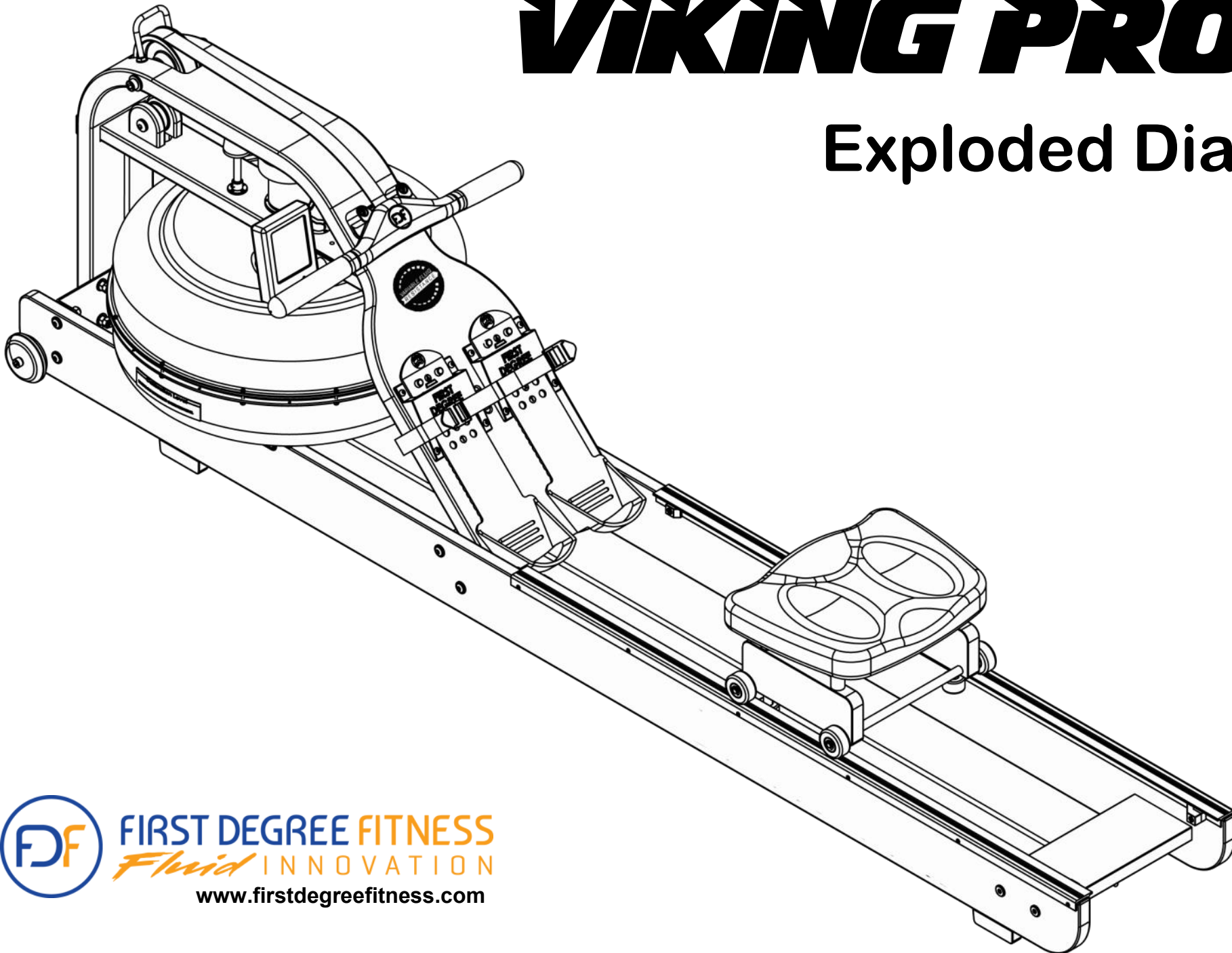
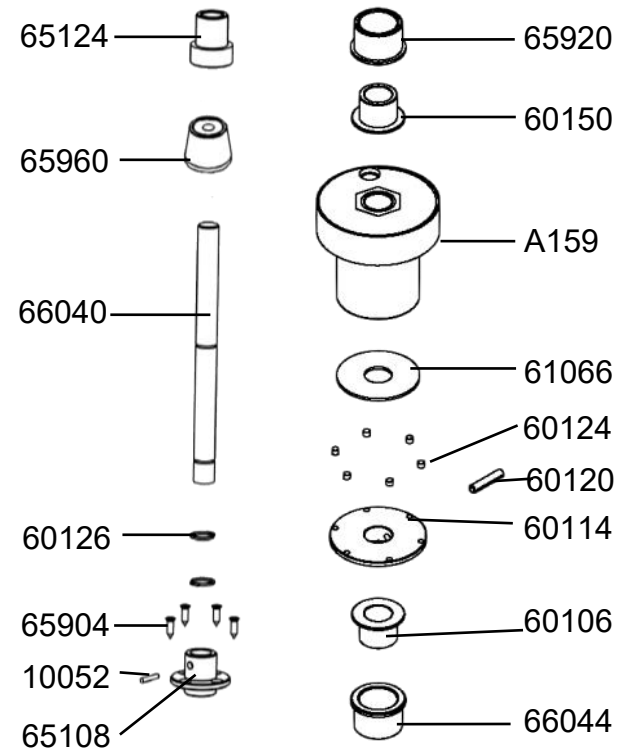
