

# Viking PRO V Parts List

ISSUE DATE 2019

**Part No QTY Description**  
**Per Machine**

## PRODUCT ASSEMBLIES - Refere to Exploded Diagram for Details

|              |          |                                                          |
|--------------|----------|----------------------------------------------------------|
| <b>A117</b>  | <b>1</b> | <b>Seat Assembly Complete</b>                            |
| <b>A159</b>  | <b>1</b> | <b>Belt/ Bungee Pulley Complete with Bungee Assembly</b> |
| <b>A183</b>  | <b>1</b> | <b>Side Rail Complete Assembly L/R - VKPV</b>            |
| <b>A376</b>  | <b>1</b> | <b>Plastic Handle Complete - HS</b>                      |
| <b>A578</b>  | <b>1</b> | <b>5 Level Tank Complete Assembly</b>                    |
| <b>HHDVX</b> | <b>1</b> | <b>Hardware Kit</b>                                      |

## PARTS

|       |    |                                                                      |
|-------|----|----------------------------------------------------------------------|
| 10033 | 1  | Washer M4.2x10x1t SUS                                                |
| 10036 | 12 | Flat Tapping Screw M3x20 SUS                                         |
| 10052 | 1  | Grub Screw M4x6 - B                                                  |
| 10100 | 4  | Washer M6x16x1t - B                                                  |
| 10114 | 2  | Computer Mount Plastic Bushing 20x16x13x10                           |
| 10131 | 1  | Tank Conditioner - 4 Tabs                                            |
| 10133 | 1  | Allen Key 6mm                                                        |
| 10176 | 2  | Foot Strap - Black & Buckle                                          |
| 10911 | 1  | Allen Key 5mm                                                        |
| 10912 | 1  | Wrench 13mm                                                          |
| 11070 | 1  | Sensor Connecting Cable 300mm                                        |
| 11072 | 1  | Sensor 100mm                                                         |
| 11097 | 1  | Nut Dome Head M10 - B                                                |
| 12060 | 1  | Dome Head Bolt M8x60 - B                                             |
| 12178 | 1  | Dome Head Bolt M3x10 SUS                                             |
| 12179 | 1  | Washer M3x8 SUS                                                      |
| 12189 | 3  | Tank Internal Screw M4x10 SUS                                        |
| 13040 | 3  | O Ring                                                               |
| 13221 | 1  | Potentiometer with Hex Nuts #10288 & Wiring 100mm                    |
| 13224 | 1  | Level Wiring 300mm                                                   |
| 20126 | 3  | Plastic Washer M4x12                                                 |
| 60106 | 1  | Main Shaft Oil Bushing - Lower 38x20x22                              |
| 60110 | 4  | Belt Pulley Spacer 10x24x23                                          |
| 60111 | 1  | Belt Pulley 100mm & 2 x Bearing #60112                               |
| 60114 | 1  | Magnet Ring & 6 x Magnet #60124                                      |
| 60120 | 1  | Roll Pin M6x30                                                       |
| 60126 | 2  | C Clip 10mm                                                          |
| 60133 | 12 | Nyloc Nut M3 SUS                                                     |
| 60138 | 1  | Impeller End Cap                                                     |
| 60139 | 2  | Tank Internal Screw M6x15 SUS                                        |
| 60148 | 1  | Heart Rate Lead- 400mm                                               |
| 60150 | 1  | Main Shaft Nylon Bushing - Upper                                     |
| 60247 | 2  | O Ring 15.6X6.7X3.5mm                                                |
| 60304 | 1  | Flywheel Upper Shaft                                                 |
| 60306 | 1  | Flywheel Lower Shaft - L4/L5                                         |
| 60900 | 1  | Belt Bungee Pulley Complete & Velcro #60903 & One Way Bearings#90136 |
| 61001 | 1  | Tank Bonding Strip 3M-VHB 40x40x1mm                                  |
| 61063 | 2  | Footplate Slider with Velcro #65997                                  |
| 61064 | 2  | Footplate Slider Base 120x111x22.8                                   |
| 61066 | 1  | Plastic Washer M5920.1x2T                                            |
| 62002 | 1  | Siphon                                                               |
| 62807 | 4  | Dome Head Bolt M8x15 - B                                             |
| 62810 | 1  | Dome Head Bolt M8x35 - B                                             |
| 62811 | 8  | Dome Head Bolt M8x45 - B                                             |
| 62812 | 1  | Hex Head Bolt M6x15 - B                                              |
| 62814 | 4  | Hex Head Bolt M4x20 - B                                              |
| 62815 | 8  | Hex Head Bolt M6x20 - B                                              |
| 62818 | 4  | Hex Head Bolt M8x160 - B                                             |
| 62819 | 2  | Hex Head Bolt M8x60 - B                                              |
| 62822 | 12 | Nut M8 - B                                                           |
| 62827 | 2  | Hex Head Bolt M6x50 - B                                              |
| 62856 | 4  | Dome Head Bolt M8x55 - B                                             |

