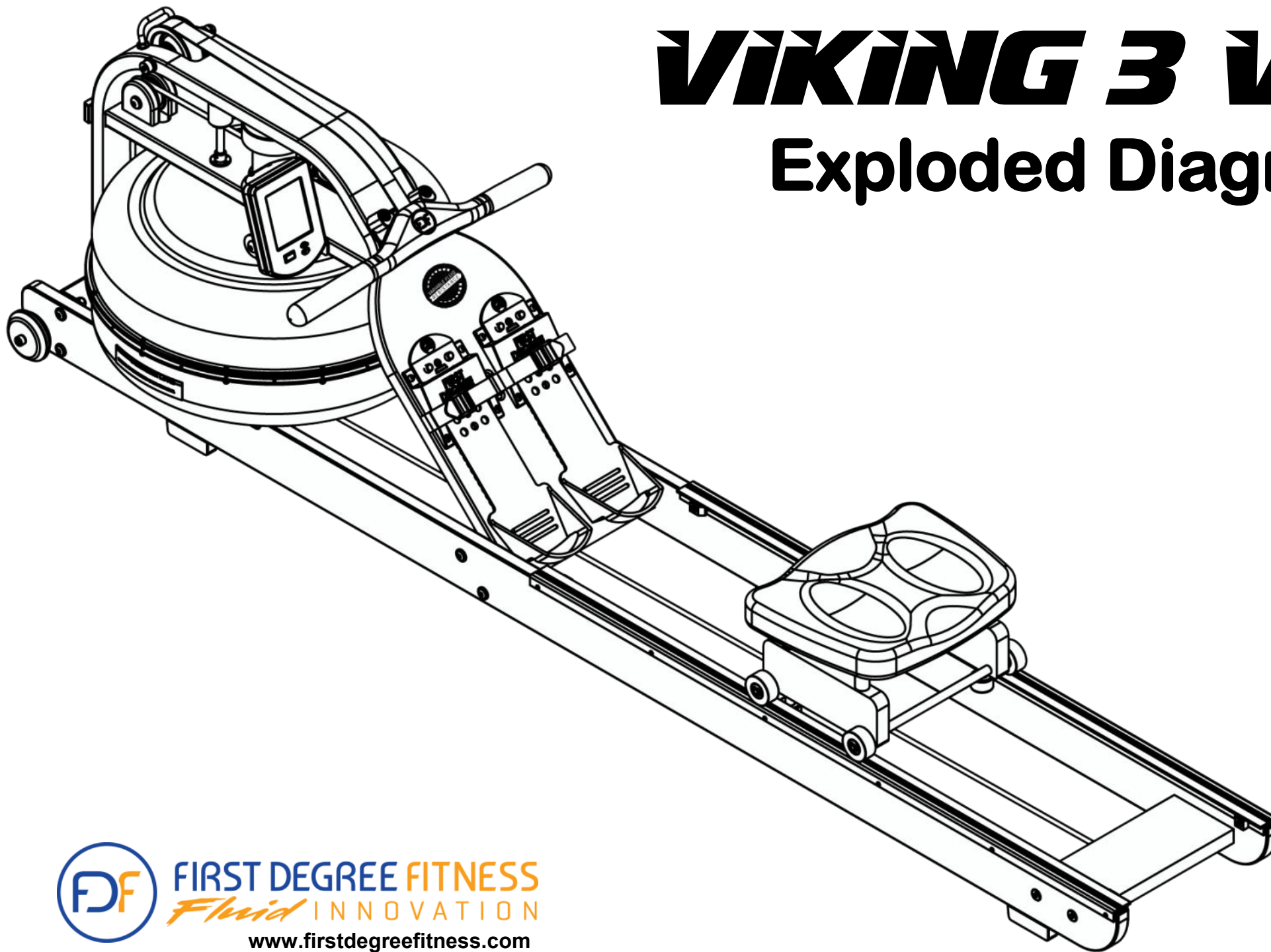


VIKING 3 V

Exploded Diagram



Upper Main
Frame Assembly

65921
65931

62819
66070
62811
65921

A578
62822
65931
65921

A376

62811
65921

A106

65921
66070
62819