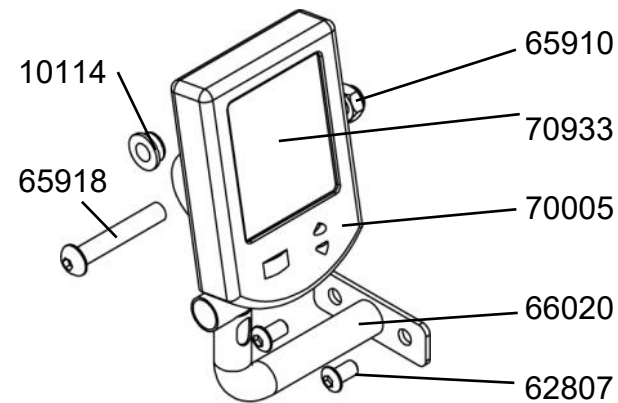
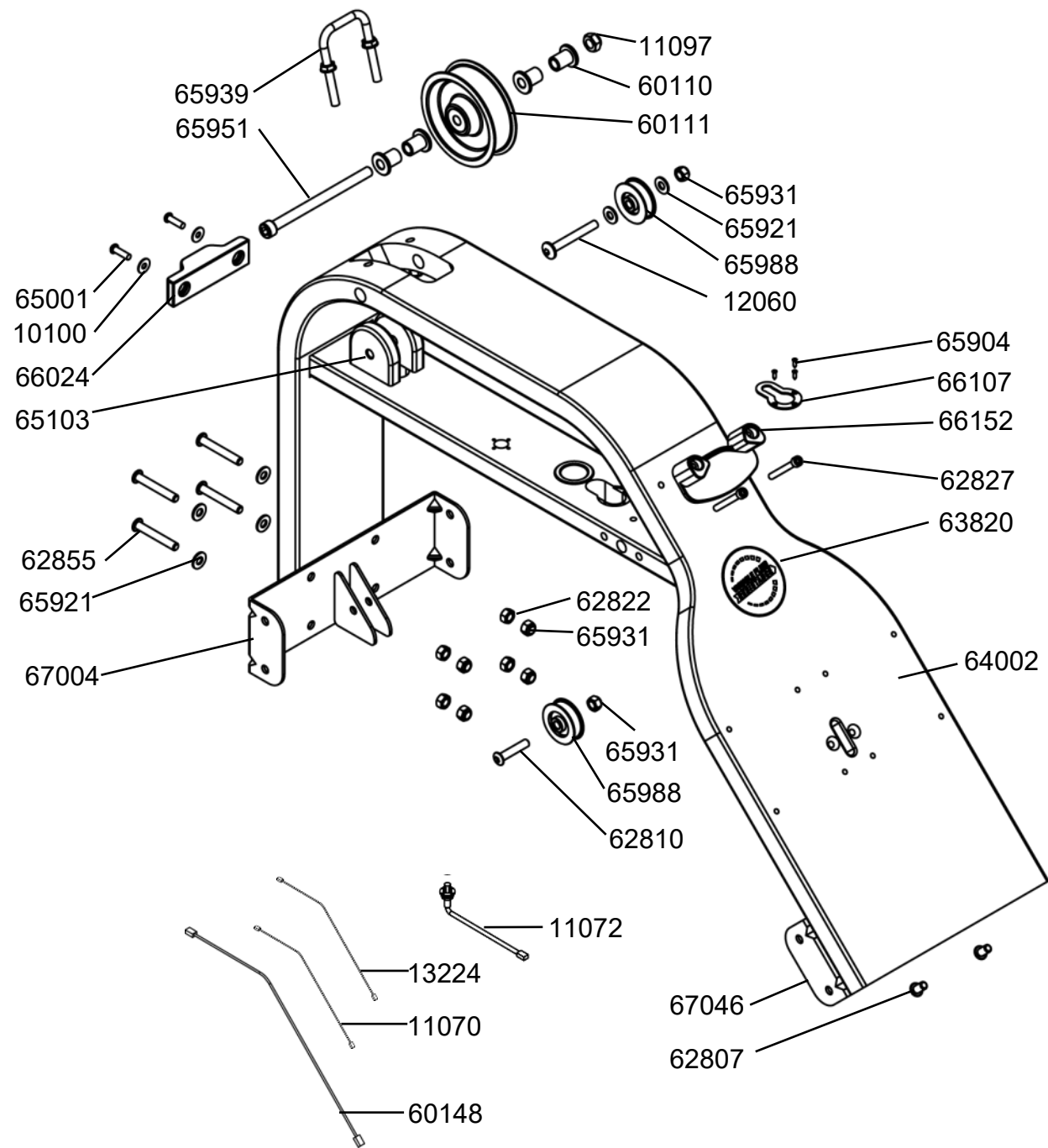


