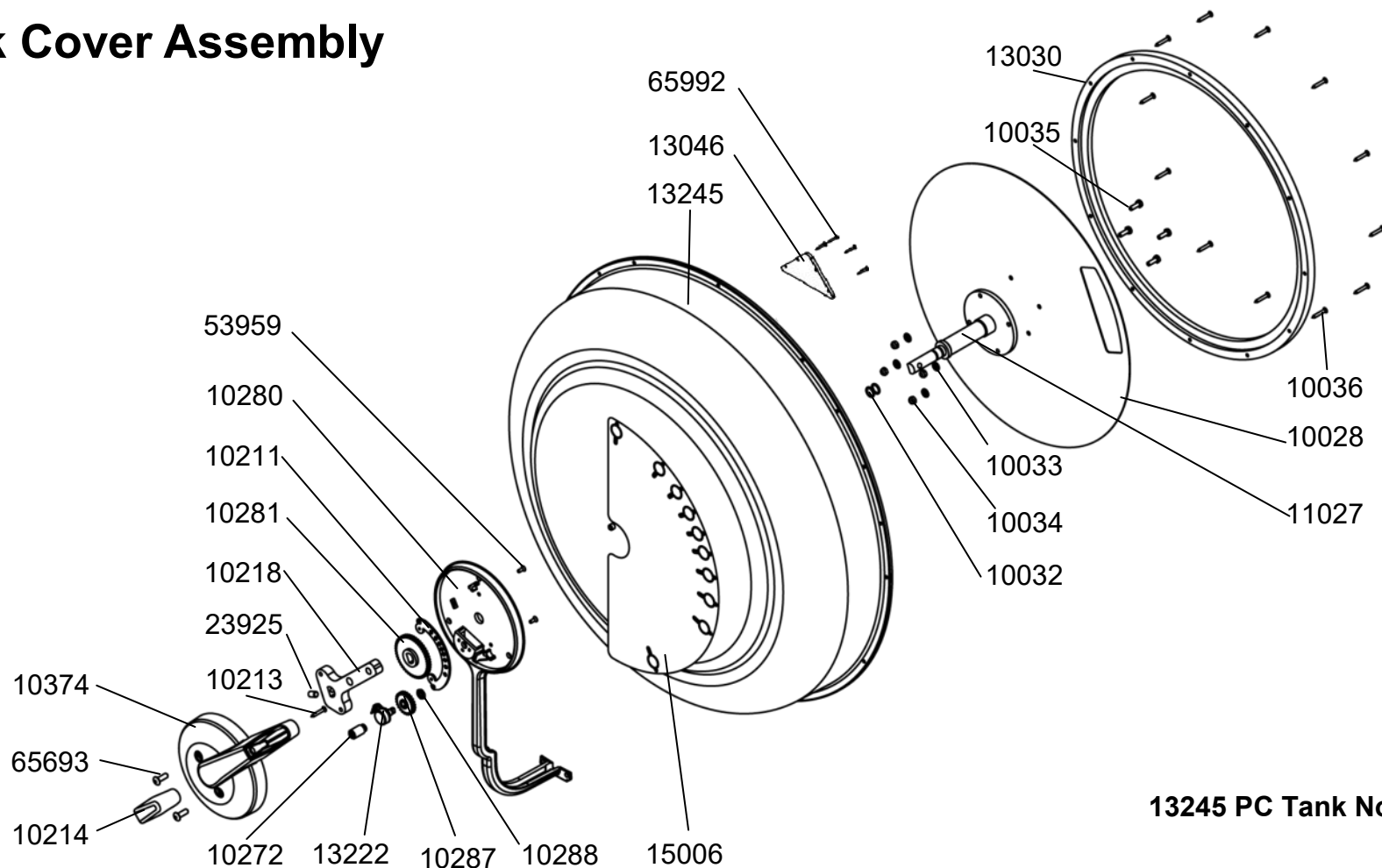
A052	1	Flywheel Assembly
A501	1	Tank Back Kit - Black
A689	1	Tank Cover Assembly
10017	1	Key Way 7x7x32
10026	1	Small 5PK Transmission Pulley 50mm
10046	1	Tank Large Seal
10062	12	Round Head Phillips Screw M3x12 SUS
10083	1	Dome Head Bolt M10x20
10139	1	Spring Washer M10
10270	2	Round Head Phillips Screw M4x8 SUS
15244	1	Tank Outer Cover Ring - Black
73082	1	Washer 30*10.2*3t SUS