62811

Footplate
Assembly

65921
65931
62822

65924

65921
62811

66357
65820

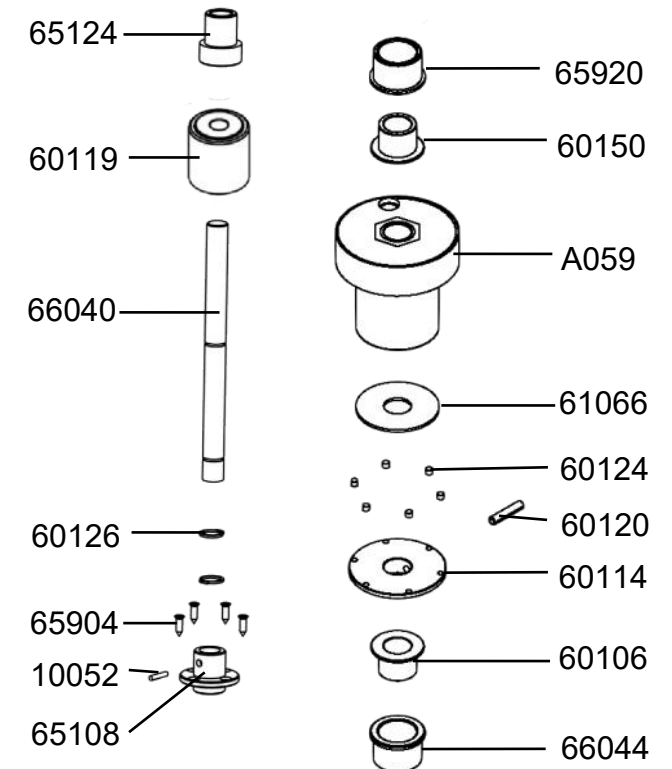
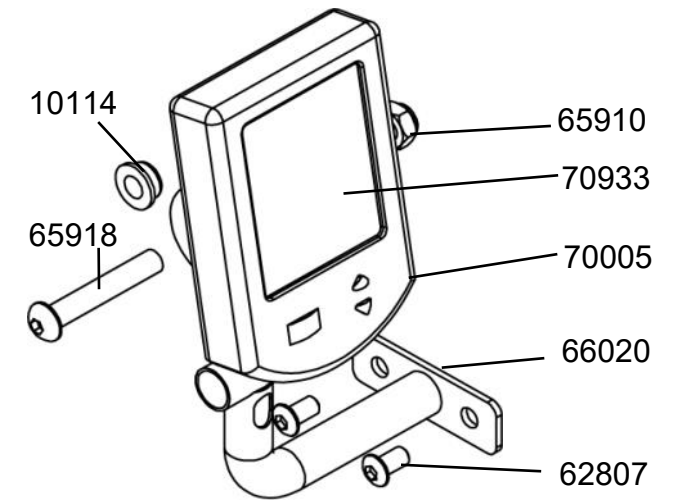
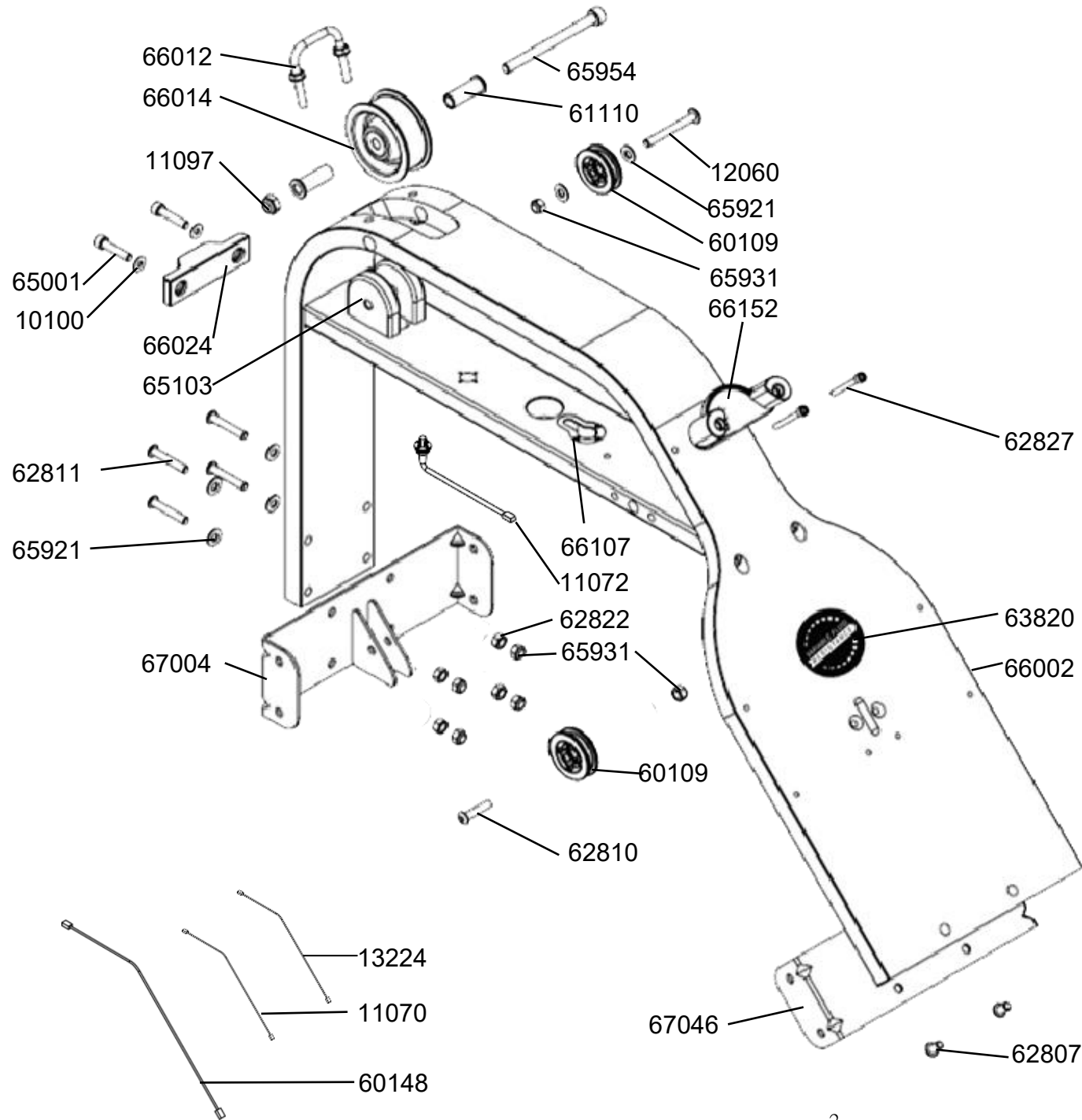
A185