VIKING PRO V

Exploded Diagram

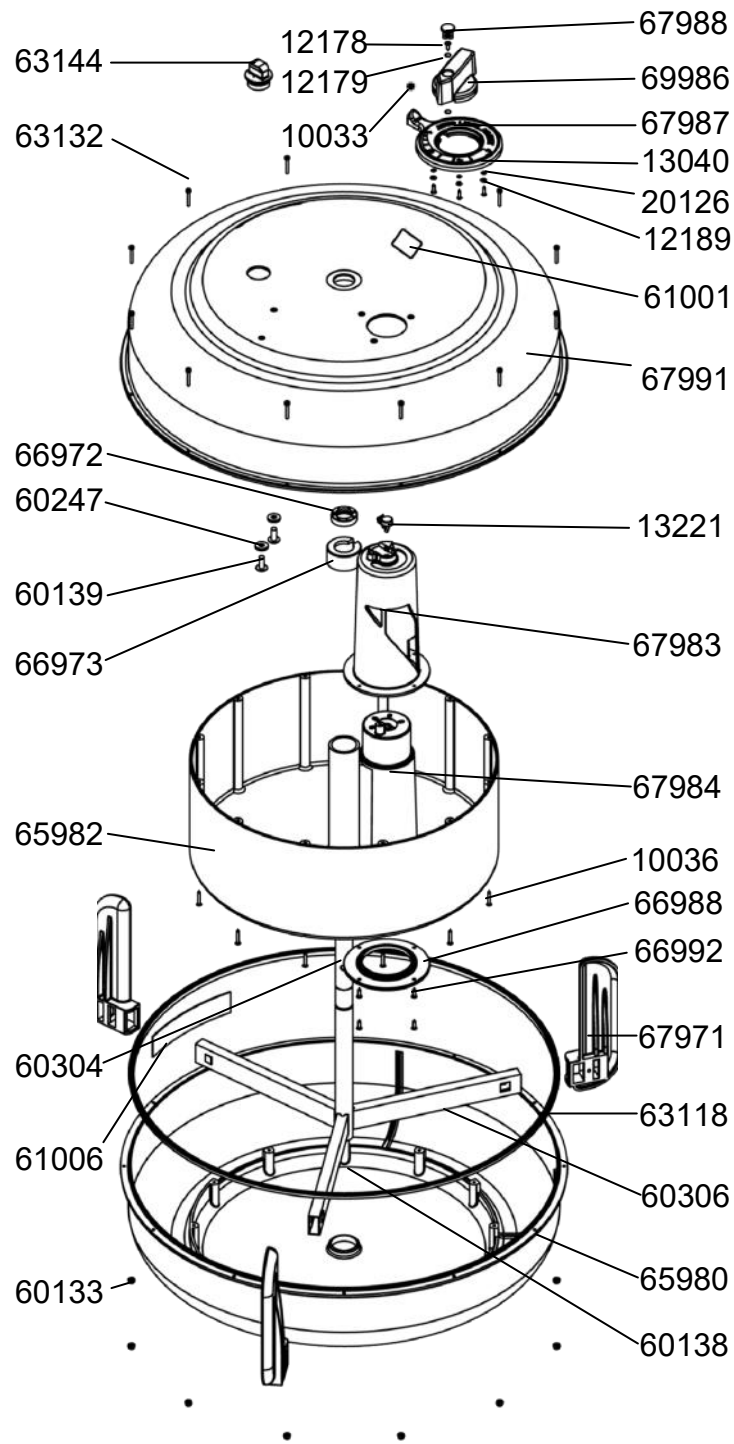


Upper Main Frame Assembly



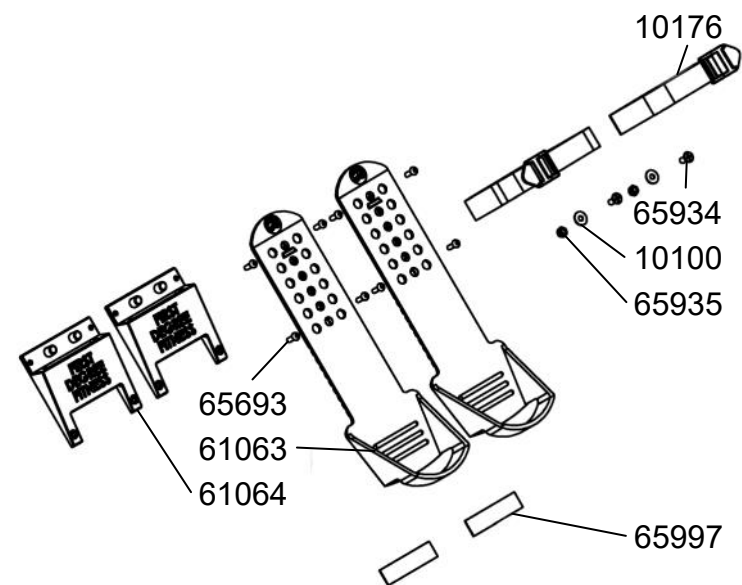
P/N	Qty	Description	P/N	Qty	Description
10052	1	Grub Screw M4x6 - B	65103	2	Bungee Wheel Bracket 15x55.4x60
10100	2	Washer M6x16x1 - B	65108	1	Idle Wheel Shaft Bracket (Lower)
10114	2	Computer Mount Plastic Bushing	65124	1	Idle Wheel Shaft Insert Bracket (Upper)20x15x31
11070	1	Sensor Connecting Cable 300mm	65904	7	Screw for Wood M3x10 - B
11072	1	Sensor 100mm	65910	1	Nyloc Nut M10 - B
11097	1	Nut Dome Head M10 - B	65918	1	Dome Head Bolt M10x60 - B
12060	1	Dome Head Bolt M8x60 - B	65920	1	Shaft Spacer Upper 40x27.5x34.8
13224	1	Level Wiring 300mm	65921	6	Washer 8.5x19x1.6t - B
60106	1	Main Soil Bushing - Lower 38x20x22	65931	8	Nyloc Nut M8 - B
60110	4	Belt Pulley Spacer 10x24x23	65939	1	U Bolt 8mm with 2xFlange Nuts #65940
60111	1	Belt Pulley 100mm & 2x Bearing #60112	65951	1	Hex Head Bolt M10x140 - B