A006 Sensor Kit



10156	1	Sensor mounting bracket
10157	1	Speed Sensor 300mm
10158	1	Magnetic Ring & 6x Rare Earth Magnet 4mm #10057
20150	1	M10x15 sensor bracket bolt
24005	1	Washer M11x22x1t SUS

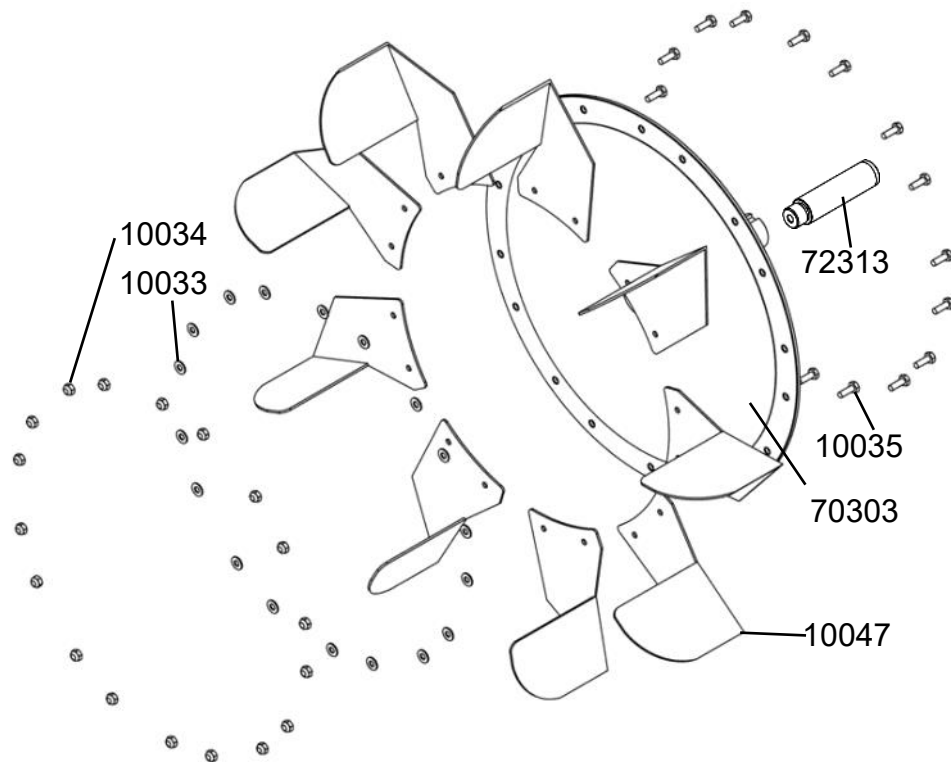
A389 Tank Cover Assembly



13245 PC Tank Not Sold Separately

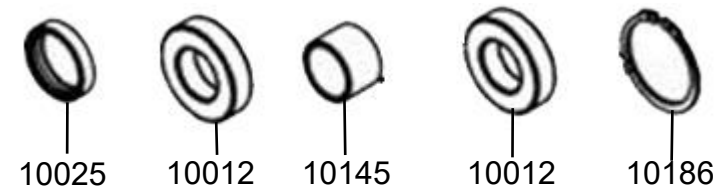
10028	1	Backing Plate 0.8mm SUS	10281	1	Gear M1T48
10032	2	Nylon Resistance Adjuster O Ring 12x9x1.5	10374	1	Adjuster Knob Set Blue incl. Cap #10214 & Screw #10213 & Ball Plunger #10272
10033	4	Washer 10x4.2x1 SUS	11027	1	Adjuster Handle Shaft
10034	4	Nut M4 SUS	13030	1	Adjuster PP Tank Ring 358x10
10035	4	Hex Bolt M4 SUS	13245	1	PC Tank Cover with Decal #15006 & Triangle plate #13046 &
10036	12	Flat Tapping Screw M3x20 SUS	23925	1	Grub Screw M6x10
10211	1	Locating Plate	53959	2	Counter Sunk Bolt M3x8 - SUS
10218	1	Adjuster Handle	65693	2	Dome Head Bolt M5x15 - B
10280	1	Lever Base incl. Potentiometer, #13222 Gear #10287 & Nut #10288			