66066

65923
62812

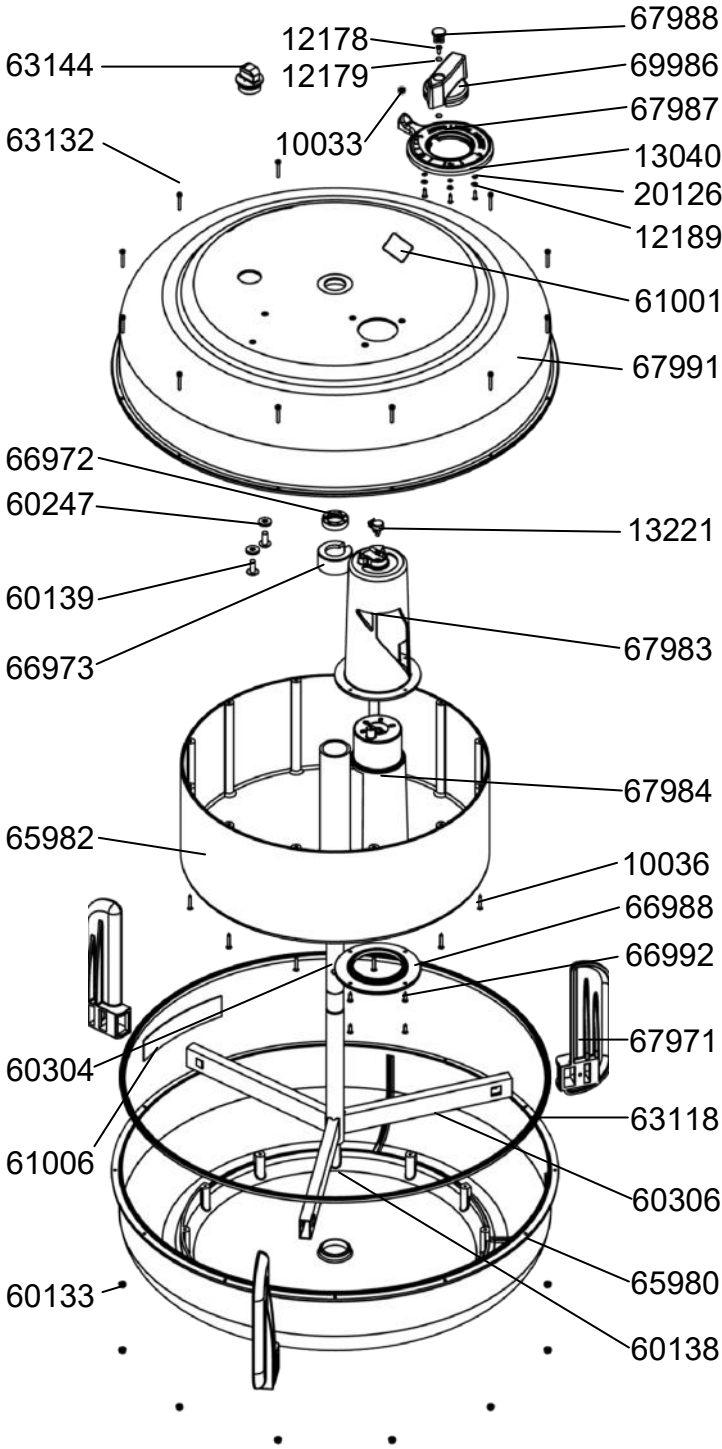
62811	8	Dome Head Bolt M8x45 - B
62812	1	Hex Head Bolt M6x15 - B
62819	2	Hex Head Bolt M8x60 - B
62822	8	Nut M8 - B
65820	1	Bungee Hook Mount
65921	20	Washer M8.5x19x1.6t - B
65923	1	Bungee Hook
65924	1	Bungee Rope 8mm x 2230 & Inner Clip #65922
65931	10	Nyloc Nut M8 - B
66066	4	Shoulder Screw M6x15 - B
66070	2	Transport Wheel
66357	1	Rear Board 268x115x23
A106	1	Seat Assembly Complete
A185	1	Side Rail Assembly L/R
A376	1	Plastic Handle Complete
A578	1	5 Level Tank Complete Assembly