60114	1	Magnet Ring & 6 x Magnet #60124	65960	1	Idle Wheel & Bearing 6000ZZ x 2 #60112
60120	1	Roll Pin M6.3x30	65988	2	Bungee Pulley & Bearing & Spacer x2
60126	2	C Clip 10mm	66020	1	Computer Stalk
60148	1	Heart Rate Lead - 400mm	66024	1	Bump Stop Main Frame - 80x20x37.5
60150	1	Main Shaft Nylon Bushing - Upper	66040	1	Idle Wheel Shaft 10x122 - B
61066	1	Plastic Washer M5920.1x2T	66044	1	Bushing 40x35x3x22
62807	4	Dome Head Bolt M8x15 - B	66107	1	Sensor Bracket
62810	1	Dome Head Bolt M8x35 - B	66152	1	Bar Catch
62822	4	Nut M8 - B	67004	1	Bungee Pulley Bracket Lower
62827	2	Hex Head Bolt M6x50 - B	67046	1	Support Bracket - Lower Main Frame
62856	4	Dome Head Bolt M8x55 - B	70005	1	Bluetooth Auto-Adjust Monitor - L5
63987	4	Counter Sunk Bolt M4x40	70933	1	LCD for Bluetooth Auto-Adjust Monitor
64002	1	Upper Main Frame with Decal # 63820 Complete	A159	1	Belt/ Bungee Pulley Complete with Bungee Assembly
65001	2	Dome Head Bolt M6x25 - B			