A052 Flywheel Assembly E520/VX3



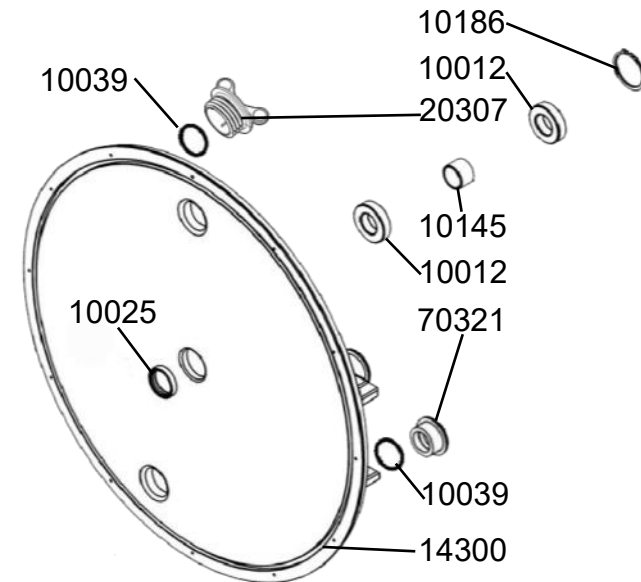
10033	18	Washer 10x4.2x1 SUS
10034	18	Nut M4 SUS
10035	18	Hex Bolt M4 SUS
10047	9	Impeller Blade
70303	1	Flywheel E316/VX2/E520/VX3
72313	1	Impeller Shaft E520/VX3