Uppe Main Frame Assembly



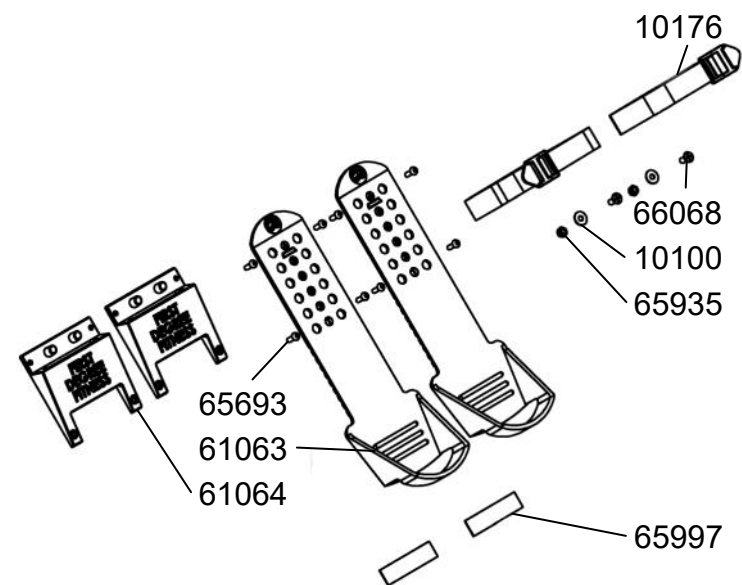
10052	1	Grub Screw M4x6 - B	65001	2	Dome Head Bolt M6x25 - B
10100	2	Washer M6x16x1 -B	65103	2	Bungee Wheel Bracket 15x55.4x60
10114	2	Computer Mount Plastic Bushing	65108	1	Idle Wheel Shaft Bracket (Lower)
11070	1	Sensor Connecting Cable 300mm	65124	1	Idle Wheel Shaft Insert Bracket (Upper)
11072	1	Sensor 100mm	65904	7	Screw for Wood M3x10 - B
11097	1	Nut Dome Head M10 - B	65910	1	Nyloc Nut M10 - B
12060	1	Dome Head Bolt M8x60 - B	65918	1	Dome Head Bolt M10x60 - B
13224	1	Level Wiring 300mm	65920	1	Shaft Spacer Upper
60106	1	Main Shaft Oil Bushing - Lower 38x20x22	65921	6	Washer 8.5x19x1.6t - B
60109	2	Bungee Pulley 50mm	65931	8	Nyloc Nut M8 - B
60114	1	Magnet Ring & 6 x Magnet #60124	65954	1	Hex Head Bolt M10x120 - B
60119	1	Idle Wheel & Bearing 6000ZZ x 2 #60112	66012	1	U Bolt 8mm with 2xFlange Nuts #65940
60120	1	Roll Pin M6.3x30	66014	1	Belt Pulley with 6000zz Bearings Complete
60126	2	C Clip 10mm	66020	1	Computer Stalk
60148	1	Heart Rate Lead - 400mm	66024	1	Bump Stop Main Frame - 80x20x37.5
60150	1	Main Shaft Nylon Bushing - Upper	66040	1	Idle Wheel Shaft 10x122mm
61066	1	Plastic Washer M5920.1x2T	66044	1	Bushing 40x35x3x22
61110	2	Belt Pulley Spacer	66107	1	Sensor Bracket
62807	4	Dome Head Bolt M8x15 - B	66152	1	Bar Catch
62810	1	Dome Head Bolt M8x35 - B	67004	1	Bungee Pulley Bracket Lower
62811	4	Dome Head Bolt M8x55 - B	67046	1	Support Bracket - Lower Main Frame
62822	4	Nut M8 - B	70005	1	Bluetooth Auto-Adjust Monitor - L5
62827	2	Hex Head Bolt M6x50 - B	70933	1	LCD for Bluetooth Auto-Adjust Monitor
63002	1	Upper Main Frame with Decal #63820 Complete	A059	1	Belt/Bungee Pulley Complete with Bungee Assembly
63987	4	Counter Sunk Bolt M4x40			