A578 - 5 Level Tank Complete Assembly



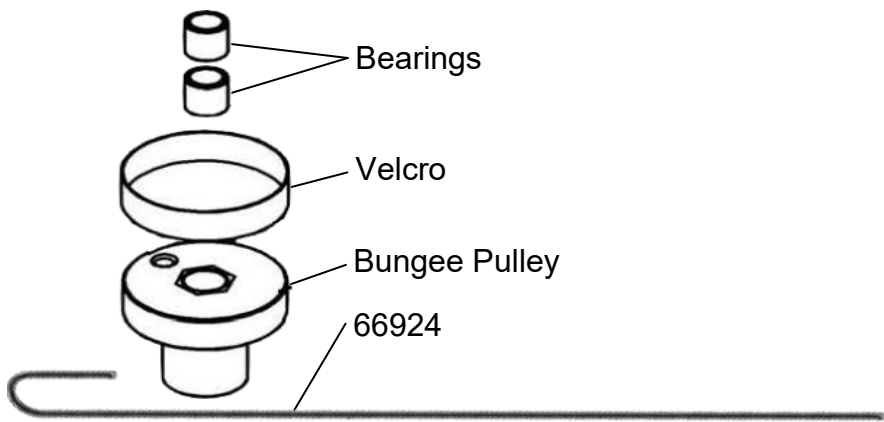
FDF PN	Qty	Description
10033	1	Washer M4.2x10x1t SUS
10036	12	Flat Tapping Screw M3x20 - SUS
12178	1	Dome Head Bolt M3x10 SUS
12179	1	Washer M3x8x1t SUS
12189	3	Tank Internal Screw M4x10 SUS
13040	3	O Ring
13221	1	Potentiometer with Hex Nuts & Wiring 100mm
20126	3	Plastic Washer M4x12
60133	12	Nyloc Nut M3 - SUS
60138	1	Impeller End Cap
60139	2	Dome Head Bolt M6x15 - SUS
60247	2	O Ring 15.6X6.7X3.5mm
60304	1	Flywheel Upper Shaft
60306	1	Flywheel Lower Shaft
61001	1	Tank Bonding Strip 3M-VHB 40x40x1mm
63118	1	Tank Large Ring Seal -Yellow 499x5.8
63132	12	Allen Key Bolt M3x20 - SUS
63144	1	Tank Plug for HS Tank
65980	1	Lower Tank Shell with Decal #61006
65982	1	Inner Reserve Tank Shell
66973	1	Rubber Seal
66988	1	4L/5L Valve Base
66992	4	Flat Tapping Screw M3x16 - SUS
67971	3	4L/5L Impeller
67983	1	L4/L5 Tank Adjuster Outer Valve & Rubber Spacer #66974 & M6 Ball Plunger #66976
67984	1	Tank Adjuster Inner Valve
67987	1	Knob Base with Decal #67985
67988	1	Knob Cap
67991	1	Upper Tank Shell & Double Lip Seal # 66972
69986	1	Adjuster Knob