A012 Tank Bearing & Seal Kit



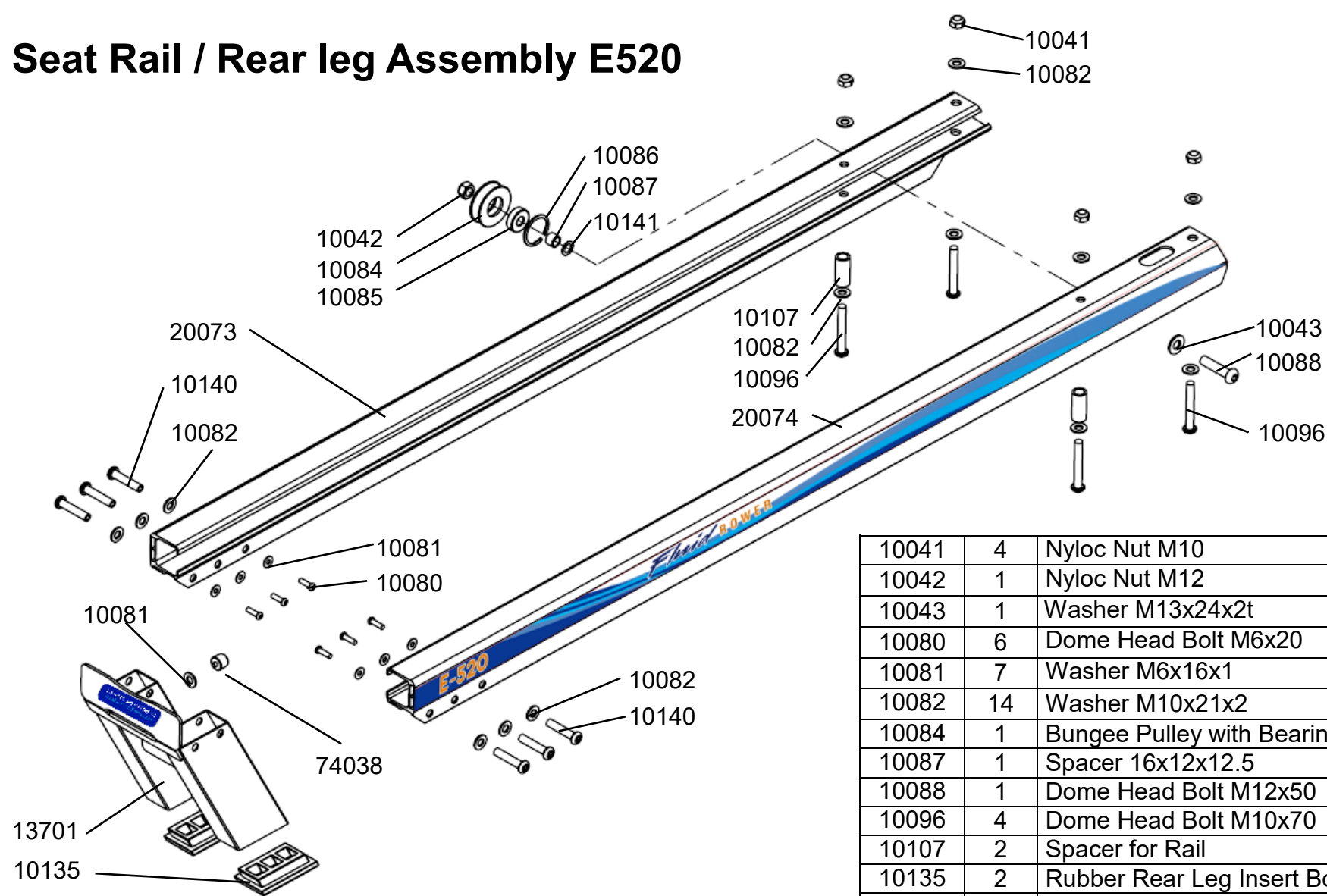
10012	2	Bearing NSK6005ZZ
10025	1	Seal NBR 37x30x8t for Flywheel Shaft
10145	1	Bearing Spacer 30x25.1x20.5mm
10186	1	C Clip RTW-48

A501 Tank Back Kit - Black



10012	2	Bearing NSK6005ZZ
10025	1	Seal NBR 37x30x8t for Flywheel Shaft
10145	1	Bearing Spacer 30x25.1x20.5mm
10186	1	C Clip RTW-48
14300	1	Tank Back
20307	1	Wing Plug Black with Flat O-Ring #10039
70321	1	Tank Plug Black with O-Ring #10039