| Part No            | QTY | Description                                                      |
|--------------------|-----|------------------------------------------------------------------|
| <b>Per Machine</b> |     |                                                                  |
| 63118              | 1   | Tank Large Ring Seal - Yellow 499x5.8                            |
| 63132              | 12  | Allen Key Bolt-M3x20 - SUS                                       |
| 63144              | 1   | Tank Plug for HS Tank                                            |
| 63987              | 4   | Counter Sunk Bolt M4x40 - B                                      |
| 64002              | 1   | Upper Main Frame with Decal # 63820 Complete - VKPV              |
| 64501              | 1   | Handle with Decal #64517                                         |
| 64502              | 1   | Handle Plastic Cap                                               |
| 64503              | 1   | Pin for Belt                                                     |
| 64504              | 1   | Plastic Handle Belt 2900mm - HS                                  |
| 64507              | 2   | Handle Plastic Cap - L/R                                         |
| 64510              | 1   | Battery Cap                                                      |
| 64511              | 2   | Round Head Phillips Screw SUS M3x12 - B                          |
| 64512              | 10  | Counter Sunk Screw SUS M3x20 - B                                 |
| 64516              | 2   | Plastic Handle Grip                                              |
| 65001              | 2   | Dome Head Bolt M6x25 - B                                         |
| 65103              | 2   | Bungee Wheel Bracket 15x55.4x60                                  |
| 65108              | 1   | Idle Wheel Shaft Bracket (Lower)                                 |
| 65124              | 1   | Idle Wheel Shaft Insert Bracket (Upper)20x15x31                  |
| 65693              | 8   | Dome Head Bolt M5x15 - B                                         |
| 65702              | 4   | Seat Wheel                                                       |
| 65820              | 1   | Bungee Hook Mount                                                |
| 65904              | 7   | Counter Sunk Screw for Wood M3x10 - B                            |
| 65910              | 1   | Nyloc Nut M10 - B                                                |
| 65918              | 1   | Dome Head Bolt M10x60 - B                                        |
| 65920              | 1   | Shaft Spacer Upper 40x27.5x34.8                                  |
| 65921              | 30  | Washer M8.5x19x1.6t - B                                          |
| 65923              | 1   | Bungee Slider 8mm                                                |
| 65931              | 18  | Nyloc Nut M8 - B                                                 |
| 65934              | 2   | Counter Sunk Bolt M6x40 - B                                      |
| 65935              | 2   | Nyloc Nut M6 - B                                                 |
| 65939              | 1   | U Bolt 8mm with 2xFlange Nuts #65940                             |
| 65951              | 1   | Hex Head Bolt M10x140 - B                                        |
| 65960              | 1   | Idle Wheel & Bearing 6000ZZ x 2 #60112                           |
| 65980              | 1   | Lower Tank Shell with Decal #61006                               |
| 65982              | 1   | Inner Reserve Tank Shell / AR                                    |
| 65988              | 2   | Bungee Pulley & Bearing & Spacer x2                              |
| 66020              | 1   | Computer Stalk                                                   |
| 66024              | 1   | Bump Stop Main Frame - 80x20x37.5                                |
| 66039              | 4   | Bumper                                                           |
| 66040              | 1   | Idle Wheel Shaft 10x122mm                                        |
| 66044              | 1   | Bushing 40x35x3x22                                               |
| 66047              | 2   | Brush Cover - Left & Right                                       |
| 66049              | 4   | Counter Sunk Bolt 4x15 - B                                       |
| 66055              | 2   | Velcro for Side Rail 20x345mm                                    |
| 66056              | 4   | Bump Stop - Square 23x15x6.5                                     |
| 66058              | 1   | Seat LS-E28 - for Dual Rail                                      |
| 66059              | 4   | Seat Wheel Short Spacer 12.7x8.1x8.5 - B                         |
| 66061              | 4   | Spacer 20x8x38                                                   |
| 66062              | 2   | Spacer 12x8x209                                                  |
| 66063              | 2   | Axle shaft 8mm                                                   |
| 66064              | 4   | D7 Eclip                                                         |
| 66065              | 4   | Spacer 12.7x8x17.5                                               |
| 66066              | 4   | Shoulder Screw M6x15 - B                                         |
| 66070              | 2   | Transport Wheel                                                  |
| 66107              | 1   | Sensor Bracket                                                   |
| 66152              | 1   | Bar Catch for Plastic Handle                                     |
| 66254              | 2   | Seat Runner L/R with Dome Head Screw #66074                      |
| 66323              | 4   | Seat Wheel 98A                                                   |
| 66357              | 1   | Rear Board 268x115x23                                            |
| 66924              | 1   | Bungee Rope 8mm x 2230 & Inner Clip #65922 - Apollo PRO / VIKPRO |
| 66973              | 1   | Rubber Seal                                                      |
| 66988              | 1   | L4/L5 Valve Base-Yellow                                          |
| 66992              | 4   | Flat Tapping Screw M3x16 - SUS                                   |
| 67004              | 1   | Bungee Pulley Bracket Lower                                      |
| 67046              | 1   | Support Bracket - Lower Main Frame                               |