Footplate Slider Assembly



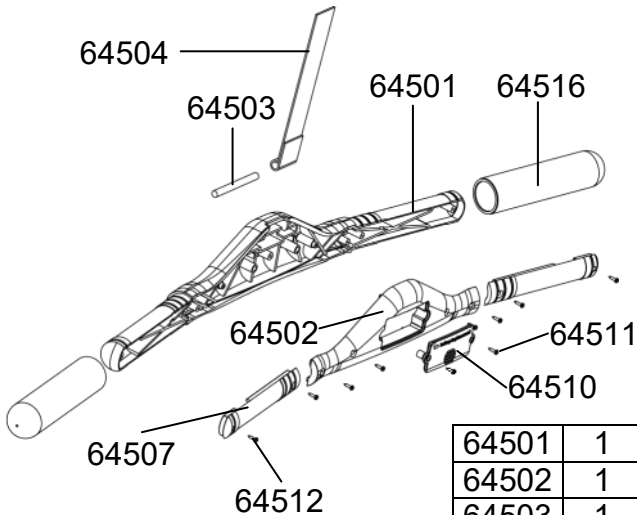
10100	2	Washer M6x16x1 - B
10176	2	Foot Strap & Buckle
61063	2	Footplate Slider with Velcro #65997
61064	2	Footplate Slider Base 120x111x22.8
65934	2	Counter Sunk Bolt M6x40 - B
65693	8	Dome Head Bolt M5x15 - B
65935	2	Nyloc Nut M6 - B

A159 Belt Bungee Pulley Complete



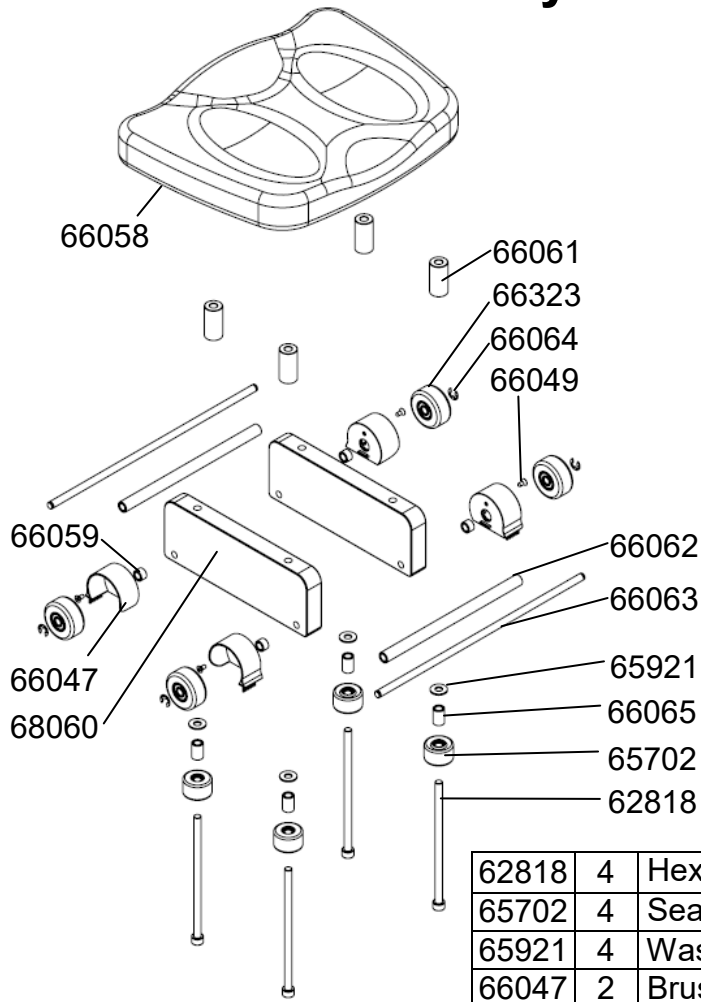
60900	1	Belt Bungee Pulley Complete & Velcro & One Way Bearings #90136
66924	1	Bungee 8mm x 2230 & Inner Clip #65922

A376 Plastic Handle Complete



64501	1	Handle with Decal #64517
64502	1	Handle Plastic Cap
64503	1	Belt Bush
64504	1	Belt
64507	2	Handle Plastic Cap - L/R
64510	1	Battery Cap
64511	2	Round Sunk Screw SUS M3x12 -B
64512	10	Counter Sunk Screw SUS M3x20 -B
64516	2	Handle Grip