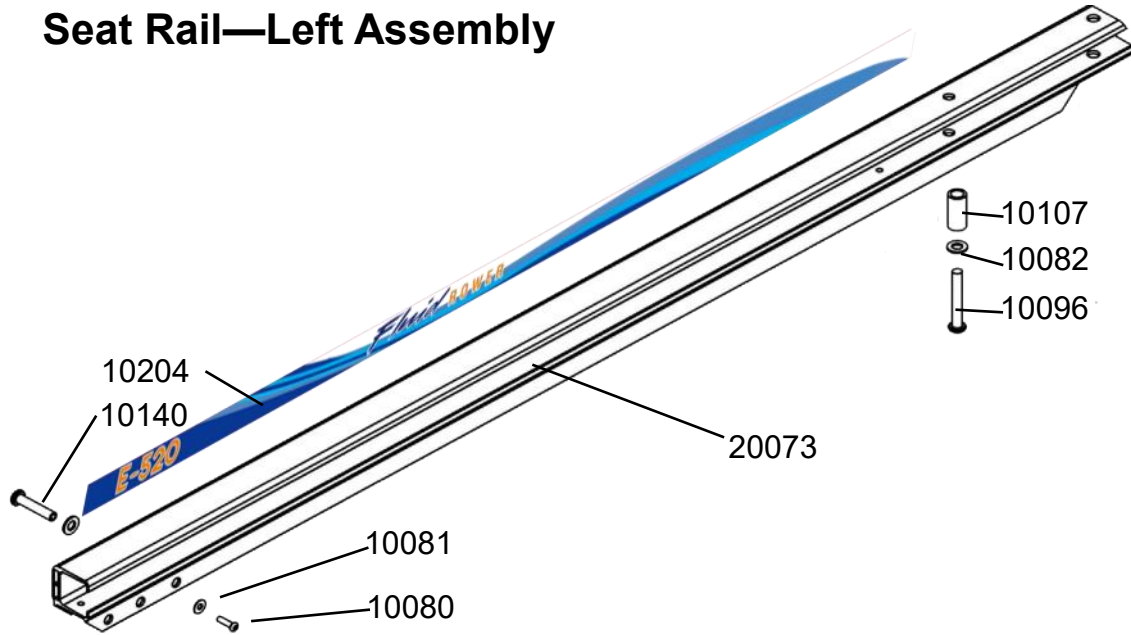
Seat Rail / Rear leg Assembly E520



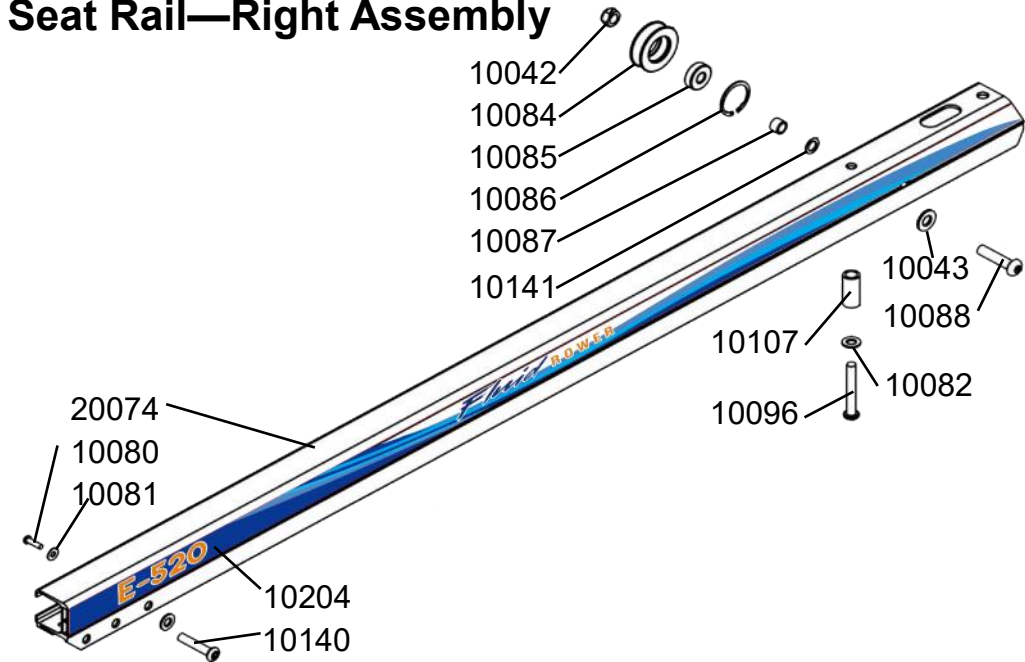
10041	4	Nyloc Nut M10
10042	1	Nyloc Nut M12
10043	1	Washer M13x24x2t
10080	6	Dome Head Bolt M6x20
10081	7	Washer M6x16x1
10082	14	Washer M10x21x2
10084	1	Bungee Pulley with Bearing #10085 & C Clip #10086
10087	1	Spacer 16x12x12.5
10088	1	Dome Head Bolt M12x50
10096	4	Dome Head Bolt M10x70
10107	2	Spacer for Rail
10135	2	Rubber Rear Leg Insert Bottom
10140	6	Rear Leg Bolt M10x47.5
10141	1	Washer 13x20x1
13701	1	Rear Leg - E316 / E520, Decal #10206
20073	1	Seat Rail - Left with Decal #10204
20074	1	Seat Rail - Right with Decal #10204
74038	1	Rubber Bumper