A578 - 5 Level Tank Complete Assembly



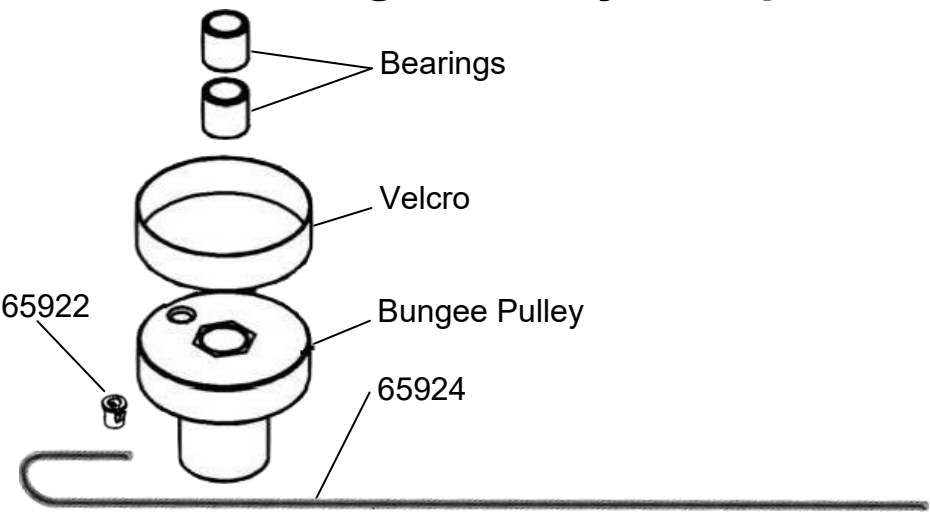
FDF PN	Qty	Description
10033	1	Washer M4.2x10x1t SUS
10036	12	Flat Tapping Screw M3x20 - SUS
12178	1	Dome Head Bolt M3x10 SUS
12179	1	Washer M3x8x1t SUS
12189	3	Tank Internal Screw M4x10 SUS
13040	3	O Ring
13221	1	Potentiometer with Hex Nuts & Wiring 100mm
20126	3	Plastic Washer M4x12
60133	12	Nyloc Nut M3 - SUS
60138	1	Impeller End Cap
60139	2	Dome Head Bolt M6x15 - SUS
60247	2	O Ring 15.6X6.7X3.5mm
60304	1	Flywheel Upper Shaft
60306	1	Flywheel Lower Shaft
61001	1	Tank Bonding Strip 3M-VHB 40x40x1mm
63118	1	Tank Large Ring Seal -Yellow 499x5.8
63132	12	Allen Key Bolt M3x20 - SUS
63144	1	Tank Plug for HS Tank
65980	1	Lower Tank Shell with Decal #61006
65982	1	Inner Reserve Tank Shell
66973	1	Rubber Seal
66988	1	4L/5L Valve Base
66992	4	Flat Tapping Screw M3x16 - SUS
67971	3	4L/5L Impeller
67983	1	L4/L5 Tank Adjuster Outer Valve & Rubber Spacer #66974 & M6 Ball Plunger #66976
67984	1	Tank Adjuster Inner Valve
67987	1	Knob Base with Decal #67985
67988	1	Knob Cap
67991	1	Upper Tank Shell & Double Lip Seal # 66972
69986	1	Adjuster Knob