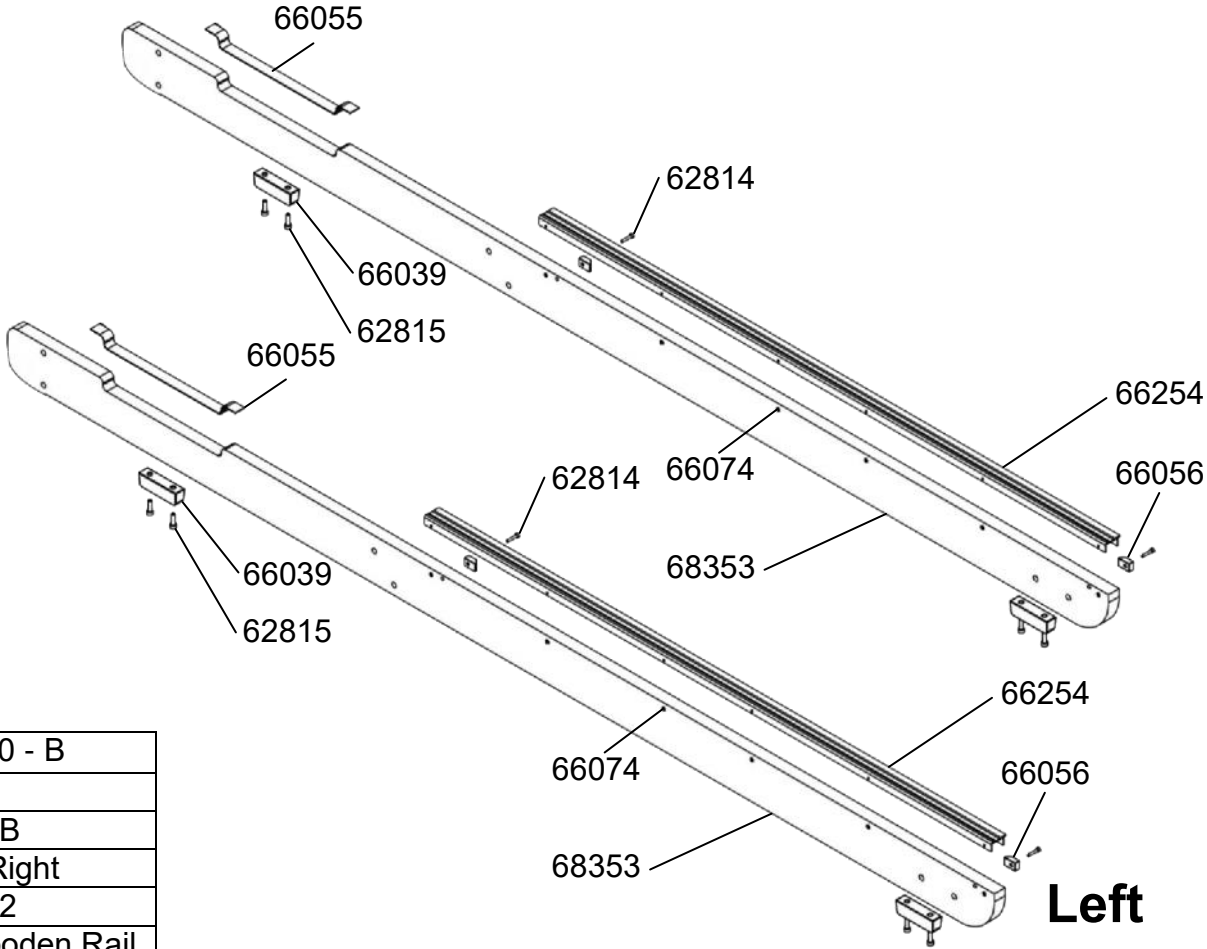
A117 Seat Assembly Complete



62818	4	Hex Head Bolt M8x160 - B
65702	4	Seat Wheel
65921	4	Washer 8.5x19x1.6t - B
66047	2	Brush Cover - Left & Right
66049	4	Counter Sunk Bolt 5/32
66058	1	Seat LS-E28 - For Wooden Rail
66059	4	Spacer 12.7x8x8.5
66061	4	Spacer 20x8x38
66062	2	Spacer 12x8x209
66063	2	Axle Shaft 8mm
66064	4	D7 Eclip
66065	4	Spacer 12.7x8x19.5
66323	4	Seat Wheel 98A
68060	2	Seat Frame 220x78.5x23