A128 Seat Rail Set Complete—E520 S/N After 160 1663 05

Seat Rail—Left Assembly

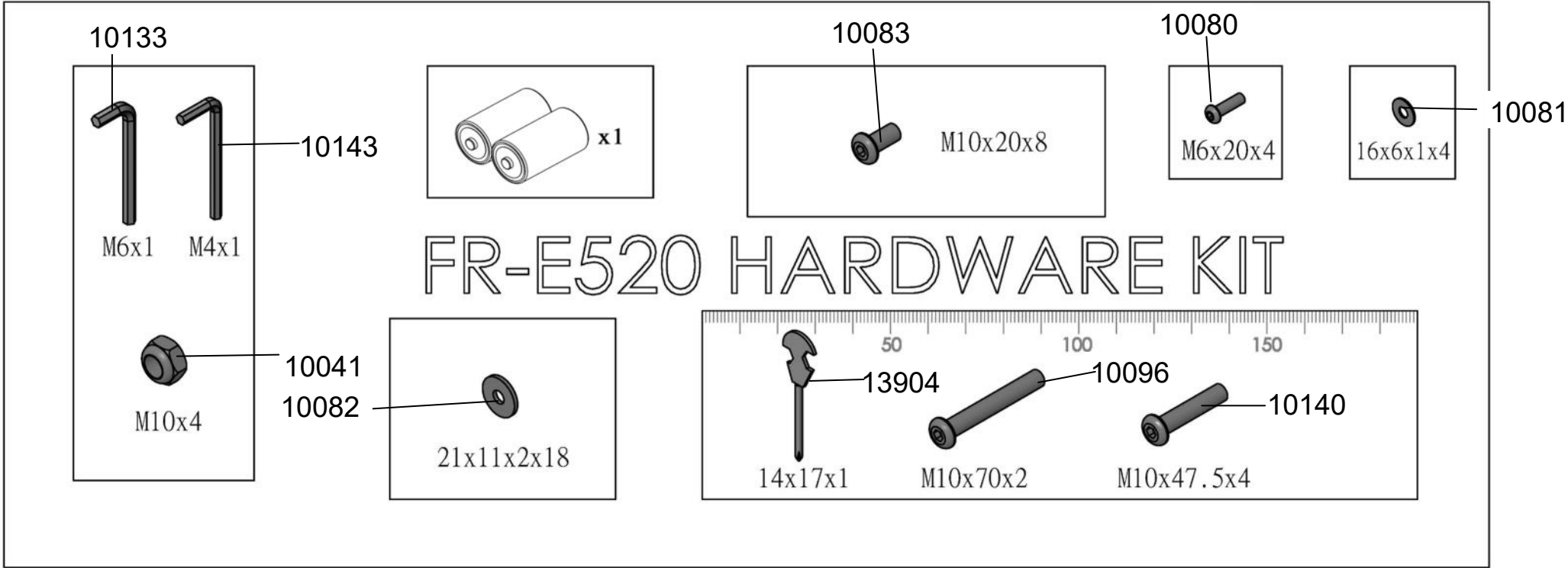


Seat Rail—Right Assembly



10042	1	Nyloc Nut M12
10043	1	Washer M13x24x2t
10080	2	Dome Head Bolt M6x20
10081	2	Washer M6x16x1
10082	4	Washer M10x21x2
10084	1	Bungee Pulley with Bearing #10085 & C Clip #10086
10087	1	Spacer 16x12x12.5
10088	1	Dome Head Bolt M12x50
10096	2	Dome Head Bolt M10x70
10107	2	Spacer for Rail
10140	2	Bolt M10x47.5mm
10141	1	Washer 13x20x1
20073	1	Seat Rail - Left With Decal #10204
20074	1	Seat Rail - Right With Decal #10204

H520A - Hardware Kit



10041	4	Nyloc Nut M10
10080	4	Bolt M6x20
10081	4	Washer M6
10082	18	Washer M10
10083	8	Bolt M10x20
10096	2	Bolt M10x70 for Aluminum Rail
10140	4	Rear Leg Bolt M10x47.5mm
10143	1	4mm Allen Key
10208	1	D Cell Duracell Battery
11133	1	6mm Allen Key
13904	1	Multi-Tool