Footplate Slider Assembly



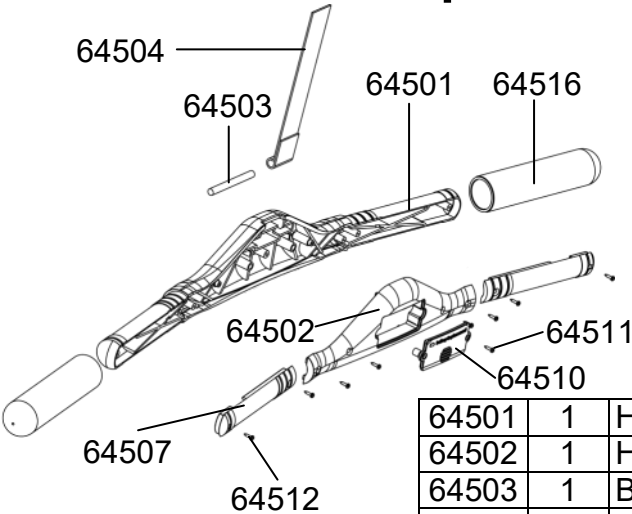
10100	2	Washer M6x16x1 - B
10176	2	Foot Strap & Buckle
61063	2	Footplate Slider with Velcro #65997
61064	2	Footplate Slider Base 120x111x22.8
65693	8	Dome Head Bolt M5x15 - B
65935	2	Nyloc Nut M6 - B
66068	2	Counter Sunk Bolt M6x35 - B

A059 Belt Bungee Pulley Complete



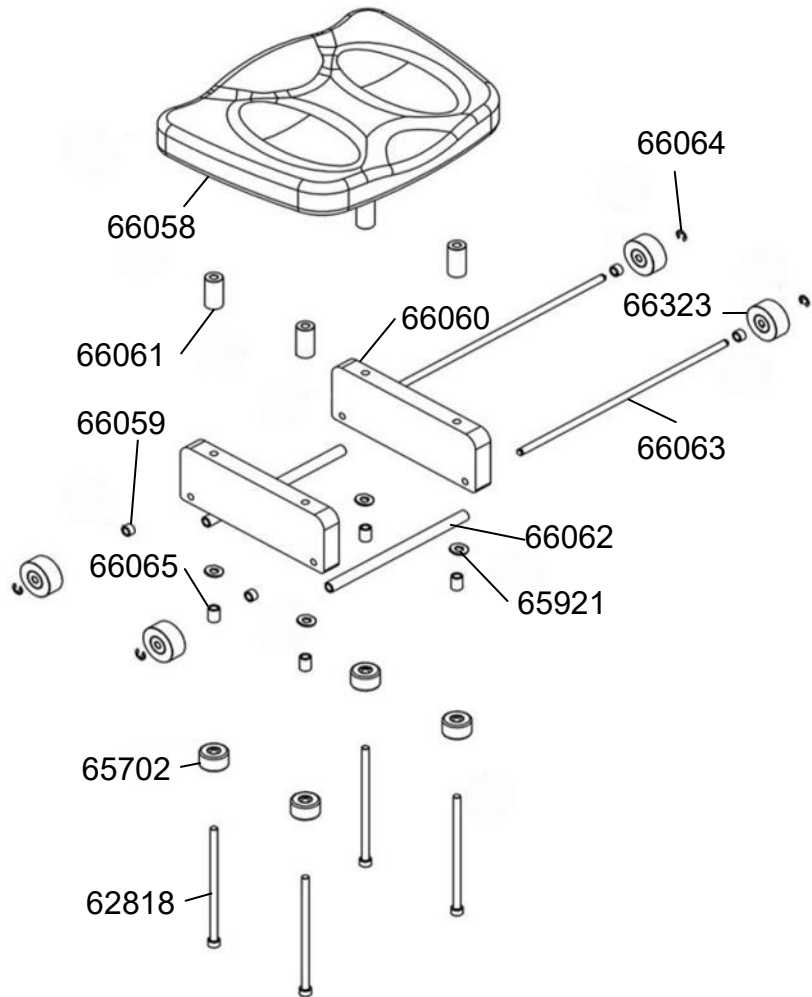
60900	1	Belt Bungee Pulley Complete & Velcro & One Way Bearings#90136
65924	1	Bungee Rope 8mm x 2230 & Crimped End #65922