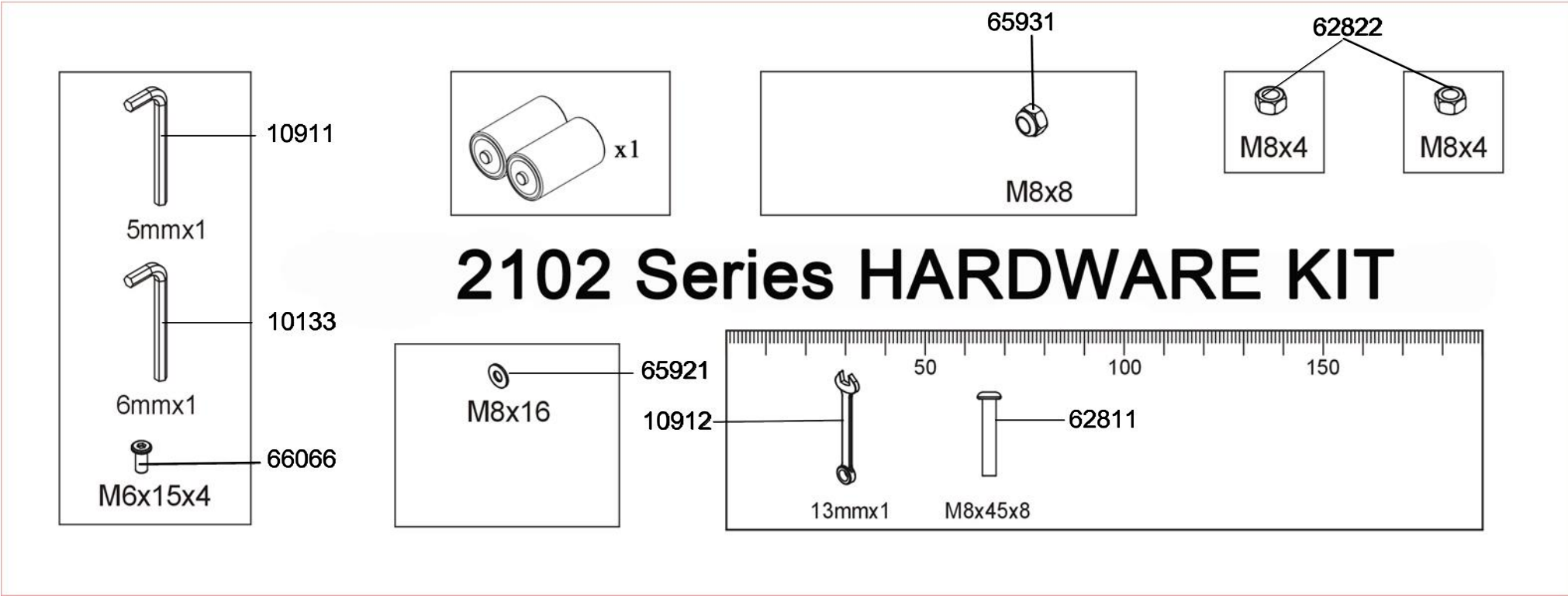
A183 Side Rail Assembly L/R

Right



62814	4	Hex Head Bolt M4x20 - B
62815	8	Hex Head Bolt M6x20 - B
66039	4	Side Rail Bumper
66055	2	Velcro for Side Rail 20x345
66056	4	Bump Stop - Square 23x15x6.5
66254	2	Seat Runner L/R with Dome Head Screw #66074
68353	2	Side Rail with Decal #69115

HHDVX - Hardware Kit



10133	1	Allen Key 6mm
10208	1	D Cell Battery
10911	1	Allen Key 5mm
10912	1	Wrench 13mm
62811	8	Dome Head Bolt M8x45 - B
62822	8	Nut M8
65921	16	Washer M8 - B
65931	8	Nyloc Nut M8 -B
66066	4	Shoulder Screw M6x15 - B