| Part No            | QTY | Description                                                                            |
|--------------------|-----|----------------------------------------------------------------------------------------|
| <b>Per Machine</b> |     |                                                                                        |
| 67971              | 3   | L4, L5 Impeller - AR Yellow                                                            |
| 67983              | 1   | L4/L5 Tank Adjuster Outer Valve & Rubber Spacer #66974 & M6 Ball Plunger #66976 Yellow |
| 67984              | 1   | L5 Tank Adjuster Inner Valve Yellow                                                    |
| 67987              | 1   | L5 Adjuster Knob Base with Decals #67985 -Black                                        |
| 67988              | 1   | End Cap - Adjuster Knob                                                                |
| 67991              | 1   | Upper Tank Shell - L5 & Double Lip Seal # 66972                                        |
| 68060              | 2   | Seat Frame 220x78.5x23                                                                 |
| 69986              | 1   | Adjuster Knob for Plus / V / XL- Yellow                                                |
| 70005              | 1   | Bluetooth Auto-Adjust Monitor - L5                                                     |
| 70933              | 1   | LCD for Bluetooth Auto-Adjust Monitor                                                  |

**Part No QTY Description**  
**Per Machine**

## Viking PRO V Recommended Parts Holding

| <b>Part No</b> | <b>QTY</b> | <b>Description</b>                                               |
|----------------|------------|------------------------------------------------------------------|
| <b>HHDVX</b>   | <b>1</b>   | <b>Hardware Kit</b>                                              |
| 10131          | 2          | Tank Conditioner - 4 Tabs                                        |
| 10176          | 2          | Foot Strap - Black & Buckle                                      |
| 11070          | 2          | Sensor Connecting Cable 300mm                                    |
| 11072          | 2          | Sensor 100mm                                                     |
| 13221          | 1          | Potentiometer with Hex Nuts #10288 & Wiring 100mm                |
| 60106          | 2          | Main Shaft Oil Bushing - Lower 38x20x22                          |
| 60111          | 2          | Belt Pulley 100mm & 2 x Bearing #60112                           |
| 60114          | 1          | Magnet Ring & 6 x Magnet #60124                                  |
| 61063          | 4          | Footplate Slider with Velcro #65997                              |
| 61064          | 4          | Footplate Slider Base 120x111x22.8                               |
| 63144          | 2          | Tank Plug for HS Tank                                            |
| 64504          | 1          | Plastic Handle Belt 2900mm - HS                                  |
| 64516          | 4          | Plastic Handle Grip                                              |
| 65910          | 2          | Nyloc Nut M10 - B                                                |
| 65921          | 4          | Washer M8.5x19x1.6t - B                                          |
| 65960          | 1          | Idle Wheel & Bearing 6000ZZ x 2 #60112                           |
| 65988          | 2          | Bungee Pulley & Bearing & Spacer x2                              |
| 66059          | 2          | Seat Wheel Short Spacer 12.7x8.1x8.5 - B                         |
| 66070          | 2          | Transport Wheel                                                  |
| 66254          | 4          | Seat Runner L/R with Dome Head Screw #66074                      |
| 66323          | 8          | Seat Wheel 98A                                                   |
| 66357          | 1          | Rear Board 268x115x23                                            |
| 66924          | 1          | Bungee Rope 8mm x 2230 & Inner Clip #65922 - Apollo PRO / VIKPRO |
| 67991          | 1          | Upper Tank Shell - L5 & Double Lip Seal # 66972                  |
| 70005          | 1          | Bluetooth Auto-Adjust Monitor - L5                               |
| 70933          | 1          | LCD for Bluetooth Auto-Adjust Monitor                            |