A376 Handle Complete



64501	1	Handle with Decal #64517
64502	1	Handle Plastic Cap
64503	1	Belt Bush
64504	1	Belt
64507	2	Handle Plastic Cap - L/R
64510	1	Battery Cap
64511	2	Round Sunk Screw SUS M3x12 –B
64512	10	Counter Sunk Screw SUS M3x20 –B
64516	2	Handle Grip

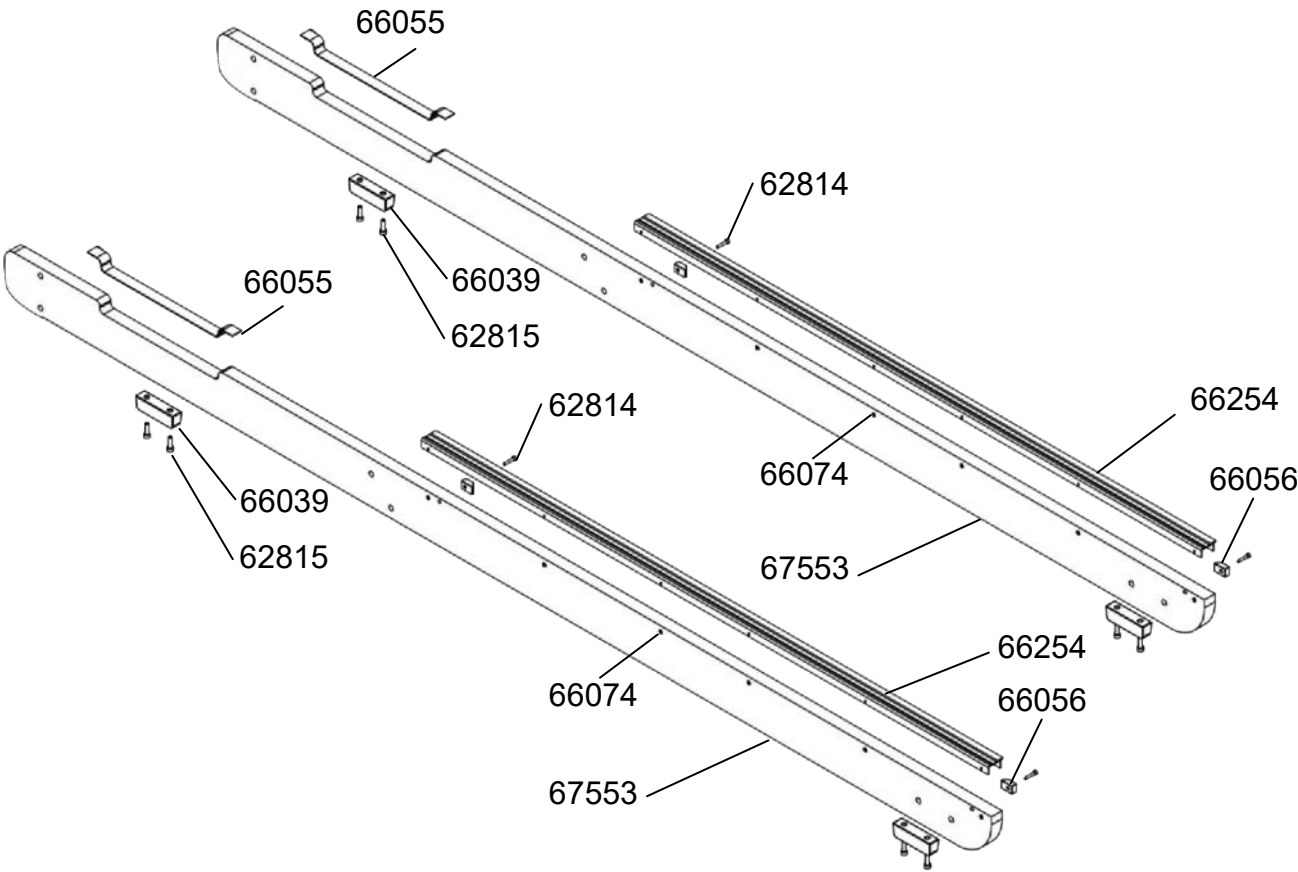
A106 Seat Assembly Complete



62818	4	Hex Head Bolt M8x160 - B
65702	4	Seat Wheel
65921	4	Washer 8.5x19x1.6t - B
66058	1	Seat LS-E28 - For Wooden Rail
66059	4	Spacer 12.7x8x8.5
66060	2	Seat Frame 220x78.5x23
66061	4	Spacer 20x8x38
66062	2	Spacer 12x8x209
66063	2	Axle Shaft 8mm
66064	4	D7 Eclip
66065	4	Spacer 12.7x8x19.5
66323	4	Seat Wheel 98A

A185 Side Rail Assembly L/R

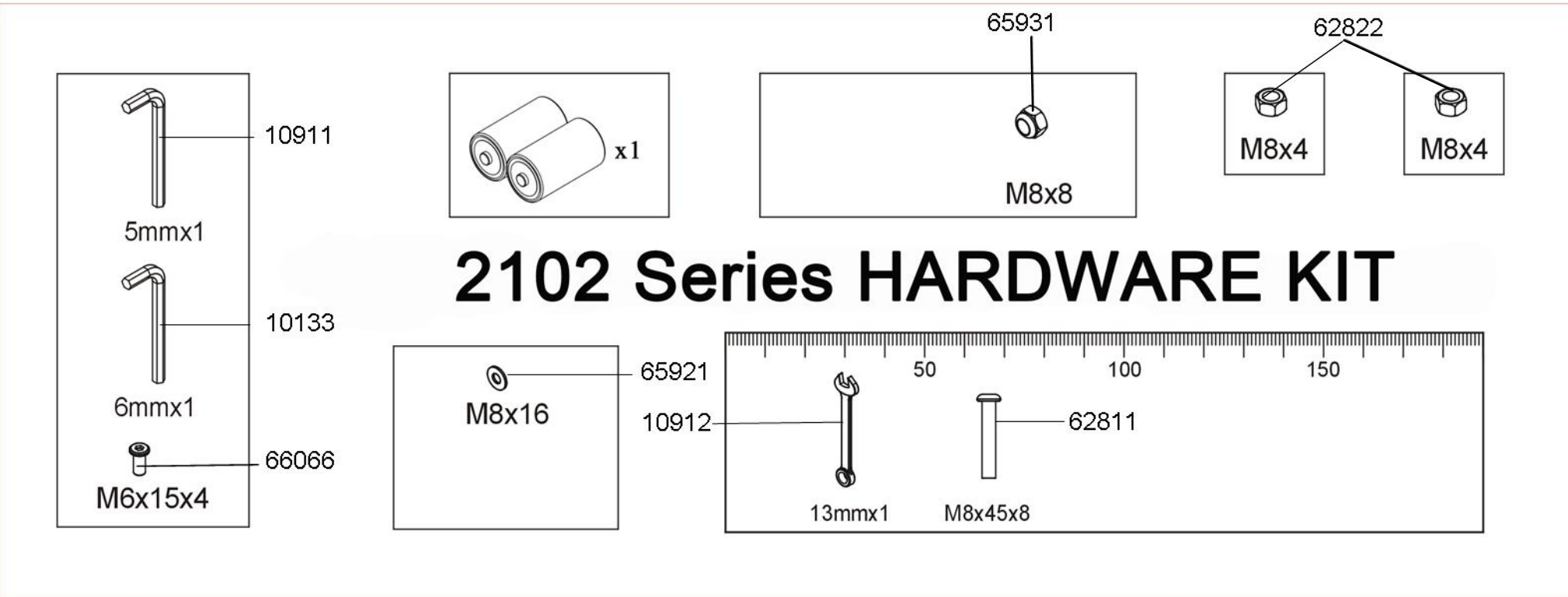
Right



Left

62814	4	Hex Head Bolt M4x20 - B
62815	8	Hex Head Bolt M6x20 - B
66039	4	Side Rail Bumper
66055	2	Velcro for Side Rail 20x345
66056	4	Bump Stop - Square 23x15x6.5
66254	2	Seat Runner L/R with Dome Head Screw #66074
67553	2	Side Rail with Decal #69111

HHDVX - Hardware Kit



10133	1	Allen Key 6mm
10208	1	D Cell Battery
10911	1	Allen Key 5mm
10912	1	Wrench 13mm
62811	8	Dome Head Bolt M8x45 - B
62822	8	Nut M8
65921	16	Washer M8 - B
65931	8	Nyloc Nut M8 - B
66066	4	Shoulder Screw M6x15 - B